

UNCOMPROMISING SINCE 1939

TOUGH DUCK

WORK TO LIVE
LIVE TO PLAY

2023

CATALOG

[TOUGHDUCK.COM](https://www.toughduck.com)





EST. 1939

TOUGH DUCK STORY

Built Well and Built to Last.

Born in the North in 1939, Tough Duck protected the workforce. Whether it was expanding the electrical grid across the Canadian landscape, or covering thousands of kilometers from coast to coast on the railroad, these workers needed reliable protection from the snow, sleet, wind, and biting cold.

Tough Duck delivers on **uncompromising** durability and quality. Today, Tough Duck remains rooted in our heritage. Core to our belief is designing and manufacturing quality apparel that offers years of wear long after the job is done.

Creating hard-wearing gear that rises above mediocre, is the key to earning the respect of the people who work for a living.

Workwear that has quality woven into every fibre.

Tough Duck is built well and built to last. It's in our DNA.



EST. 1939

THANK YOU

Welcome to the 2023 Tough Duck catalog.

Any introduction must first and foremost express our deep thanks and appreciation to our loyal customers, employees, and friends.

Our valued relationships and fair dealings are what make us both strong and successful; fulfilling the promise that we can all depend on our continued growth and achievements.

This is foremost in the minds and hearts of all our employees, designs, and most importantly, products for over 80 years.

Thank you for your continued confidence, loyalty, and support.

Stay warm and safe.

Gavin Rich,
President

David Rich,
Chairman & CEO



EST. 1939

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EST. 1939

WOMEN'S

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WJ10



WOMEN'S HYDRO PARKA

SHELL: Washed 100% Cotton 10 oz Premium Sanded Duck

LINING: Quilted 6 oz Polyester insulation

FEATURES:

- Brass rivets at stress points
- Detachable hood with drawstring
- Detachable faux fur trim
- Zip front closure with snap tabs at top and bottom
- Multi-pocket design
- Rib knit storm cuffs
- Detachable hood

SIZES AND COLOURS:

XS	S	M	L	XL	2XL
●	●	●	●	●	●

● BLACK



WOMEN'S SHERPA LINED JACKET

SHELL: Washed 100% Cotton 10 oz Premium Sanded Duck

BODY LINING: 100% Polyester Sherpa

SLEEVE LINING: Quilted 4 oz Polyester insulation

FEATURES:

Attached hood with drawstring
Front zipper closure with snap placket
Two upper chest pockets with snap flange
Snap closure on cuff
Drop back
Drawstring waist
Inside pockets; lining & media
Two lower welt pockets
Embroidery access zipper

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	
●	●	●	●	●	●	● BLACK
●	●	●	●	●	●	● OLIVE



WJ20



WOMEN'S DUCK BOMBER

SHELL: 100% Cotton 12 oz Premium Duck with durable water repellent finish

LINING: Quilted 6 oz Polyester insulation

FEATURES:

Triple stitched
Brass rivets at stress points, brass zipper
Action back
Attached hood with drawstring
Upper zipper pocket and two front scoop pockets
Inside pockets; lining & media
Rib knit storm cuffs

SIZES AND COLOURS

XS	S	M	L	XL	2XL	
●	●	●	●	●	●	● BLACK
●	●	●	●	●	●	● BROWN



WJ32



PAIRS WELL WITH:



WB09 PG11

WJ28



WOMEN'S POLY OXFORD 3-IN-1 PARKA

OUTER: 600D Poly Oxford Waterproof/Breathable fabric with 5000/5000 protection with durable water repellent finish and contrast trim

LINING: Brushed Tricot

FEATURES:

Abrasion resistant fabric
 Contrast trim
 Detachable drawstring hood
 Multi-pocket design
 Reflective enhancements
 Shock cord drawstring hem
 Adjustable cuffs with hook and loop closure
 Double storm fly
 Drop back
 Embroidery access zipper
 Seam sealed
 Modern contrast stitching detail

LINER: 150D Poly Oxford Waterproof/Breathable fabric with 5000/5000 protection with durable water repellent finish

LINING: 6 oz Polyfill Quilted insulation

FEATURES:

Contrast trim
 Inside pockets; lining & media
 Shock cord drawstring hem
 Embroidery access zipper
 Reflective enhancements

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	●	● NAVY
●	●	●	●	●	●	●	● BLACK



WOMEN'S QUILTED JACKET WITH PRIMALOFT® INSULATION



SHELL: 100% Nylon with durable water repellent finish

LINING: 4 oz Quilted Primaloft® insulation

FEATURES:

100% Post consumer recycled insulation

Onion Quilted pattern

Two lower snap pockets

Two inside pockets

Zip front closure



WJ29



SIZES AND COLOURS

XS	S	M	L	XL	2XL	
●	●	●	●	●	●	● BLACK
●	●	●	●	●	●	● OLIVE

WOMEN'S ZIP HOODIE

SHELL: 65% Polyester, 35% Cotton Jersey knit with durable water repellent finish

FEATURES:

Raglan sleeve for comfortable, flattering fit

Attached three piece hood with drawstring

Two lower pouch and one inside media pocket

Rib knit waist and cuffs

Heavy duty front zipper



WJ36



PAIRS WELL WITH:



WP10 PG09

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	
●	●	●	●	●	●	● CHARCOAL
●	●	●	●	●	●	● BLACK

WS10

WOMEN'S
FLANNEL SHIRT

SHELL: 100% brushed Cotton Yarn Dyed Flannel, double preshrunk

FEATURES:

Front placket with button closure
Two chest pockets
Pen pocket and double pocket on left
Adjustable cuffs

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	
●	●	●	●	●	●	● RED PLAID
●	●	●	●	●	●	● NAVY PLAID
●	●	●	●	●	●	● GREY PLAID

WS11

WOMEN'S
QUILT-LINED FLANNEL SHIRT

SHELL: 100% brushed Cotton Yarn Dyed Flannel, double preshrunk

LINING: Quilted 4 oz Polyester insulation, double preshrunk

FEATURES:

Heavy-duty spring snaps
Two chest pockets with flap and snap closures
Adjustable cuffs
Two lower on-seam pockets
Inside pockets; lining & media

SIZES AND COLOURS

XS	S	M	L	XL	2XL	
●	●	●	●	●	●	● BLACK/GREEN PLAID

EMBELLISHMENT
FRIENDLYREFLECTIVE
MATERIALREFLECTIVE
ENHANCEMENTSSTAIN
REPELLENTWATER
REPELLENTWATERPROOF
BREATHABLEWIND
REPELLENTSEAM
SEALEDINDUSTRIAL
LAUNDRYSTRETCH
FABRICKNEE PAD
POCKETDOUBLE
FRONT

WS12

WOMEN'S PLUSH PILE-LINED FLANNEL

SHELL: 100% brushed Cotton Yarn Dyed Flannel, double preshrunk

LINING: 100% Polyester plush pile lining

FEATURES:

Chest pocket with flap and button closure
Two lower on-seam pockets
Front zipper closure
Adjustable cuffs
Inside pockets; lining & media



SIZES AND COLOURS:

XS	S	M	L	XL	2XL
●	●	●	●	●	●
●	●	●	●	●	●
●	●	●	●	●	●

● BLACK/GREEN PLAID

● NAVY BLUE PLAID

● RED/NAVY PLAID



PAIRS WELL WITH:



WA16 PG102

WV02


WOMEN'S
 QUILTED SHERPA LINED VEST

SHELL: 100% Polyester with durable water repellent finish

LINING: 100% Polyester Sherpa

FEATURES:

Unique quilted design
 Attached hood with drawstring
 Two front welt pockets
 Snap front closure

SIZES AND COLOURS

XS	S	M	L	XL	2XL
●	●	●	●	●	●

● BLACK

WV09


WOMEN'S
 DUCK SHERPA LINED VEST

SHELL: 100% Cotton 12 oz Premium Duck with durable water repellent finish

LINING: 100% Polyester Sherpa

FEATURES:

Contrast trim
 Triple stitched
 Front patch
 Inside pockets; lining & media

PAIRS WELL WITH:

WJ36

PG05

SIZES AND COLOURS:

XS	S	M	L	XL	2XL
●	●	●	●	●	●

● OLIVE/BLACK

WOMEN'S 360° STRETCH WAIST CARGO PANT

SHELL: 98% Cotton, 2% Spandex Flex Twill blend with stain repellent finish

FEATURES:

- Triple stitched
- Women's fit and styling
- 360° stretch waist
- Reinforced with heavy duty Polyester
- Multi-pocket design
- Rivets at stress points
- Five belt loops
- Gusset crotch
- Five belt loops

SIZES AND COLOURS:

WAIST											INSEAM
0	2	4	6	8	10	12	14	16	18		
●	●	●	●	●	●	●	●	●	●	●	30"
	●	●	●	●	●	●	●				32"

● NAVY ● BLACK

WP10



WB06



WOMEN'S STRETCH UNLINED BIB

SHELL: 98% Cotton, 2% Spandex Flex Duck blend with durable water repellent finish

FEATURES:

- Adjustable shoulder straps
- Triple stitched
- Hammer loop and ruler pockets
- Brass rivets at stress points
- Full-chap double front with knee pad pockets
- Zippered security pocket
- Reinforced kick panel on back hem

SIZES AND COLOURS:

XS	S	M	L	XL	2XL
●	●	●	●	●	●
●	●	●	●	●	●

● BLACK

● BROWN



PAIRS WELL WITH:



G69406 PG97

WOMEN'S INSULATED DUCK BIB

WB09



SHELL: 100% Cotton 12 oz Premium Duck with durable water repellent finish

LINING: Quilted 6 oz Polyester insulation

FEATURES:

Triple stitched
Full-chap double front leg with waterproof knee and knee pad pockets
Waterproof seat
Women's fit and styling
Adjustable shoulder straps
Multi-pocket design
Elastic back waist
Hammer loop and ruler pocket
Bar tacked at stress points
Full side leg zipper

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	
●	●	●	●	●	●	● BLACK
●	●	●	●	●	●	● BROWN



PAIRS WELL WITH:



WJ32 PG03



WOMEN'S INSULATED FLEX SAFETY JACKET

SHELL: 100% Polyester with PU membrane, taped seams with 5000/5000 MVP/24hr² protection with durable water repellent finish

LINING: Quilted 6 oz 100% Polyester insulation

FEATURES:

3M™ Scotchlite™ Reflective Material with 4" contrast backing

Welded sleeve lower pocket zippers with reflective trim

Quick-release hood with snaps

Tear-drop sleeves with snow cuff

Multi-pocket design



SIZES AND COLOURS:

XS	S	M	L	XL	2XL
●	●	●	●	●	●
●	●	●	●	●	●
●	●	●	●	●	●

● FLUORESCENT ORANGE

● FLUORESCENT GREEN

● BLACK

SJ41



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

WOMEN'S SAFETY HOODIE

SHELL: 100% Anti-pill Polyester Fleece with durable water repellent finish

FEATURES:

3M™ Scotchlite™ Reflective Material with 4" contrast backing

Full front Nylon zipper

Quick-release hood with snaps

Rib knit cuffs and waist

Multi-pocket design



SIZES AND COLOURS

XS	S	M	L	XL	2XL
●	●	●	●	●	●
●	●	●	●	●	●
●	●	●	●	●	●
●	●	●	●	●	●

● FLUORESCENT ORANGE

● FLUORESCENT GREEN

● BLACK

● GREY

SJ42



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

SB07



WOMEN'S INSULATED FLEX SAFETY BIB

SHELL: 100% Polyester with PU membrane, taped seams, waterproof breathable fabric with 5000/5000 MVP/24hr² protection, and durable water repellent finish

LINING: Quilted 6 oz 100% Polyester insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Adjustable shoulder strap and hip straps
- Multi-pocket design
- Boot zippers at bottom hem
- Turned under hem allows for 3" tall extension



SIZES AND COLOURS

XS	S	M	L	XL	2XL	
●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	● BLACK



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type E	ANSI	Type E

SP07



WOMEN'S INSULATED FLEX SAFETY PANT

SHELL: 100% Polyester with PU membrane, taped seams, waterproof breathable fabric with 5000/5000 MVP/24hr² protection, and durable water repellent finish

LINING: Quilted 6 oz 100% Polyester insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Front snap closure
- Adjustable waistband strap
- Multi-pocket design with zipper closure
- Boot zippers at bottom hem



SIZES AND COLOURS

XS	S	M	L	XL	2XL	
●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	● BLACK



CSA	Class 2 Level 2*	CSA	Class 1 Level 2
ANSI	Type E	ANSI	Type E

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS



EST. 1939

WORK AND LIFESTYLE

JACKETS **18**

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WJ18



DUCK ABRAHAM HYDRO PARKA

SHELL: 100% Cotton 12 oz Premium Duck with durable water repellent finish

LINING: Quilted 8 oz Polyester insulation

FEATURES:

- Triple stitched
- Brass rivets at stress points
- Detachable snap-off hood with drawstring
- Zip through Corduroy collar
- Zip front closure with snap tabs at top and bottom
- Four large scoop pockets
- Inside pockets; lining & media
- Pencil pocket on sleeve
- Rib knit storm cuffs
- Brass zipper
- Inside drawstring waist
- Embroidery access zipper

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	● NAVY
●	●	●	●	●	●	●	●	● BROWN
●	●	●	●	●	●	●	●	● BLACK



PAIRS WELL WITH:



Gi9606 PG96

DUCK CLASSIC HOODED BOMBER JACKET

SHELL: 100% Cotton 12 oz Premium Duck with durable water repellent finish

LINING: Quilted 6 oz Polyester insulation

FEATURES:

- Triple stitched
- Brass rivets at stress points
- Three piece attached hood with drawcord
- Two chest pockets and two front scoop pockets
- Inside pockets; lining and media
- Pencil pocket on sleeve
- Action back
- Rib knit waist cuff and storm cuffs
- Embroidery access zipper

SIZES AND COLOURS:

● BROWN ● DARK BROWN ● BLACK

S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT	4XLT	5XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

WJ30



PAIRS WELL WITH:



WB03 PG40



DUCK HOODED BOMBER JACKET

SHELL: 100% Cotton 12 oz Premium Duck with durable water repellent finish

LINING: Quilted 6 oz Polyester insulation

FEATURES:

- Triple stitched
- Brass zipper, brass zipper closure on chest pocket
- Two front patch pockets and pencil pocket on sleeve
- Inside, media and chest pockets
- Action back
- Rib knit waist and inside storm cuffs
- Embroidery access zipper

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●
●	●	●	●	●	●

● BROWN ● BLACK

WJ35



WJ31



PAIRS WELL WITH:



WPO9 PG45

DUCK CHORE JACKET

SHELL: 100% Cotton 12 oz Premium Duck with durable water repellent finish

LINING: Quilted 6 oz Polyester insulation

FEATURES:

- Triple stitched
- Brass zipper, brass zipper closure on chest pocket
- Two front welt pockets and pencil pocket on sleeve
- Inside, media and chest pockets
- Two adjustable waist tabs
- Action back
- Adjustable shank button on cuff
- Embroidery access zipper

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT	
●	●	●	●	●	●	●	●	●	●	●	●	●	● NAVY
●	●	●	●	●	●	●	●	●	●	●	●	●	● BROWN
●	●	●	●	●	●	●	●	●	●	●	●	●	● DARK BROWN
●	●	●	●	●	●	●	●	●	●	●	●	●	● BLACK

WJ34



PAIRS WELL WITH:



WPO2 PG47

DUCK ULTIMATE PARKA

SHELL: 100% Cotton 12 oz Premium Duck with durable water repellent finish

LINING: Quilted 8 oz Polyester insulation

FEATURES:

- Triple stitched with brass rivets at stress points
- Detachable hood with chin guard extension and adjustable snaps
- Storm flap over two-way brass zipper
- Two chest pockets and two large scoop pockets
- Two large inside pockets, media and pencil pocket
- Action back
- Rib knit storm cuffs
- Inside drawstring waist
- Embroidery access zipper

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT	
●	●	●	●	●	●	●	●	●	●	●	●	●	● BROWN
●	●	●	●	●	●	●	●	●	●	●	●	●	● DARK BROWN
●	●	●	●	●	●	●	●	●	●	●	●	●	● BLACK

DUCK ZIP-OFF SLEEVE JACKET

SHELL: 100% Cotton 10 oz Premium Duck with durable water repellent finish

BODY LINING: Quilted 6 oz Polyester insulation

SLEEVE LINING: Quilted 4 oz Polyester insulation

SLEEVES AND HOOD: 60% Cotton 40% Polyester Jersey knit

FEATURES:

- Detachable sleeves to convert to vest
- Detachable Jersey knit hood
- Storm flap with snap closure over front zipper
- Front patch pockets with additional side entry
- Inside pockets; lining & media
- Rib knit cuffs
- Drop back
- Embroidery access zipper

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● BLACK
●	●	●	●	●	●	● NAVY



i8A2



BONDED DUCK SOFT SHELL JACKET

SHELL: 100% Cotton 8 oz Premium Duck bonded to 100% Polyester Fleece with durable water repellent finish

FEATURES:

- Three zipper welt pockets
- Inside pockets; lining & media
- Adjustable cuffs with hook and loop closure
- Drop back
- Modern contrast stitching

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	● BLACK



WJ09



WJ14



POLY OXFORD 3-IN-1 PARKA

OUTER: 600D Poly Oxford Waterproof/Breathable fabric with 5000/5000 protection with durable water repellent finish and contrast trim

LINING: Brushed Tricot

FEATURES:

- Abrasion resistant fabric
- Contrast trim
- Detachable drawstring hood
- Multi-pocket design
- Reflective enhancements
- Shock cord drawstring hem
- Adjustable cuffs with hook and loop closure
- Double storm fly
- Drop back
- Embroidery access zipper
- Seam sealed
- Modern contrast stitching detail

LINER: 150D Poly Oxford Waterproof/Breathable fabric with 5000/5000 protection with durable water repellent finish

LINING: 6 oz Polyfill Quilted insulation

FEATURES:

- Contrast trim
- Inside pockets; lining & media
- Shock cord drawstring hem
- Embroidery access zipper
- Reflective enhancements

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT	4XLT	5XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

● BLACK ● NAVY

PAIRS WELL WITH:



7910 PG40



POLY OXFORD PARKA

SHELL: 600D Poly Oxford Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection with durable water repellent finish

LINING: 100% Polyester Tricot lining quilted to 6 oz Polyester insulation

FEATURES:

- Abrasion resistant fabric with contrast trim
- Detachable drawstring hood
- Inside pockets; lining, media & security
- Reflective enhancements
- Shock cord drawstring hem
- Adjustable storm cuffs
- Embroidery access zipper at hem
- Seam sealed
- Modern contrast stitching detail

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●

● BLACK



WJ13



PAIRS WELL WITH:



7910 PG40

POLY OXFORD INSULATED JACKET

SHELL: 600D Poly Oxford Waterproof/Breathable fabric with 5000/5000 protection with durable water repellent finish with contrast trim

LINING: 6 oz Polyfill Quilted insulation

FEATURES:

- Two lower welt pockets and upper zippered pocket
- Inside pockets; lining & media
- Shock cord drawstring hem
- Seam sealed
- Embroidery access zipper
- Reflective enhancements

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●

● BLACK

● NAVY



WJ24



WJ25



QUILTED FREEZER JACKET

SHELL: 100% Polyester Shell with diamond quilt
LINING: 4 oz Quilted Polyester insulation

FEATURES:

Rib knit collar and cuffs
Two lower patch pockets
Inside pockets; lining & media
Drop back
YKK® zip front closure

SIZES AND COLOURS

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●

● BLACK

WJ26



QUILTED HOODED FREEZER JACKET

SHELL: 100% Polyester Shell with diamond quilt
LINING: 4 oz Quilted Polyester insulation

FEATURES:

Contrast Poly/Cotton Jersey hood with drawstring
Rib knit collar and cuffs
Lower patch pockets
Inside pockets; lining & media
Drop back
YKK® zip front closure

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●

● BLACK



EMBELLISHMENT
FRIENDLY



REFLECTIVE
MATERIAL



REFLECTIVE
ENHANCEMENTS



STAIN
REPELLENT



WATER
REPELLENT



WATERPROOF
BREATHABLE



WIND
REPELLENT



SEAM
SEALED



INDUSTRIAL
LAUNDRY



STRETCH
FABRIC



KNEE PAD
POCKET



DOUBLE
FRONT

QUILTED FREEZER JACKET WITH PRIMALOFT® INSULATION



SHELL: 100% Nylon with durable water repellent finish
LINING: 4 oz Quilted PrimaLoft® insulation

FEATURES:

- 100% post consumer recycled insulation
- YKK® zip front closure
- Rib knit collar and cuffs
- Inside pockets; lining & media
- Upper zippered and lower patch pockets
- Embroidery access zipper



WJ16



SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● NAVY
●	●	●	●	●	●	● BROWN
●	●	●	●	●	●	● BLACK

QUILTED MOUNTAINEERING JACKET WITH PRIMALOFT® INSULATION



SHELL: 100% Nylon Shell with durable water repellent finish
LINING: 4 oz PrimaLoft® insulation

FEATURES:

- 100% post consumer recycled insulation
- Unique quilt design with 2" horizontal tubular channels
- Two lower zip pockets
- Adjustable drawcord hem
- Zip through collar
- YKK® zip front closure
- Inside pockets; lining & media
- Embroidery access zipper



WJ23



PAIRS WELL WITH:



WG05 PG100

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● NAVY
●	●	●	●	●	●	● BLACK

WJ37



PAIRS WELL WITH:



WP12 PG50

WATERPROOF BREATHABLE RIPSTOP RAIN JACKET

SHELL: 100% Polyester 300D Ripstop with PU membrane, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finish

BODY LINING: 100% Polyester Mesh

SLEEVE LINING: 100% Polyester Taffeta

FEATURES:

Full zip front with waterproof storm placket
Attached snorkel hood with adjustable drawcord and hook and loop tab at back
Waterproof pocket zippers
Adjustable storm cuffs
Drop tail hem with adjustable drawcord
Reflective trim at back yoke for increased visibility
Fully seam sealed

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●

● BLACK

WJ01



QUILTED BOMBER JACKET

SHELL: 100% Polyester with durable water repellent finish

LINING: Quilted 6 oz Polyester insulation

FEATURES:

Rib knit collar, cuffs and waistband
Two lower welt pockets
Chest pocket with zipper closure
Media and two inside pockets
Heavy duty YKK® zipper

SIZES AND COLOURS

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●

● BLACK

SHERPA LINED DUCK JAC-SHIRT

SHELL: 100% Cotton 10 oz Premium Duck with durable water repellent finish
LINING: Sherpa lined body with Quilted 5 oz Polyester

FEATURES:

- A Poly/Cotton Jersey hood
- Zip front closure
- Inside storm fly for added protection from the cold
- Two chest pockets with flaps and snap closure
- Two lower welt pockets
- Inside pockets; lining & media
- Adjustable cuff with snap closure

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● BROWN
●	●	●	●	●	●	● CAMO
●	●	●	●	●	●	● BLACK



WS03



SHERPA LINED FLEECE JAC-SHIRT

SHELL: 100% Polyester Heavyweight Solar Fleece
BODY LINING: 100% Polyester Sherpa
SLEEVE LINING: Quilted 4 oz 100% Polyester insulation

FEATURES:

- Fooler front zipper closure along with button front closure
- Poly/Cotton Jersey fooler and drawstring hood
- Two chest pockets with button closure
- Two lower on-seam pockets
- Adjustable cuffs
- Inside pockets; lining & media

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● NAVY PLAID
●	●	●	●	●	●	● CHARCOAL PLAID



WS02



i964



BUFFALO CHECK FLEECE SHIRT

SHELL: 100% Polyester Heavyweight Solar Fleece

FEATURES:

Two chest pockets with flap and button closure
Button front closure
Adjustable cuffs

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL
●	●	●	●	●	●	●
●	●	●	●	●	●	●
●	●	●	●	●	●	●

● RED CHECK

● GREY CHECK

● GREEN CHECK

WS05



QUILT LINED FLANNEL SHIRT

SHELL: 100% Brushed Cotton Yarn Dyed Flannel, double preshrunk with durable water repellent finish

LINING: Quilted 5 oz Polyester insulation

FEATURES:

Two chest pockets with flap and snap closure
Two lower pockets
Inside pockets; lining & media
Pencil slot
Spring snap front closure
Adjustable cuffs

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT	4XLT	5XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

● GREY/GREEN PLAID

● NAVY/BLACK PLAID



EMBELLISHMENT FRIENDLY



REFLECTIVE MATERIAL



REFLECTIVE ENHANCEMENTS



STAIN REPELLENT



WATER REPELLENT



WATERPROOF BREATHABLE



WIND REPELLENT



SEAM SEALED



INDUSTRIAL LAUNDRY



STRETCH FABRIC



KNEE PAD POCKET



DOUBLE FRONT

QUILT LINED HOODED FLANNEL JAC-SHIRT

SHELL: 100% Brushed Cotton Yarn Dyed Flannel, double preshrunk with durable water repellent finishes

LINING: Quilted 5 oz Polyester insulation

FEATURES:

- Two lower pockets
- Fooler front zipper closer
- Adjustable cuffs
- Poly/Cotton Jersey hood with drawstring
- Two chest pockets with flap and snap closure
- Inside pockets; lining & media
- Pencil slot pocket
- Spring snap front closure

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●
●	●	●	●	●	●

- RED/BLACK PLAID
- GREY/BLACK PLAID



WS06



FLANNEL OVERSHIRT

SHELL: 100% heavy duty Cotton Yarn Dyed Flannel, double preshrunk

FEATURES:

- Two chest pockets with flap and snap closure
- Heavy-duty spring snaps
- Front placket with snap closure
- Adjustable cuffs

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●
●	●	●	●	●	●

- RED/BLACK PLAID
- NAVY/TAN PLAID



WS04



WS15



SHERPA BONDED FLANNEL JAC-SHIRT

SHELL: 100% Brushed Cotton Yarn Dyed Flannel bonded to 100% Polyester Sherpa, double preshrunk

FEATURES:

Full front zipper
Two chest pockets with flap and snap closure
Two lower welt pockets
Inside pockets; lining & media
Adjustable cuffs
Inside storm fly

SIZES AND COLOURS

S	M	L	XL	2XL	3XL	
						● BROWN/GREY PLAID
						● NAVY/GREY PLAID

WS14



FREEZER SHIRT W/PRIMALOFT® INSULATION



SHELL: 100% Nylon Shell with durable water repellent finish

LINING: 4 oz Polyester PrimaLoft® insulation

FEATURES:

100% post consumer recycled insulation
Two upper patch pockets with snap closures
Pen pocket slot on left chest pocket
Two lower on-seam pockets
Snap front closure
Adjustable snap cuff
Two inside pockets

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
									● BLACK
									● OLIVE

OXFORD EASY CARE SHIRT

SHELL: 60% Cotton, 40% Polyester Oxford Weave with wrinkle resistant finish

FEATURES:

- Great choice as a uniform style
- Button down collar
- Button front closure
- Back yoke for comfort fit
- Chest pocket on left
- Adjustable sleeve cuff
- Embellishment friendly

SIZES AND COLOURS

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●

● FRENCH BLUE

● CHARCOAL

WS13



SHORT SLEEVE STRETCH RIPSTOP SHIRT

SHELL: 98% Cotton, 2% Spandex Flex Ripstop fabric with stain repellent finish

FEATURES:

- Great choice as a uniform style
- Gusset sleeve
- Action back
- Two chest pockets with flap
- Pen pocket
- Embellishment friendly

SIZES AND COLOURS

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●

● NAVY

● GREY

WS20



WS19



LONG SLEEVE STRETCH RIPSTOP SHIRT

SHELL: 98% Cotton, 2% Spandex Flex Ripstop fabric with stain repellent finish

FEATURES:

- Great choice as a uniform style
- Gusset sleeve
- Action back
- Two chest pockets with flap and button closure
- Adjustable sleeve cuff
- Pen pocket
- Embellishment friendly

SIZES AND COLOURS

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●

● NAVY ● GREY





WS18



SHORT SLEEVE STRETCH RIPSTOP COLOUR BLOCK SHIRT

SHELL: 98% Cotton, 2% Spandex Flex Ripstop fabric with stain repellent finish

FEATURES:

- Great choice as a uniform style
- Gusset sleeve
- Action back
- Two chest pockets with flap and button closure
- Pen pocket
- Embellishment friendly

SIZES AND COLOURS

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●

● GREY/NAVY

WJ08



INSULATED HOODIE

SHELL: 65% Polyester, 35% Cotton Jersey knit with durable water repellent finish

LINING: Quilted 4 oz Polyester insulation

FEATURES:

- Attached three piece double hood with drawstring
- Zip through collar
- Two lower pouch, inside pockets; lining & media
- Set-in sleeve
- Rib knit waist and cuffs
- Heavy duty front zipper
- Embroidery access zipper

SIZES AND COLOURS

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●

● NAVY
● CHARCOAL
● BLACK

ZIP HOODIE

SHELL: 65% Polyester, 35% Cotton Jersey knit with durable water repellent finish

FEATURES:

- Attached three piece hood with drawstring
- Zip through collar
- Two lower pouch pockets and one inside media pocket
- Set-in sleeve
- Rib knit waist and cuffs
- Heavy duty front zipper

SIZES AND COLOURS

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●

- MELANGE BROWN
- NAVY
- CHARCOAL
- BLACK

WJ21



PULLOVER HOODIE

SHELL: 65% Polyester, 35% Cotton Jersey knit with durable water repellent finish

FEATURES:

- Attached three piece hood with drawstring
- Kangaroo pocket with hidden zippered media pocket
- Set-in sleeve
- Rib knit waist and cuffs

SIZES AND COLOURS

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●

- MELANGE BROWN
- NAVY
- CHARCOAL
- BLACK

WJ22



WV04



PAIRS WELL WITH:



WA16 PG102

MOTO VEST

SHELL: 100% Cotton 12 oz Premium Duck with durable water repellent finish

LINING: Quilted 6 oz Polyester insulation

FEATURES:

- Brass rivets at stress points
- Rib knit collar and side panels for easy fit
- Brass zipper
- Two chest pockets and two front scoop pockets
- Inside pockets; lining & media
- Embroidery access zippers
- Drop back

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT	
	●	●	●	●	●	●	●	●	●	●	●	●	●	● NAVY
●	●	●	●	●	●	●	●	●	●	●	●	●	●	● BROWN
●	●	●	●	●	●	●	●	●	●	●	●	●	●	● DARK BROWN
●	●	●	●	●	●	●	●	●	●	●	●	●	●	● BLACK
	●	●	●	●	●	●								● GREEN CAMO

WV06



DUCK SHERPA LINED VEST

SHELL: 100% Cotton 12 oz Premium Duck with durable water repellent finish

LINING: 100% Polyester Sherpa

FEATURES:

- Triple stitched
- Brass rivets at stress points
- Inside pockets; lining & media
- Rib knit collar
- Drop back
- Brass zipper
- Embroidery access zipper

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● OLIVE
●	●	●	●	●	●	● BROWN

**WOODSMAN
DUCK VEST**

SHELL: 100% Premium Cotton Duck
LINING: Quilted 6 oz Polyester insulation

FEATURES:

- Triple stitched
- Brass rivets at stress points
- Storm placket with snap closure
- Two-way pockets
- Brass zipper
- Embroidery access zipper
- Drop back

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●
●	●	●	●	●	●
●	●	●	●	●	●
●	●	●	●	●	●

- OLIVE/BLACK
- BROWN/DARK BROWN
- BLACK
- NAVY/BROWN



WV08



**FREEZER
VEST**

SHELL: 100% Polyester
LINING: 4 oz Quilted Polyester insulation

FEATURES:

- YKK® zip front closure
- Rib knit collar
- Inside pockets; lining & media
- Lower patch pockets

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●

- BLACK



WV07



WV01



BOX QUILTED VEST

SHELL: 100% Polyester with durable water repellent finish

LINING: 100% Polyester Sherpa

FEATURES:

Unique box quilt design
Rib knit collar
Two front welt pockets
Inside pockets; lining & media
Security chest pocket with zipper
Heavy-duty zippers

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● BLACK

WV03



FREEZER QUILTED VEST WITH PRIMALOFT® INSULATION



SHELL: 100% Nylon Shell with durable water repellent finish

LINING: 4 oz Quilted PrimaLoft® insulation

FEATURES:

100% post consumer recycled insulation
YKK® zip front closure
Rib knit collar
Inside pockets; lining & media
Upper zippered and two lower patch pockets
Embroidery access zipper

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● NAVY
●	●	●	●	●	●	● BLACK

DUCK
UNLINED BIB OVERALL

SHELL: 100% Cotton 10 oz Premium Duck

- FEATURES:**
- Adjustable shoulder straps
 - Hammer loop and ruler pockets
 - Multi-pocket design
 - Bar tacked and riveted at stress points
 - Front fly with zipper
 - Double knee with knee pad pocket
 - Shank button side closure for ease of entry

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● BROWN
●	●	●	●	●	●	● BLACK

i198
☎️ 📶



DELUXE UNLINED DUCK
BIB OVERALL

SHELL: 100% Cotton 12 oz Premium Duck with durable water repellent finish

- FEATURES:**
- Adjustable shoulder straps
 - Two-way brass front zipper
 - Chest, pencil pocket and pass through pocket
 - Loss-proof chest pocket for cell phone
 - Triple stitched
 - Exclusive Full-chap double front leg
 - Hammer loop and ruler pocket

SIZES AND COLOURS

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	● BROWN
●	●	●	●	●	●	●	●	● DARK BROWN
●	●	●	●	●	●	●	●	● BLACK

WB04
☑️ 💧 📶 📄 📱



WB03



PAIRS WELL WITH:



WJ30 PG19

INSULATED DUCK BIB OVERALL

SHELL: 100% Cotton 12 oz Premium Duck with durable water repellent finish

LINING: Quilted 6 oz Polyester insulation

FEATURES:

- Brass rivets at stress points
- Back elastic waist and adjustable shoulder straps
- Waterproof seat and knees with knee pad pockets
- Heavy-duty two-way brass front zipper
- Ankle to hip heavy-duty two-way zippers
- Loss-proof chest pocket for cell phone
- Full-chap double front leg
- Turned under hem allows for 3" tall extension

SIZES AND COLOURS

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	● BROWN
●	●	●	●	●	●	●	●	● DARK BROWN
●	●	●	●	●	●	●	●	● BLACK

7910



PAIRS WELL WITH:



WJ14 PG22

POLY OXFORD INSULATED BIB OVERALL

SHELL: 600D Poly Oxford Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection

UPPER BIB LINING: Brushed Tricot

LOWER BODY LINING: Quilted 6 oz Polyester insulation

FEATURES:

- Adjustable shoulder straps
- Two-way ankle to hip zippers
- Outer chest multi-pocket design
- Inside chest zipper pocket
- Shank button side closures for ease of entry
- Abrasion resistant full-chap double front with knee pad pockets
- Turned under hem allows for 3" tall extension
- Knees, cuffs and trim reinforced with heavy duty Polyester

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● BLACK
●	●	●	●	●	●	●	●	●	● NAVY

TWILL
UNLINED COVERALL

i063

SHELL: 7.5 oz 65% Polyester, 35% Cotton Twill

FEATURES:

- Loss-proof front pocket
- Chest and pencil pocket
- Two rear patch pockets
- Back elastic waist
- Storm flap over two-way brass zipper
- Side openings for easy inside access



SIZES AND COLOURS

S	M	L	XL	2XL	3XL	MT	LT	XLT	2XLT
●	●	●	●	●	●	●	●	●	●

● NAVY

TWILL
INSULATED COVERALL

7121

SHELL: 7.5 oz 65% Polyester, 35% Cotton Twill

LINING: Quilted 5 oz Polyester insulation

FEATURES:

- Laydown collar
- Pass through pockets for easy access
- Chest and pencil pocket
- Rear patch pocket
- Back elastic waist



SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●

● NAVY

● BLACK

XSS	SS	MS	LS	XLS	2XLS	MT	LT	XLT	2XLT	3XLT	4XLT	5XLT
●	●	●	●	●	●	●	●	●	●	●	●	●



INSULATED DUCK COVERALL



SHELL: 100% Cotton 12 oz Premium Duck with durable water repellent finish
LINING: 6 oz Quilted Polyester insulation

FEATURES:

- Full-chap double front leg with knee pad pockets
- Triple stitched
- Raised ankle zip for easy hemming
- Brass rivets at stress points and brass zippers
- Zip-through Corduroy collar
- Detachable hood with snaps
- Waterproof seat and knees with knee pad pockets
- Hammer loop and ruler pocket
- Turned under hem allows for 3" tall extension
- Back hem reinforced with double layer Duck fabric
- Back elastic waist
- Knit storm cuff

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●

● BROWN

● BLACK

XSS	SS	MS	LS	XLS	2XLS	MT	LT	XLT	2XLT	3XLT	4XLT	5XLT
●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●



6010



FLEX TWILL CARGO PANT

SHELL: 98% Cotton, 2% Spandex Flex Twill blend with stain repellent finish

FEATURES:

- Pockets and trim are reinforced with heavy duty Polyester trim
- Triple stitched
- Multi-pocket design
- Pencil pocket
- Rivets at all stress points
- Gusset crotch reinforcement
- Seven belt loops

SIZES AND COLOURS:

WAIST													INSEAM
28	30	32	34	36	38	40	42	44	46	48	50	52	
●	●	●	●	●	●	●	●	●	●	●	●	●	30"
●	●	●	●	●	●	●	●	●	●	●	●	●	32"
	●	●	●	●	●	●	●	●					34"
	●	●	●	●	●	●	●						UNF

● NAVY ● BLACK

WP08



EXPANDABLE WAIST FLEX TWILL CARGO PANT

SHELL: 98% Cotton, 2% Spandex Flex Twill blend with stain repellent finish

FEATURES:

- Five standard pockets and two cargo pockets with bellows
- Triple stitched
- Expandable waist band
- Multi-pocket design
- Five belt tunnels
- Gusset crotch

SIZES AND COLOURS:

WAIST													INSEAM
28	30	32	34	36	38	40	42	44	46	48	50	52	
	●	●	●	●	●	●	●	●	●	●	●	●	30"
●	●	●	●	●	●	●	●	●	●	●	●	●	32"
●	●	●	●	●	●	●	●	●					34"

● BLACK ● NAVY

FLAT FRONT EXPANDABLE WAIST FLEX TWILL PANT

SHELL: 98% Cotton, 2% Spandex Flex Twill blend with stain repellent finish

FEATURES:

- Triple stitched
- Expandable waistband
- Flat front for clean lines
- Five belt tunnels
- Gusset crotch



WP09



SIZES AND COLOURS:

WAIST													INSEAM	
28	30	32	34	36	38	40	42	44	46	48	50	52		
	●	●	●	●	●	●	●	●	●	●	●	●		30"
●	●	●	●	●	●	●	●	●	●	●	●	●		32"
●	●	●	●	●	●	●	●	●					34"	

● BLACK ● NAVY

FLEX TWILL CARPENTER PANT

SHELL: 98% Cotton, 2% Spandex Flex Twill blend with stain repellent finish

FEATURES:

- Pockets, trim and back hem kick panel are reinforced with heavy-duty Polyester trim
- Triple stitched
- Multi-pocket design
- Hammer loop
- Double knee with knee pad pocket
- Bar tacks and rivets at all stress points
- Gusset crotch reinforcement
- Seven belt loop tunnels



WP05



SIZES AND COLOURS

WAIST										INSEAM	
28	30	32	34	36	38	40	42	44			
	●	●	●	●	●	●	●	●	●		30"
●	●	●	●	●	●	●	●	●	●		32"
		●	●	●	●	●				34"	

● BLACK ● NAVY

WP06



FLEECE LINED FLEX TWILL 360° STRETCH WAIST CARGO PANT

SHELL: 98% Cotton, 2% Spandex Flex Twill blend with stain repellent finish

LINING: Polyester Solar Fleece

FEATURES:

- Pockets, trim and back hem kick panel are reinforced with heavy-duty Polyester trim
- Triple stitched
- 360° stretch elastic waist with Tough Duck logo
- Multi-pocket design with double cargo pocket
- Bartacked at all stress points
- Gusset crotch reinforcement
- Seven belt loop tunnels

SIZES AND COLOURS:

WAIST													INSEAM	
28	30	32	34	36	38	40	42	44	46	48	50	52		
	●	●	●	●	●	●	●	●	●	●	●	●	●	30"
●	●	●	●	●	●	●	●	●	●	●	●	●	●	32"
	●	●	●	●	●	●	●	●	●					34"

● BLACK ● NAVY

WP01



FLEX DUCK CARGO PANT

SHELL: 98% Cotton, 2% Spandex Flex Duck blend

FEATURES:

- Five standard pockets and two cargo pockets with bellows
- Pockets, trim and back hem kick panel are reinforced with heavy-duty Polyester trim
- Pen Pockets
- Triple stitched
- Rivets at stress points
- Seven belt loops
- Gusset crotch reinforcement

SIZES AND COLOURS:

WAIST								INSEAM
30	32	34	36	38	40	42	44	
●	●	●	●	●	●	●	●	30"
●	●	●	●	●	●	●	●	32"
	●	●	●	●	●			34"

● BLACK

WASHED DUCK PANT

SHELL: 100% Cotton 12 oz washed Premium Duck

FEATURES:

- Five standard pockets
- Hammer loop
- Back ruler pocket
- Media and inside security pocket
- Triple stitched and riveted at stress points
- Back hem reinforced with double layer Duck fabric
- Seven belt loops
- Gusset crotch reinforcement

SIZES AND COLOURS:

WAIST									INSEAM
30	32	34	36	38	40	42	44		
●	●	●	●	●	●	●	●	●	
●	●	●	●	●	●	●	●	●	
	●	●	●	●	●	●	●	●	

● BLACK ● BROWN

WP02




WASHED DUCK DOUBLE FRONT PANT

SHELL: 100% Cotton Washed 12 oz Premium Duck

FEATURES:

- Five standard pockets
- Hammer loop
- Back ruler pocket
- Media and inside security pocket
- Triple stitched and riveted at stress points
- Full-chap double front
- Back hem reinforced with double layer Duck fabric
- Seven belt loops
- Gusset crotch reinforcement

SIZES AND COLOURS

WAIST									INSEAM
30	32	34	36	38	40	42	44		
●	●	●	●	●	●	●	●	●	
●	●	●	●	●	●	●	●	●	
	●	●	●	●	●	●	●	●	

● BLACK ● BROWN

WP03






FLEX RIPSTOP CONTRACTOR PANT

SHELL: 98% Cotton, 2% Spandex Flex Ripstop

FEATURES:

- Triple stitched
- Reflective trim
- Knees, pockets, trim and back hem kick panel are reinforced with abrasion-resistant waterproof Polyester
- Inside waist gripper elastic
- Reinforced gusset crotch
- Pull-out utility pocket
- Lower leg pencil pockets and ruler pocket
- Ambidextrous hammer loops
- Double knee with knee pad pocket

SIZES AND COLOURS:

WAIST									INSEAM
30	32	34	36	38	40	42	44		
●	●	●	●	●	●	●	●	30"	
●	●	●	●	●	●	●	●	32"	
	●	●	●	●	●	●	●	34"	

● BLACK

WP07



TRADITIONAL LOGGER JEAN

SHELL: 100% Cotton 15 oz, unwashed Premium Denim

FEATURES:

- Loose fit for mobility
- Straight leg
- Rivets at all stress points
- Suspender buttons at waist
- Multi-pocket design
- Back ruler pocket
- Hammer loop
- Gusset crotch reinforcement
- Seven belt loops
- Full-chap double front with kneepad pockets

SIZES AND COLOURS

WAIST										INSEAM	
30	32	34	36	38	40	42	44	46	48		
●	●	●	●	●	●	●	●				30"
●	●	●	●	●	●	●	●	●	●		32"
●	●	●	●	●	●					34"	
●	●	●	●	●	●					36"	

● DENIM

WP04



WP11



EXPANDABLE WAIST RIPSTOP CARGO PANT

SHELL: 65% Polyester, 35% Cotton Ripstop with stain repellent finish

FEATURES:

- Triple stitched
- Expandable waistband
- Gripper back elastic
- Multi-pocket design
- Six belt tunnels

SIZES AND COLOURS:

WAIST													INSEAM
28	30	32	34	36	38	40	42	44	46	48	50	52	
	●	●	●	●	●	●	●	●	●	●	●	●	30"
●	●	●	●	●	●	●	●	●	●	●	●	●	32"
●	●	●	●	●	●	●	●	●	●				34"

● NAVY

WP12



PAIRS WELL WITH:



WJ37 PG26

WATERPROOF BREATHABLE RIPSTOP RAIN PANT

SHELL: 100% Polyester 300D Ripstop with PU membrane, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finish

FEATURES:

- Fly front closure
- Articulated knee
- Elastic inserts at waist band for comfort fit
- Heavy duty belt loops with supplied adjustable elasticized belt
- Back waist yoke for comfort fit
- Two upper on-seam pockets with storm plackets
- Right side bellowed cargo pocket with flap closure
- Side leg zips for access to boot
- Adjustable hook and loop ankle tab for added weather protection
- Reflective trim at back calf for increased visibility
- Fully seam sealed

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●

● BLACK

FLEX TWILL CARGO SHORT

SHELL: 98% Cotton, 2% Spandex Flex with stain repellent finish

FEATURES:

- Five standard pockets and two cargo pockets with bellows
- Triple stitched
- Multi-pocket design
- Gusset crotch reinforcement
- Seven belt loops
- Pockets reinforced with heavy duty Polyester trim
- Riveted at all stress points

SIZES AND COLOURS

WAIST								INSEAM
30	32	34	36	38	40	42	44	
●	●	●	●	●	●	●	●	11"

● BLACK ● NAVY

6310



EXPANDABLE WAIST RIPSTOP SHORT

SHELL: 65% Polyester, 35% Cotton Ripstop with stain repellent finish

FEATURES:

- Triple stitched
- Expandable waistband
- Gripper back elastic
- Multi-pocket design
- Gusset crotch

SIZES AND COLOURS

WAIST													INSEAM
28	30	32	34	36	38	40	42	44	46	48	50	52	
●	●	●	●	●	●	●	●	●	●	●	●	●	11"

● NAVY

WH01





EST. 1939

SAFETY

JACKETS	54
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SHIRTS	70
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VESTS	78
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OVERALLS & COVERALLS	82
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PANTS	88
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S426



5-IN-1 SAFETY JACKET



SHELL: 300D Poly Oxford with PU coating, antifreeze and durable water repellent finishes

LINING: Removable Hi-Vis liner in 100% Polyester 300D Oxford with 6 oz Quilted 100% Polyester insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing (shell/liner)
- Storm flap with snap closure over front Nylon zipper
- Black cuffs and hemline for hiding dirt (except solid orange)
- Removable Hi-Vis liner (reverses to black) with zip-off sleeves
- 2 microphone loops (shell/liner)
- Multi-pocket (shell/liner)
- ID pocket with hook and loop closure (shell/liner)
- Quick-release hard hat hood with snaps
- Embroidery zipper (shell)

SIZES AND COLOURS:

XXS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	7XL	MT	LT	XLT	2XLT	3XLT	4XLT	5XLT	
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

● FLUORESCENT ORANGE ● FLUORESCENT GREEN ● BLACK ● SOLID ORANGE



PAIRS WELL WITH:



S798 PG82

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

4-IN-1 SAFETY JACKET



S187



SHELL: 100% Polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection and antifreeze finish, and durable water repellent finishes

LINER: Removable Hi-Vis liner (reverses to black) in 100% Polyester 300D Ripstop with Quilted 3.5 oz Polyester insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick-release hard hat hood with snaps
- Multi-pocket (shell/liner)
- Inside pockets
- Storm flap with snap closure over front Nylon zipper
- Welded chest and sleeve zippers with reflective trim
- Black contrast cuffs and hemline for ease of laundering
- Dual microphone loops
- Embroidery access zipper (shell)



SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK

PAIRS WELL WITH:



S876 PG84



SPO8 PG88



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

SJ39



SAFETY DOWN FILLED PARKA



SHELL: 100% Polyester 300D Ripstop with PU membrane, taped seams
 Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection with durable water repellent and antifreeze finishes

FILL: 80% Down, 20% Feather insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Sherpa-lined inner collar
- Snap-off hood
- Integrated snow skirt
- Inside draw cord
- Storm cuffs
- Heavy duty hip zippers for easy access
- Welded chest zipper with reflective trim
- Multi-pocket design
- Clear ID pocket on the sleeve
- Microphone loops

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK



PAIRS WELL WITH:



S798 PG82



S614 PG90

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

**LINED SAFETY
PARKA**



S176



SHELL: 300D Polyester Oxford with PU coating, antifreeze and durable water repellent finishes
LINING: Quilted 6 oz 100% Polyester insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Black cuffs and hemline for hiding dirt
- Quick-release hard hat hood with snaps
- Dual microphone loops
- ID pocket with loss-proof flap
- Storm flap with snap closure over 2-way Nylon zipper
- Rib knit storm cuffs

SIZES AND COLOURS:

XXS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	●	● BLACK



PAIRS WELL WITH:



S798 PG82



S614 PG90



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

S157



DUCK SAFETY PARKA



SHELL: 100% premium 10 oz Cotton Duck with durable water repellent finish

LINING: Quilted 6 oz 100% Polyester insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick-release hard hat hood with snaps
- Front heavy-duty Nylon zipper
- 4 large scoop pockets
- Inside pockets; lining & media
- Pencil pocket on sleeve



SIZES AND COLOURS

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●

● NAVY ● ORANGE ● BLACK



PAIRS WELL WITH:



S757 PG82

CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1

CAMO FLEX DUCK SAFETY PARKA



SHELL: 98% Cotton, 2% Spandex Flex Duck blend with durable water repellent finish

LINING: Quilted 6 oz 100% Polyester insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick-release hard hat hood with adjustable snaps
- Front heavy-duty Nylon zipper
- 4 large scoop pockets
- Inside pockets; lining & media
- Pencil pocket on sleeve



SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●

● GREEN CAMO



PAIRS WELL WITH:



SB03 PG86



SPO4 PG91

CSA	Class 1 Level 2
ANSI	Type O Class 1





S245



PAIRS WELL WITH:



S876 PG84 SP08 PG88

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

FLEECE LINED SAFETY JACKET



SHELL: 100% Polyester 300D Ripstop, Waterproof/Breathable coating 5000/5000 MVP/24hr² protection, taped seams with antifreeze and durable water repellent finishes
BODY LINING: 100% Polyester Anti-pill Fleece
SLEEVE LINING: Quilted 4 oz 100% Polyester

- FEATURES:**
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 - Lined hood
 - Welded chest zipper with reflective trim
 - Multi-pocket design
 - Storm flap with snap closure over front Nylon zipper
 - Tear-drop sleeve cuffs to protect hands from the elements
 - Fleece storm cuffs
 - Dual microphone loops

SIZES AND COLOURS

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT	
●	●	●	●	●	●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	●	●	●	●	●	● BLACK
●	●	●	●	●	●	●	●	●	●	●	●	●	●	● SOLID ORANGE

SJ29



PAIRS WELL WITH:



S876 PG84 SP08 PG88

CSA	Class 2 Level 2
ANSI	Type R Class 3

REVERSIBLE INSULATED SAFETY JACKET

SHELL: 100% Polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes
LINING: Quilted 5 oz 100% Polyester insulation

- FEATURES:**
- Reverses to black
 - 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 - Multi-pocket design
 - Inside pockets
 - Black contrast cuffs and hemline for ease of laundering
 - Dual microphone loops



SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	4XL	
●	●	●	●	●	●	●	● FLUORESCENT GREEN

REVERSIBLE SAFETY JACKET



SHELL: 100% Polyester 300D Ripstop with PU membrane, antifreeze and durable water repellent finishes. Reverses to 100% Quilted Polyester
LINING: Quilted 4 oz 100% Polyester insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Front heavy-duty Nylon zipper
- Multi-pocket design
- Welded chest zipper with reflective trim on Hi-Vis side
- Embroidery zipper concealed under reflective material

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK



PAIRS WELL WITH:



S876 SP08
PG84 PG88

SJ27



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

FLEX SAFETY JACKET



SHELL: 100% Polyester with PU membrane, taped seams, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection with durable water repellent finish
LINING: Quilted 6 oz 100% Polyester insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Welded chest zipper with reflective trim
- Quick-release hood with snaps
- Snow cuffs to keep out the cold
- Multi-pocket design

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK



PAIRS WELL WITH:



SB06
PG83

SJ40



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

S457



PAIRS WELL WITH:



S757 PG82

CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1

DUCK SAFETY JACKET



SHELL: 100% Premium 10 oz Cotton Duck with durable water repellent finish
LINING: Quilted 6 oz 100% Polyester insulation

- FEATURES:**
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 - Storm flap with hook and loop closure over front heavy duty Nylon zipper
 - Multi-pocket design
 - Quick-release hard hat hood with snaps
 - Action back
 - Knit storm cuffs
 - Articulated sleeves
 - Pencil pocket on sleeve

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● NAVY
●	●	●	●	●	●	●	●	●	● ORANGE
●	●	●	●	●	●	●	●	●	● BLACK

SJ33



PAIRS WELL WITH:



SB03 PG86 SP04 PG91

CSA	Class 1 Level 2
ANSI	Type O Class 1

CAMO FLEX DUCK SAFETY JACKET

SHELL: 98% Cotton 2% Spandex Flex Duck blend with durable water repellent finish
LINING: Quilted 6 oz 100% Polyester insulation

- FEATURES:**
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 - Storm flap with hook and loop closure over front heavy duty Nylon zipper
 - Multi-pocket design
 - Quick-release hard hat hood with snaps
 - Action back
 - Knit storm cuffs
 - Articulated sleeves
 - Pencil pocket on sleeve



SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● GREEN CAMO

QUILTED SAFETY JACKET



SHELL: 100% Polyester with durable water repellent finish
LINING: Quilted 4 oz 100% Polyester insulation

FEATURES:
 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 Rib knit collar and cuffs
 Front YKK® zipper
 Rib knit back armhole gussets
 Drop back

S432



PAIRS WELL WITH:



S494 PG76 SP03 PG92

SIZES AND COLOURS

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●

● FLUORESCENT ORANGE ● FLUORESCENT GREEN ● BLACK

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

SAFETY RAIN JACKET



SHELL: 100% Polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes
BODY LINING: Mesh on body
SLEEVE LINING: 100% Polyester sleeves and hood

FEATURES:
 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 Fully seam-sealed with rear vents for breathability
 Multi-pocket design
 Quick-release hard hat hood with snaps
 Dual fly front for moisture protection
 Chest pocket with flap and lower hidden pockets
 Adjustable cuffs

S372



PAIRS WELL WITH:



S374 PG93

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

● FLUORESCENT ORANGE
 ● FLUORESCENT GREEN
 ● BLACK

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

SJ35



PAIRS WELL WITH:



SB04 PG86

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

SAFETY RAIN JACKET



SHELL: 100% Polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes

LINING: 100% Polyester

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick-release hood with snaps
- Snap front closure
- Tear drop sleeve with snap to promote rain run off
- Two lower pockets and one chest pocket with snap closure
- Drop back

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK

SJ05



PAIRS WELL WITH:



SB02 PG93

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

PACKABLE SAFETY RAIN JACKET

SHELL: 100% Polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection and antifreeze finish

FEATURES:

- Packs into its own pocket
- Quick-release hood with snaps
- Adjustable sleeve cuffs
- Segmented reflective material with 4" contrast backing

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	● FLUORESCENT GREEN

3-IN-1 SAFETY BOMBER



SHELL: 300D Polyester Oxford with PU coating, antifreeze and durable water repellent finishes
LINER: 300g Anti-pill 100% Polyester Fleece

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick-release hood (shell) with snaps
- Storm flap with snap closure over front Nylon zipper
- Elastic waist
- Dual entry pockets
- Adjustable cuffs
- Embroidery zipper (shell)
- Black cuffs and hemline for hiding dirt
- Dual microphone loops

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK



PAIRS WELL WITH:



S798 PG82 S614 PG90

S413



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

SAFETY BOMBER



SHELL: 100% Polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes
LINING: Insulation: 3M™ Thinsulate™ Quilted to 100% Polyester

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Microphone loops
- Welded chest zipper with reflective trim
- Multi-pocket design
- Adjustable elastic at cuff
- Quick release hood with snaps

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK



PAIRS WELL WITH:



S798 PG82 S614 PG90

SJ20



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

SJ26



PAIRS WELL WITH:



S607 PG91

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

SHERPA LINED SAFETY BOMBER



SHELL: 100% Polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes

LINING: Upper lined with 100% Polyester Sherpa, lower 100% Quilted 4 oz Polyester

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Front heavy-duty Nylon zipper
- Rib knit waist and cuffs
- Multi-pocket design
- Chest pocket with snap
- Inside security pocket

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK

SJ25



PAIRS WELL WITH:



S757 PG82

CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1

DUCK SAFETY BOMBER



SHELL: 100% Premium 10 oz Cotton Duck with durable water repellent finish

LINING: Quilted 6 oz 100% Polyester insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Front heavy-duty Nylon zipper
- Quick-release hood with snaps
- Multi-pocket design
- Chest pocket with pencil pocket
- Inside security pocket
- Front pouch pocket with Tricot lining
- Knit storm cuffs and hem

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● NAVY
●	●	●	●	●	●	●	●	●	● ORANGE
●	●	●	●	●	●	●	●	●	● BLACK

CAMO FLEX DUCK SAFETY BOMBER

SHELL: 98% Cotton, 2% Spandex Flex Duck blend with durable water repellent finish
LINING: Quilted 6 oz 100% Polyester insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Front heavy-duty Nylon zipper
- Quick-release hood with snaps
- Multi-pocket design
- Chest pocket with pencil pocket
- Inside security pocket
- Front pouch pocket with Tricot lining
- Knit storm cuffs and hem



SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●

● GREEN CAMO



PAIRS WELL WITH:



SB03 SP04
PG86 PG91

SJ32



CSA	Class 1 Level 2
ANSI	Type O Class 1

SAFETY HI-VIS SHELL



SHELL: 100% Polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes
LINING: 100% Polyester

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick-release hard hat hood with snaps
- Multi-pocket
- Inside pockets
- Storm flap with snap closure over front Nylon zipper
- Welded chest and sleeve zippers with reflective trim
- Black contrast cuffs and hemline for ease of laundering
- Dual microphone loops

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

● FLUORESCENT GREEN

● BLACK



PAIRS WELL WITH:



S876 SP08
PG84 PG88

SJ28



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

S392



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1

SHORT SLEEVE SAFETY T-SHIRT W/POCKET

SHELL: 100% Polyester Micro-Mesh with wicking treatment

FEATURES:

Reflective material with 4" contrast backing
Chest pocket
Comfortable fit and breathable

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	7XL	
●	●	●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	●	●	● BLACK
●	●	●	●	●	●	●	●	●	●	●	● NAVY

ST07



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

SHORT SLEEVE SAFETY T-SHIRT W/POCKET

SHELL: 100% Polyester Birdseye Mesh with wicking treatment

FEATURES:

Heat transfer segmented reflective striping
Chest pocket
Comfortable fit and breathable

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK
●	●	●	●	●	●	●	●	●	● NAVY

SHORT SLEEVE SAFETY T-SHIRT

SHELL: 100% Polyester Micro-Mesh with wicking treatment

FEATURES:

Reflective material with 4" contrast backing
Comfortable fit and breathable



ST09



SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK
- NAVY

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

SHORT SLEEVE SAFETY T-SHIRT

SHELL: 100% 180 GSM Polyester Jersey with wicking treatment

FEATURES:

Heat transfer segmented reflective striping
Chest pocket
Comfortable fit



ST12



SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK
- NAVY

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

ST11



CSA	Class 1 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1

SHORT SLEEVE SAFETY T-SHIRT

SHELL: 100% Cotton with wicking treatment

FEATURES:

Reflective material with 4" contrast backing
 Comfortable fit and naturally breathable
 Retroreflective tape on front, back and sleeves
 Rib knit collar

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● ORANGE
●	●	●	●	●	●	●	●	●	● YELLOW
●	●	●	●	●	●	●	●	●	● BLACK
●	●	●	●	●	●	●	●	●	● NAVY

ST17



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1

SHORT SLEEVE SAFETY POLO SHIRT

SHELL: 100% Polyester Birdseye Mesh with wicking treatment

FEATURES:

Reflective material with 4" contract backing
 Chest pocket
 Tipped collar design
 Comfortable fit and breathable

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK
●	●	●	●	●	●	●	●	●	● NAVY

LONG SLEEVE SAFETY T-SHIRT

SHELL: 100% Polyester Birdseye Mesh with wicking treatment

FEATURES:

Heat transfer segmented reflective striping
Chest pocket
Comfortable fit and naturally breathable



ST08



SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK
- NAVY

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

LONG SLEEVE SAFETY T-SHIRT

SHELL: 100% Polyester Micro-Mesh with wicking treatment

FEATURES:

Reflective material with 4" contrast backing
Comfortable fit and naturally breathable



ST10



SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK
- NAVY

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

ST21



CSA	Class 1 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1

LONG SLEEVE SAFETY T-SHIRT

SHELL: 100% Cotton with wicking treatment

FEATURES:

Comfortable fit and naturally breathable
Retroreflective tape on front, back and sleeves

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● ORANGE
●	●	●	●	●	●	●	●	●	● YELLOW
●	●	●	●	●	●	●	●	●	● BLACK
●	●	●	●	●	●	●	●	●	● NAVY

ST22



CSA	Class 1 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1

LONG SLEEVE SAFETY T-SHIRT

SHELL: 100% 180 GSM Polyester Jersey with wicking treatment

FEATURES:

Heat transfer segmented reflective striping
Chest pocket
Comfortable fit

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK
●	●	●	●	●	●	●	●	●	● NAVY

SLEEVELESS SAFETY T-SHIRT

SHELL: 100% 180 GSM Polyester Jersey with wicking treatment

FEATURES:

- Heat transfer segmented reflective striping
- Chest pocket
- Comfortable fit



ST15



SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK
- NAVY

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1

¼ ZIP SAFETY PULLOVER

SHELL: 100% Anti-pill Polyester Fleece with durable water repellent finish

FEATURES:

- 2" segmented reflective heat transfer material with 4" contrast backing
- ¼ front Nylon zipper
- Kangaroo pouch with inside media pocket
- Rib knit waist and cuffs
- Machine washable



SJ19



PAIRS WELL WITH:



S607 PG91 SP03 PG92 SP06 PG92

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

S494



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

UNLINED SAFETY HOODIE



SHELL: 100% Anti-pill Polyester Fleece with durable water repellent finish

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Full front Nylon zipper
- Quick-release hood with snaps
- Rib knit cuffs and waist
- Lower pouch pockets
- Machine washable

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK
●	●	●	●	●	●	●	●	●	● GREY

S474



CSA	Class 1 Level 2
ANSI	Type O Class 1

INSULATED SAFETY HOODIE



SHELL: 100% Anti-pill Polyester Fleece with durable water repellent finish

LINING: Quilted 4 oz 100% Polyester insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Full front Nylon zipper
- Quick-release hood with snaps
- Rib knit waist and cuffs
- Lower pouch pockets
- Machine washable

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● BLACK

THERMAL LINED SAFETY HOODIE

SJ16



SHELL: 100% Polyester Fleece with Anti-pill and durable water repellent finishes

LINING: 180g 100% Polyester Thermal knit

FEATURES:

- 2" segmented reflective heat transfer material with 4" contrast backing
- Quick-release hood with snaps
- Full front Nylon zipper
- Security chest pocket with zipper
- Two lower pouch pockets with inside media pocket
- Rib knit waist and cuffs
- Machine washable

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK



PAIRS WELL WITH:



S607 PG91 SP03 PG92 SP06 PG92

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

S9i0



5-POINT TEAR AWAY SAFETY VEST

SHELL: 100% Polyester Birdseye Mesh

FEATURES:

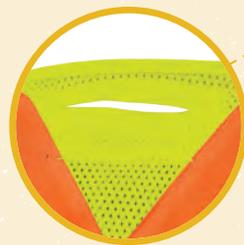
- Reflective material with 4" contrast backing
- Safety harness opening
- Two lower patch pockets



SIZES AND COLOURS:

S/M	L/XL	2XL/3XL	4XL/5XL
●	●	●	●
●	●	●	●
●	●	●	●

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1

HARNES COMPATIBLE SAFETY VEST

SHELL: 100% Polyester Heavyweight Twill front, 100% Polyester Mesh for ventilation

FEATURES:

- Reflective material with 4" contrast backing
- Zip front closure with extender zip to cover all sizes and fits — expands over outerwear
- Back and front openings for D-rings
- Easy access high cut side openings
- Two lower front pockets
- Inside harness holder straps with snaps
- Inside heavy duty Mesh binding for added strength and durability
- Outside contrast binding for added precaution against wear and tear

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK



SV09



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1

SURVEYOR SAFETY VEST



SHELL: 100% Polyester Twill with side Mesh vents

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket design with pocket security tabs
- Large rear zippered pouch pocket
- Side snaps for seasonal fit adjustment
- Grommets for tape feed and hooks
- Safety harness opening

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK
●	●	●	●	●	●	●	●	●	● RED



S313



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1

SV05



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1

QUILTED SAFETY VEST



SHELL: 100% Polyester with durable water repellent finish
LINING: Quilted 3 oz 100% Polyester

FEATURES:
 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 Rib knit collar
 Front heavy duty YKK® zipper
 Inside pocket
 Drop back

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK

SV06



CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1

DUCK SAFETY VEST



SHELL: 100% Premium 10 oz Cotton Duck with durable water repellent finish
LINING: Quilted 3 oz 100% Polyester

FEATURES:
 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 Rib knit collar and hip gusset, knit side inserts
 Front heavy duty Nylon zipper
 Inside, chest and pencil pocket
 Drop back

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● NAVY
●	●	●	●	●	●	●	●	●	● ORANGE
●	●	●	●	●	●	●	●	●	● BLACK

CAMO FLEX DUCK SAFETY VEST

SHELL: 98% Cotton, 2% Spandex Flex Duck blend with durable water repellent finish
LINING: Quilted 3 oz Polyester

FEATURES:

3M™ Scotchlite™ Reflective Material with 4" contrast backing
 Rib knit collar and hip gusset, knit side inserts
 Front heavy duty Nylon zipper
 Inside and chest pocket with pencil pocket
 Drop back



SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● GREEN CAMO

SV08



CSA	Class 1 Level 2
ANSI	Type O Class 1

SAFETY VEST WITH SLEEVES

SHELL: 100% Polyester Mesh

FEATURES:

Reflective material
 Tearaway front for safety
 Lower pockets

SIZES AND COLOURS:

S/M	L/XL	2XL/3XL	4XL/5XL	
●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	● BLACK

SV07



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

S798

3M Scotchlite™ Reflective Material



PAIRS WELL WITH:



S426 PG54

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type E	ANSI	Type E

INSULATED POLY OXFORD SAFETY OVERALL

SHELL: 300D Poly Oxford with PU coating with antifreeze and durable water repellent finishes

LINING: 6 oz Quilted 100% Polyester insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Black leg bottoms for hiding dirt
- Zip-to-the-hip Nylon zippers
- Hammer loop plus ruler pocket
- Elasticized back waist
- Fly front over 2-way Nylon zipper
- Turned under hem allows for 3" tall extension

SIZES AND COLOURS:

XXS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	●	● BLACK
●	●	●	●	●	●	●	●	●	●	● SOLID ORANGE

S757



PAIRS WELL WITH:



S187 PG55

CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1

INSULATED SAFETY OVERALL

3M Scotchlite™ Reflective Material

SHELL: 100% Premium 10 oz Cotton Duck with durable water repellent finish

LINING: Quilted 6 oz 100% Polyester insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket design
- Double knees
- Storm flap with snap closure over zip-to-the-hip
- Nylon zippers
- Back elastic waist
- Adjustable shoulder straps

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● NAVY
●	●	●	●	●	●	●	●	●	● ORANGE
●	●	●	●	●	●	●	●	●	● BLACK

SAFETY OVERALL WITH FLEX FABRIC



SBO6



SHELL: 100% Polyester with PU membrane, taped seams, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection and durable water repellent finish

UPPER BIB LINING: 100% Anti-pill Polyester Fleece

LOWER BODY LINING: Quilted 6 oz 100% Polyester insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Adjustable shoulder straps
- Welded zipper with reflective trim
- Side zipper
- Multi-pocket design
- Boot zippers at bottom hem
- Turned under hem allows for 3" tall extension

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK



PAIRS WELL WITH:



SJ40 PG63



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type E	ANSI	Type E

UNLINED SAFETY OVERALL



S769



SHELL: 270 GSM 65% Polyester, 35% Cotton Twill with durable water repellent finish

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Chest media pocket with flap
- Ruler pocket and hammer loop
- Front and rear pockets
- Adjustable shoulder straps
- Storm flap over front Nylon zipper

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● NAVY
●	●	●	●	●	●	●	●	●	● ORANGE
●	●	●	●	●	●	●	●	●	● BLACK



CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1

S876



INSULATED RIPSTOP SAFETY OVERALL

SHELL: 100% Polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes

LINING: Quilted 6 oz 100% Polyester insulation

- FEATURES:**
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 - Welded waterproof chest zippers with reflective tape
 - Zip-to-the-hip Nylon zippers and adjustable shoulder straps
 - Chest and pencil pocket
 - Hammer loop and ruler pocket
 - Back elastic waist
 - Turned under hem allows for 3" tall extension
 - Black contrast hemline hides dirt

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK



CSA Class 2 Level 2	CSA Class 1 Level 2
ANSI Type E	ANSI Type E





SB03



CSA Class 1 Level 2
ANSI Type O Class 1

CAMO FLEX DUCK SAFETY OVERALL

SHELL: 98% Cotton, 2% Spandex Flex Duck blend with durable water repellent finish
LINING: Quilted 6 oz 100% Polyester insulation

- FEATURES:**
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 - Multi-pocket design
 - Double knees
 - Storm flap with snap closure over zip-to-the-hip
 - Nylon zippers
 - Back elastic waist
 - Adjustable shoulder straps



SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● GREEN CAMO

SB04



CSA Class 3 Level 2* **CSA** Class 1 Level 2
ANSI Type E **ANSI** Type E

SAFETY RAIN OVERALL



SHELL: 100% Polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes

- FEATURES:**
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 - Adjustable shoulder straps
 - Back elastic waist
 - Outside and inside chest pocket with flap closure
 - Two cargo pockets and back pocket with flap closure
 - Ankle to knee zippers for ease of entry
 - Turned under hem allows for 3" tall extension

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

INSULATED SAFETY COVERALL



S787



SHELL: 100% Premium 10 oz Cotton Duck with durable water repellent finish
LINING: Quilted 6 oz 100% Polyester insulation

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Centre front 2-way zipper for easy entry
- Zip-to-the-hip zippers
- Centre front storm flap with snap closure
- Multi-pocket design



SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● NAVY
●	●	●	●	●	●	●	●	●	● ORANGE
●	●	●	●	●	●	●	●	●	● BLACK

CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1

UNLINED SAFETY COVERALL



S792



SHELL: 270 GSM 65% Polyester, 35% Cotton Twill with durable water repellent finish

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Upper chest pockets with hook and loop closure flaps
- Storm flap over centre front 2-way Nylon zipper
- Adjustable snap cuffs and leg openings
- Side openings at hip for easy access to underlayers
- Action back with back elastic waist



SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● ORANGE
●	●	●	●	●	●	●	●	●	● NAVY

CSA	Class 1 Level 2	CSA	Class 2 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1

SP08



CSA	Class 3 Level 2*	CSA	Class 1 Level 2
ANSI	Type E	ANSI	Type E

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

RIPSTOP TECHNICAL SNOW PANT



SHELL: 100% Polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection with durable water repellent finish
LINING: Quilted 6 oz 100% Polyester insulation

FEATURES:
 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 Adjustable waistband with belt loops
 Front zipper with snap closure
 Welded zipper with reflective trim on pockets
 Front, back and lower cargo pockets

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK

S603



CSA	Class 3 Level 2*
ANSI	Type E

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

SAFETY PULL-ON PANT



SHELL: 100% Polyester Tricot

FEATURES:
 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 Lightweight and comfortable
 Elasticized waistband with drawstring
 Two side pockets
 Adjustable snaps at hem

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE



S614



CSA Class 1 Level 2
ANSI Type E

INSULATED SAFETY PULL-ON PANT



SHELL: 300D Poly Oxford with PU coating with antifreeze and durable water repellent finishes
LINING: Quilted 4 oz 100% Polyester insulation

FEATURES:
 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 Pull-on pant with side pockets
 Inside drawstring waist
 Ankle to mid calf snap closure to allow for boots

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●

● BLACK

SP01



CSA Class 3 Level 2*
ANSI Type E

SAFETY CARGO WORK PANT



SHELL: 9 oz 62% Polyester and 38% Cotton blend

FEATURES:
 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 Two side cargo pockets
 Seven belt loops

SIZES AND COLOURS:

WAIST									INSEAM	
30	32	34	36	38	40	42	44	46		
●	●	●	●	●	●	●	●	●		30"
	●	●	●	●	●	●	●	●		32"
		●	●	●	●				34"	

● FLUORESCENT ORANGE

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

SAFETY CARGO UTILITY PANT



S607



SHELL: 8 oz 65% Polyester, 35% Cotton with durable water repellent finish

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Two front pockets and two rear pockets
- Seven belt loops



CSA Class 1 Level 2
ANSI Type E

SIZES AND COLOURS:

WAIST									INSEAM	
30	32	34	36	38	40	42	44			
●	●	●	●	●	●	●	●	●		30"
●	●	●	●	●	●	●	●	●		32"
		●	●	●	●				34"	

● BLACK ● NAVY

CAMO FLEX DUCK SAFETY CARGO UTILITY PANT

SHELL: 98% Cotton, 2% Spandex Flex Duck blend with durable water repellent finish

FEATURES:

- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Two front pockets and two rear pockets
- Seven belt loops



SPO4



CSA Class 1 Level 2
ANSI Type E

SIZES AND COLOURS:

WAIST									INSEAM	
30	32	34	36	38	40	42	44			
●	●	●	●	●	●	●	●	●		30"
●	●	●	●	●	●	●	●	●		32"
		●	●	●	●				34"	

● GREEN CAMO

SPO3



CSA Class 1 Level 2
ANSI Type E

FLEX TWILL SAFETY CARGO PANT

SHELL: 98% Cotton, 2% Spandex Flex Twill blend with durable water repellent and stain release finishes

- FEATURES:**
- Reflective material at bottom hem
 - Pockets and trim with heavy duty reinforcement
 - Triple stitched
 - Multi-pocket design
 - Gusset crotch reinforcement
 - Seven belt loops

SIZES AND COLOURS:

WAIST										INSEAM
28	30	32	34	36	38	40	42	44		
●	●	●	●	●	●	●	●	●	●	30"
●	●	●	●	●	●	●	●	●	●	32"
		●	●	●	●	●	●	●	●	34"

● BLACK

SPO6



CSA Class 2 Level 2* **CSA** Class 1 Level 2
ANSI Type E **ANSI** Type E

4-WAY STRETCH CARGO PANT

SHELL: 100% Polyester fabric with four-way stretch capability

- FEATURES:**
- UPF 50 (ultraviolet protection factor)
 - Designed with highly abrasion resistant finish
 - 2" reflective heat transfer on legs and pockets
 - Mesh inserts for ventilation and comfort
 - Side elastic
 - Multi-pocket design
 - Snip-to-fit hem - cut to your inseam

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

SAFETY
RAIN PANT



S374
☉ ☂ ☀

SHELL: 100% Polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes

- FEATURES:**
 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 Moisture diversion design on pass-through pockets
 Elasticized waist with drawstring
 Adjustable leg openings



PAIRS WELL WITH:



S372 PG65

SIZES AND COLOURS:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	●	●	●	● FLUORESCENT GREEN
●	●	●	●	●	●	●	●	●	● BLACK

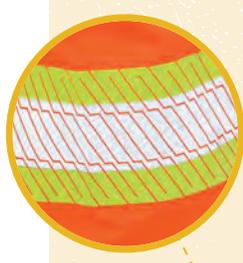
CSA	Class 3 Level 2*	CSA	Class 1 Level 2
ANSI	Type E	ANSI	Type E

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

PACKABLE SAFETY
RAIN PANT

SHELL: 100% Polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable fabric with 5000/5000 MVP/24hr² protection with antifreeze finish

- FEATURES:**
 Packs into its own pocket
 Snaps at hem
 Segmented reflective material with 4" contrast backing



SPO2
☉ ☂ ☀



PAIRS WELL WITH:



SJ05 PG66

SIZES AND COLOURS:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● FLUORESCENT ORANGE
●	●	●	●	●	●	● FLUORESCENT GREEN

CSA	Class 3 Level 2*	CSA	Class 1 Level 2
ANSI	Type E	ANSI	Type E

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS



EST. 1939

ACCESSORIES

MITTS & GLOVES **96**

HEADWEAR **102**

NECKWEAR **108**

MISCELLANEOUS **110**

Gi5506

Gi5606 | Gi6606



Gi5506

Gi5606

Gi6606

COW SPLIT LEATHER FITTERS GLOVE

Gi5506: 100% Polyester Pile Lined for maximum warmth & comfort

Gi5606: Palm lined lightweight flexibility for all activities

Gi6606: 100g 3M™ Thinsulate™ insulation for all-season warmth without the added bulk

FEATURES:

- Premium Cotton Duck
- Premium Cow Split
- Rubberized safety cuff protects from cuts and abrasions
- Leather knuckle straps and finger tips

SIZES AND COLOURS:

M	L	XL	2XL
●	●	●	●

● BROWN



G69916

Gi7606 | Gi8606 | Gi9606



G69916

Gi7606

Gi8606

Gi9606

COW GRAIN FITTERS GLOVE

G69916: Polyester Fleece with 150g 3M™ Thinsulate™ insulation and waterproof/breathable liner

Gi7606: Polyester Fleece with 150g 3M™ Thinsulate™ insulation

Gi8606: Palm lined lightweight flexibility for all activities

Gi9606: 100% Polyester Piled Lined for maximum warmth & comfort

FEATURES:

- Premium Cotton Duck
- Premium Cow grain
- Leather knuckle straps and finger tips
- Rubberized safety cuff protects from cuts and abrasions

SIZES AND COLOURS:

M	L	XL	2XL
●	●	●	●

● BROWN



3M™ THINSULATE™ LINED FULL GRAIN HI-VIS FITTERS GLOVE

FEATURES:

- Premium Cotton Duck
- Premium Cow grain
- 100g 3M™ Thinsulate™ insulation
- Rubberized safety cuff protects from cuts and abrasion
- Reflective stripe on back of hand
- Leather knuckle straps and finger tips

SIZES AND COLOURS:

M	L	XL
●	●	●

● ORANGE



G79416



3M
THINSULATE™
Insulation

WOMEN'S 3M™ THINSULATE™ LINED COW GRAIN FITTERS GLOVE

FEATURES:

- Premium Cotton Duck
- Premium Cow grain
- Rubberized safety cuff protects from cuts and abrasion
- Leather knuckle straps and finger tips
- Polyester Fleece with 40g 3M™ Thinsulate™ insulation

SIZES AND COLOURS:

S	M	L	XL
●	●	●	●

● CREAM



G69406



3M
THINSULATE™
Insulation

SNOWMOBILE MITT

FEATURES:

- Grain Leather Palm, Poly Oxford Shell
- 100g 3M™ Thinsulate™ insulation
- Removable Fleece/padded liner
- Adjustable hook and loop closure
- Reflective piping
- Ski glove clasp

SIZES AND COLOURS:

M	L	XL	2XL
●	●	●	●

● BLACK



G41412



3M
THINSULATE™
Insulation

G40412

SNOWMOBILE
GLOVE

FEATURES:

Grain Leather Palm, Poly Oxford Shell
100g 3M™ Thinsulate™ insulation
Removable Fleece/padded liner
Adjustable hook and loop closure
Reflective piping
Ski glove clasp

SIZES AND COLOURS:

M	L	XL	
●	●	●	● BLACK

3M
THINSULATE™
Insulation

G34312

UNLINED LEATHER
CHOPPER MITT

FEATURES:

100% Genuine Leather
Use #G33312 as liner (sold separately)

SIZES AND COLOURS:

L	XL	2XL	
●	●	●	● TAN

G33312

BRUSHED RAG WOOL
MITT

FEATURES:

85% Recycled Wool/15% Nylon
Use with #G34312 as a liner (sold separately)

SIZES AND COLOURS:

L	XL	
●	●	● OATMEAL

COMFORT PILE LINED LEATHER MITT

FEATURES:

- 100% Leather
- 100% Polyester Pile Lined
- Comfort striped elastic cuff

SIZES AND COLOURS:

M	L	XL	
●	●	●	● TAN
●	●	●	● BLACK



G37413

LEATHER ADJUSTABLE PILE LINED MITT

FEATURES:

- 100% Genuine Leather
- 100% Polyester Pile Lined
- Wrist tab with hook and loop closure for adjustability

SIZES AND COLOURS:

M	L	XL	2XL	
●	●	●	●	● TAN
●	●	●	●	● BLACK



G35312

AGASSIZ COLD WEATHER GLOVE

FEATURES:

- 100% Polyester 300D Poly Oxford with Teflon™ stain protection
- 150 g 3M™ Thinsulate™ insulation
- TPU waterproof breathable liner
- Rib knit storm cuff
- Wrist tab with hook and loop closure
- Fluorescent green reflective elements

SIZES AND COLOURS:

M	L	XL	2XL	
●	●	●	●	● FLUORESCENT ORANGE



WG06



3M
THINSULATE™
Insulation

WG05



PACKABLE PRIMALOFT® QUILTED GLOVE



FEATURES:

100% Polyester
Lightweight packable warmth with 60g Primaloft® gold insulation with Cross Core™
Conductive touch screen material perfect for multitouch screens

SIZES AND COLOURS:

M	L	XL	2XL
●	●	●	●

● BLACK

WA34



PRECISION FIT GRIP GLOVE

FEATURES:

Synthetic Leather Palm with Silicone pattern suregrip
Polyester/Spandex back
Stretch fabric fourchettes for added movement/comfort
Snap together at adjustable elastic cuffs
Padded knuckles

SIZES AND COLOURS:

M	L	XL	2XL
●	●	●	●
●	●	●	●

● BROWN
● BLACK

WA35



INSULATED PRECISION GLOVE

FEATURES:

Polyester/Spandex back, Terry Cloth thumb back
PU Palm patch
40g Thinsulate™ lined
Waterproof/Breathable liner
Touchscreen compatible fingertips
Adjustable elastic cuff with hook and loop closure and name label
Reflective piping at knuckles
Palm and finger tips reinforced with gripper fabric

SIZES AND COLOURS:

M	L	XL	2XL
●	●	●	●

● BLACK



HI-VIS PRECISION GLOVE

FEATURES:

Polyester/Spandex back
 Synthetic Suede Palm with anti slip PU Palm patch
 40g Thinsulate™ lined
 Waterproof/Breathable liner
 Touchscreen compatible fingertips
 Reflective elements: piping at knuckles; fabric at finger tips
 Adjustable elastic cuffs with reflective tab

SIZES AND COLOURS:

M	L	XL	2XL
●	●	●	●

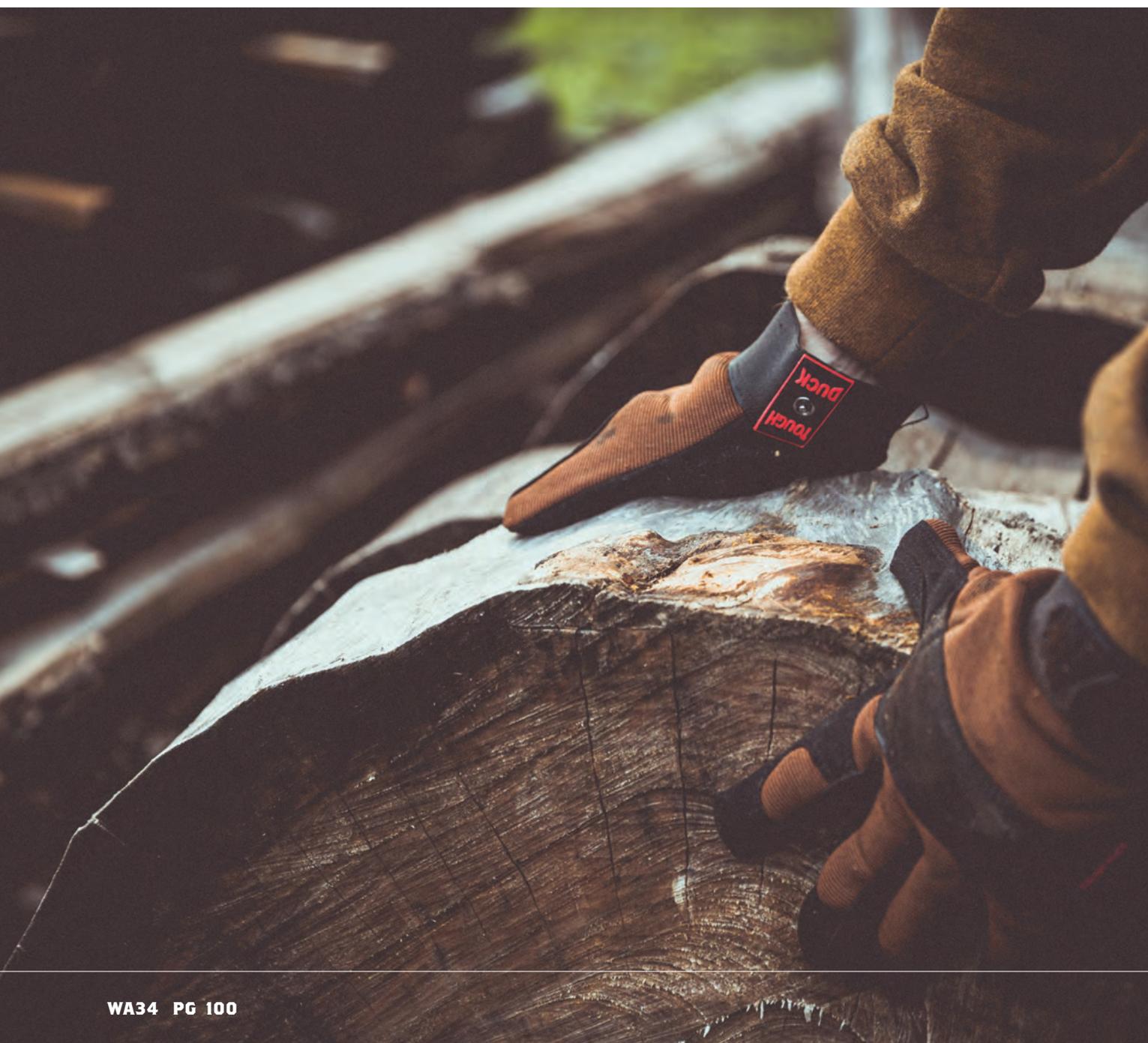
● FLUORESCENT GREEN



WA33



3M
 THINSULATE™
 Insulation



WA16



BEANIE WATCH CAP

FEATURES:

- 100% Acrylic knit
- Wide range of colours
- Embellishment friendly

SIZES AND COLOURS:

O/S	
● RED MARL	● BLACK MARL
● FLUORESCENT ORANGE	● CHARCOAL
● FLUORESCENT GREEN	● BLACK
● BROWN	● CRANBERRY
● OLIVE	● RUST
● MOSS	● MUSTARD
● CAMO	● WINE
● NAVY MARL	● LIGHT BROWN MARL
● OFF WHITE	● BROWN MARL
● HEATHER GREY	● COBALT



i35816



FX 40 KNIT CAP



FEATURES:

- 100% Acrylic knit
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties

SIZES AND COLOURS:

O/S	
● FLUORESCENT ORANGE	
● FLUORESCENT GREEN	
● BLACK	
● NAVY	
● CHARCOAL	
● BROWN	

WA28



URBAN SAFETY KNIT CAP

FEATURES:

- Acrylic knit with reflective yarns throughout
- Wide cuff

SIZES AND COLOURS:

O/S	
● FLUORESCENT ORANGE	
● FLUORESCENT GREEN	
● BLACK	
● BROWN	

WA42



THICK KNIT RIB WATCH CAP

FEATURES:

100% Acrylic Knit
Wide cuff

SIZES AND COLOURS:

O/S	
● LIGHT GREY	
● BLACK	

i45916



CHUNKY KNIT WATCH CAP

FEATURES:

100% Acrylic in 4" x 2"
chunky knit

SIZES AND COLOURS:

O/S	
● FLUORESCENT ORANGE	
● FLUORESCENT GREEN	

SA2831



REVERSIBLE SAFETY BEANIE

FEATURES:

100% Acrylic knit
3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties
Reverses to solid black

SIZES AND COLOURS:

O/S	
● FLUORESCENT ORANGE	
● FLUORESCENT GREEN	

3M
THINSULATE™
Insulation

i45816



ACRYLIC KNIT CAP WITH REFLECTIVE STRIPE

FEATURES:

100% Acrylic knit
100% Polyester Fleece lined
Reflective yarn stripe trim

SIZES AND COLOURS:

O/S	
● FLUORESCENT ORANGE	
● FLUORESCENT GREEN	
● BLACK	

WA26



PRIMALOFT® FLEECE BEANIE



FEATURES:

100% Polyester PrimaLoft® Fleece
 Superior softness and comfort
 High warmth to weight ratio
 Quick dry

SIZES AND COLOURS:

O/S
● FLUORESCENT GREEN
● BLACK

WA43



KNIT BEANIE

FEATURES:

100% Acrylic Knit
 Can be worn comfortably under a hard hat, hoodie or ear protection

SIZES AND COLOURS:

O/S
● CHARCOAL
● BROWN
● BLACK

WA17



CAMO TRUCKER CAP

FEATURES:

100% Polyester with mesh back
 Snapback closure
 Embroidered Tough Duck patch

SIZES AND COLOURS:

O/S
● GREEN CAMO

i15616



PLAID AVIATOR HAT

FEATURES:

95% Polyester/5% Wool
 40g 3M™ Thinsulate™ insulation
 Faux fur trim
 Ear pocket trim
 Stitched up visor
 Adjustable chin strap

SIZES AND COLOURS:

M	L	XL	
●	●	●	● RED PLAID
●	●	●	● GREY PLAID



i15016



AVIATOR HAT

FEATURES:

- 100% Premium Cotton Duck
- 40g 3M™ Thinsulate™ insulation
- Faux fur trim
- Snap up visor
- Ear flap with button closure
- Hearing holes under ear flaps
- Adjustable chin strap

SIZES AND COLOURS:

L	XL	
●	●	● BROWN
●	●	● BLACK



i15516



HI-VIS AVIATOR HAT

FEATURES:

- 100% Polyester
- 40g 3M™ Thinsulate™ insulation
- Reflective stripe trim
- Stitched up Sherpa trimmed visor
- Adjustable chin strap

SIZES AND COLOURS:

M	L	XL	
●	●	●	● FLUORESCENT ORANGE
●	●	●	● FLUORESCENT GREEN
●	●	●	● BLACK



i16016



AVIATOR HAT W/ RABBIT FUR

FEATURES:

- 100% Polyester
- Genuine rabbit fur trim
- 40g 3M™ Thinsulate™ insulation
- Snap up visor
- Fur trim ear flap with button closure
- Adjustable chin strap

SIZES AND COLOURS:

M	L	XL	
●	●	●	● BLACK



i16416



PLAID FUDD HAT

FEATURES:

- 95% Polyester/5% Wool
- Faux fur trim ear flaps
- 100% Polyester lined

SIZES AND COLOURS:

M	L	XL	
●	●	●	● RED PLAID
●	●	●	● GREY PLAID

i36116



FX 40 BALACLAVA

FEATURES:

100% Acrylic knit
3M™ Flex 40 Thinsulate™
stretches 40% in each
direction and recovers
without compromise to its
superior insulation properties

SIZES AND COLOURS:

O/S
● FLUORESCENT ORANGE
● FLUORESCENT GREEN
● BLACK
● BROWN



i25616

ACRYLIC FLEECE LINED BALACLAVA

FEATURES:

100% Acrylic knit
100% Polyester
Fleece lined



SIZES AND COLOURS:

O/S
● BLACK

i25516

ACRYLIC 3 HOLE FACE MASK

FEATURES:

100% Acrylic knit



SIZES AND COLOURS:

O/S
● BLACK

i26516



ACRYLIC FLEECE LINED HI-VIS BALACLAVA

FEATURES:

100% Acrylic knit
100% Polyester
Fleece lined
Traditional balaclava style
with hard hat straps

SIZES AND COLOURS:

O/S
● FLUORESCENT GREEN
● FLUORESCENT ORANGE

WA25



PRIMALOFT® 3-IN-1 FLEECE BALACLAVA

FEATURES:

100% Polyester PrimaLoft® Fleece
Superior softness and comfort
High warmth to weight ratio
Quick dry

SIZES AND COLOURS:

O/S
● FLUORESCENT GREEN
● BLACK



WA31



TECHNICAL BALACLAVA

FEATURES:

85% Polyester/15% Spandex
Windproof Polyester centre
panel with breathing Mesh
Reflective Tough Duck logo
Quick dry and moisture wicking

SIZES AND COLOURS:

O/S
● FLUORESCENT GREEN
● BLACK

i35716



FX 40 NECK WARMER

FEATURES:

100% Acrylic knit
3M™ Flex 40 Thinsulate™
stretches 40% in each
direction and recovers without
compromise to its superior
insulation properties

SIZES AND COLOURS:

O/S
● BLACK



i25716



ACRYLIC NECK WARMER

FEATURES:

100% Acrylic knit
100% Polyester Fleece lined

SIZES AND COLOURS:

O/S
● BLACK



PRIMALOFT® FLEECE NECK GAITER



WA27

FEATURES:

100% Polyester PrimaLoft®
Fleece - Double Layer
Superior softness and comfort
High warmth to weight ratio
Quick dry

SIZES AND COLOURS:

OS
● FLUORESCENT GREEN
● BLACK



TECHNICAL FACEMASK

FEATURES:

Double layer 85% Polyester/15% Spandex
Windproof Neoprene panel with breathing perforations
Soft hook and loop closure for adjustability
Reflective piping at centre panel
Quick dry and moisture wicking

SIZES AND COLOURS:

OS
● FLUORESCENT GREEN
● BLACK



WA32



WA30



MULTIFUNCTION TUBULAR BANDANA

FEATURES:

100% Polyester
Silverplus® antimicrobial finish
Tough Duck logo
Can be worn in multiple ways

SIZES AND COLOURS:

O/S
● CAMO
● BLACK

WA29



HI-VIS MULTIFUNCTION TUBULAR BANDANA

FEATURES:

100% Polyester
Bright colour for visibility
Tough Duck logo
Can be worn in multiple ways

SIZES AND COLOURS:

O/S
● FLUORESCENT GREEN
● FLUORESCENT ORANGE

WA37



AIRGLOW SAFETY ARM/LEG BANDS

FEATURES:

70% Polyester, 30% Spandex
Premium elastic with segmented silver reflective stripe
Hook and loop Velcro
Provides extra visibility
Sold in pairs

SIZES AND COLOURS:

O/S
● FLUORESCENT GREEN
● BLACK



EMBELLISHMENT FRIENDLY



REFLECTIVE MATERIAL



REFLECTIVE ENHANCEMENTS



STAIN REPELLENT



WATER REPELLENT



WATERPROOF BREATHABLE



WIND REPELLENT



SEAM SEALED



INDUSTRIAL LAUNDRY



STRETCH FABRIC



KNEE PAD POCKET



DOUBLE FRONT

REPLACEMENT FOAM KNEE PADS

FEATURES:

100% EVA
Can be cut to size

SIZES AND COLOURS:

O/S
● BLACK



i6V616

UTILITY BAG

FEATURES:

100% 12 oz Cotton Duck
Exterior patch pocket with pen holder
Gusseted sides and bottom

SIZES AND COLOURS:

O/S
● BROWN
● BLACK



WA39

CONTRAST UTILITY BAG

FEATURES:

100% 12 oz Cotton Duck
Exterior patch pocket with pen holder
Contrast colour handle
Gusseted sides and bottom

SIZES AND COLOURS:

O/S
● RED
● OLIVE

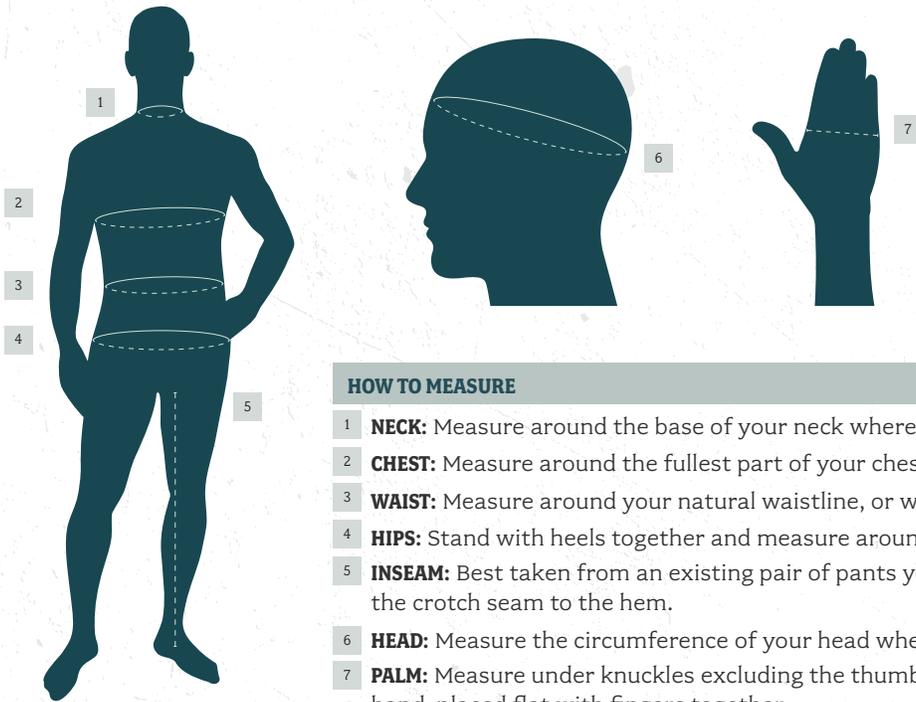


WA40





SIZE AND FIT GUIDE



HOW TO MEASURE

- 1 **NECK:** Measure around the base of your neck where the shirt collar would sit.
- 2 **CHEST:** Measure around the fullest part of your chest, under your arms.
- 3 **WAIST:** Measure around your natural waistline, or where you actually wear your pants.
- 4 **HIPS:** Stand with heels together and measure around the fullest part of your hips.
- 5 **INSEAM:** Best taken from an existing pair of pants you like. Measure along inseam from the crotch seam to the hem.
- 6 **HEAD:** Measure the circumference of your head where the hat would sit.
- 7 **PALM:** Measure under knuckles excluding the thumb across the width of your dominant hand, placed flat with fingers together.

MEASURING NOTES:

Height Regular Fit 5' 8" to 6"
 Tall Fit 6" and higher
 Short fit 5' 7" and shorter

Tall Sizes Jackets add 2" to body length & 1 1/2" to the Sleeve length.
 For Short reduce the same amount.

Tall sizes Coveralls Back & Front waist length add 3/4". Back & Front rise add 3/4" and inseam add 1.5"

WOMEN'S JACKETS, SHIRTS, OVERALLS, COVERALLS							WOMEN'S GLOVES				
SIZE	XS	S	M	L	XL	2XL	SIZE	SMALL	MEDIUM	LARGE	X-LARGE
CHEST	33" - 34"	35" - 36"	37" - 39"	40" - 42"	43" - 46"	47" - 50"	PALM WIDTH	2" - 2 1/4"	2 1/2" - 3"	3" - 3 1/4"	3 1/4" - 3 3/4"
WAIST	28" - 29"	30" - 31"	33" - 34"	36" - 37"	39" - 40"	42" - 43"					

WOMEN'S PANTS										
SIZE	0	2	4	6	8	10	12	14	16	18
WAIST	28" - 29"	29" - 30"	30" - 31"	31" - 32"	32" - 33"	33" - 34"	34.5" - 35.5"	36" - 37"	37.5" - 38.5"	39.5" - 40.5"
HIP	33" - 34"	34" - 35"	36" - 37"	37" - 38"	38" - 39"	39.5" - 40.5"	41" - 42"	42.5" - 43.5"	44" - 45"	45.5" - 46.5"

MEN'S JACKETS, SHIRTS, OVERALLS, COVERALLS												
SIZE	XXS	XS	S	M	L	XL	2X	3XL	4XL	5XL	6XL	7XL
NECK	12 1/2" - 13"	13 1/4" - 13 3/4"	14" - 14 1/2"	15" - 15 1/2"	16" - 16 1/2"	17" - 17 1/2"	18" - 18 1/2"	19" - 19 1/2"	20" - 20 1/2"	21" - 21 1/2"	22" - 22 1/2"	22 3/4" - 23 1/4"
CHEST	33" - 35"	34" - 36"	35" - 37"	38" - 40"	42" - 44"	46" - 48"	49" - 51"	52" - 54"	55" - 57"	58" - 60"	61" - 63"	64" - 66"
WAIST	23" - 25"	26" - 28"	29" - 31"	32" - 34"	36" - 38"	40" - 42"	43" - 45"	46" - 48"	49" - 51"	52" - 54"	55" - 57"	58" - 60"

MEN'S PANTS													
SIZE	28	30	32	34	36	38	40	42	44	46	48	50	52
WAIST	28" - 29"	30" - 31"	32" - 33"	34" - 35"	36" - 37"	38" - 39"	40" - 41"	42" - 43"	44" - 45"	46" - 47"	48" - 49"	50" - 51"	52" - 53"
HIP	34" - 35"	36" - 38"	39" - 40"	41" - 42"	43" - 44"	45" - 46"	47" - 48"	49" - 50"	51" - 52"	53" - 54"	55" - 56"	57" - 58"	59" - 60"

HEADWEAR					MEN'S GLOVES				
SIZE	S	M	L	XL	SIZE	M	L	XL	2XL
HEAD		21 7/8" - 22 1/2"	22 5/8" - 23 3/8"	23 1/2" - 23 7/8"	PALM WIDTH	3.25" - 3.5"	3.5" - 4"	4" - 4.5"	4.5" - 5.25"

6010	44
6310	51
7121	41
7910	40
G 17606	96
G 33312	98
G 34312	98
G 35312	99
G 37413	99
G 40412	98
G 41412	97
G 69406	97
G 69916	96
G 79416	97
Gi 5506	96
Gi 5606	96
Gi 6606	96
Gi 8606	96
Gi 9606	96
i 063	41
i 15016	105
i 15516	105
i 15616	104
i 16016	105
i 16416	105
i 25516	106
i 25616	106
i 25716	108
i 26516	107
i 35716	108
i 35816	102
i 36116	106
i 45816	103
i 45916	103
i 6V616	111
i 8A2	21
i 964	28
S 157	58
S 176	57
S 187	55
S 245	62
S 313	79
S 372	65
S 374	93
S 392	70
S 413	67
S 426	54
S 432	65
S 457	64
S 474	76
S 494	76
S 603	88
S 607	91
S 614	90
S 757	82
S 769	83
S 787	87
S 792	87
S 798	82
S 876	84
S 9i0	78
SA 2831	103
SB 03	86
SB 04	86
SB 06	83
SB 07	14
SJ 05	66
SJ 16	77
SJ 19	75
SJ 20	67
SJ 25	68
SJ 26	68
SJ 27	63
SJ 28	69
SJ 29	62
SJ 32	69
SJ 33	64
SJ 34	59
SJ 35	66
SJ 39	56
SJ 40	63
SJ 41	13
SJ 42	13
SP 01	90
SP 02	93
SP 03	92
SP 04	91
SP 06	92
SP 07	15
SP 08	88
ST 07	70
ST 08	73
ST 09	71
ST 10	73
ST 11	72
ST 12	71
ST 15	75
ST 17	72
ST 21	74
ST 22	74
SV 05	80
SV 06	80
SV 07	81
SV 08	81
SV 09	79
WA 16	102
WA 17	104
WA 25	107
WA 26	104
WA 27	109
WA 28	102
WA 29	110
WA 30	110
WA 31	107
WA 32	109
WA 33	101
WA 34	100
WA 35	100
WA 37	110
WA 39	111
WA 40	111
WA 42	103
WA 43	104
WB 03	40
WB 04	39
WB 06	10
WB 09	11
WC 01	43
WG 05	100
WG 06	99
WH 01	51
WJ 01	26
WJ 08	34
WJ 09	21
WJ 10	02
WJ 13	23
WJ 14	22
WJ 16	25
WJ 18	18
WJ 20	03
WJ 21	35
WJ 22	35
WJ 23	25
WJ 24	23
WJ 25	24
WJ 26	24
WJ 28	04
WJ 29	05
WJ 30	19
WJ 31	20
WJ 32	03
WJ 34	20
WJ 35	19
WJ 36	05
WJ 37	26
WP 01	46
WP 02	47
WP 03	47
WP 04	49
WP 05	45
WP 06	46
WP 07	49
WP 08	44
WP 09	45
WP 10	09
WP 11	50
WP 12	50
WS 02	27
WS 03	27
WS 04	29
WS 05	28
WS 06	29
WS 10	06
WS 11	06
WS 12	07
WS 13	31
WS 14	30
WS 15	30
WS 18	34
WS 19	32
WS 20	31
WV 01	38
WV 02	08
WV 03	38
WV 04	36
WV 06	36
WV 07	37
WV 08	37
WV 09	08

HIGH-VIS GUIDE

CSA Z96 (CANADIAN)

CLASS 1

CSA Class 1 Level 2



LOWEST BODY COVERAGE AND GOOD VISIBILITY.

Garment must have, at minimum, reflective stripes on the shoulders and around the waist. Other Class 1 garments could be a top made of non-hi-vis material with hi-vis or retro-reflective stripes.

Provides 360° visibility.

CLASS 2

CSA Class 2 Level 2



MODERATE BODY COVERAGE AND BETTER VISIBILITY.

Garment must cover the entire upper torso and be made of background material coloured fluorescent orange, green or red.

Stripes must be of retro-reflective or combined performance materials.

Provides 360° visibility.

CLASS 3

CSA Class 3 Level 2



SUBSTANTIAL BODY COVERAGE AND BEST VISIBILITY.

Garment combines Class 2 requirements with the addition of stripes when worn with Class 3 Level 2 bottoms.

Provides 360° visibility.

ANSI 107 (AMERICAN)

ANSI TYPE O (OFF-ROAD) CLASS 1

ANSI Type O Class 1



WORKERS NOT REQUIRED BY LAW TO WEAR HI-VIS APPAREL BUT MAY STILL WORK IN AN ENVIRONMENT WITH MOVING EQUIPMENT, VEHICLES AND HAZARDS.

Vehicle traffic travelling slower than Roadway speed.

Low volume of vehicle traffic.

Worker awareness focused on vehicle traffic.

Straightforward traffic pattern.

Provides 360° visibility.

ANSI TYPE R (ROADWAY) CLASS 2 & 3

ANSI Type R Class 3



WORKERS EXPOSED TO ROADWAY TRAFFIC.

Vehicle traffic travelling above minimum speed.

Medium to high volume of vehicle traffic.

Worker awareness focused on tasks, not traffic.

Complex traffic pattern.

Provides 360° visibility.

ANSI TYPE E (ENSEMBLE ITEMS)

ANSI Type E



ADDITIONAL GARMENTS THAT ADD TO VISIBILITY.

Garment combines Class 2 requirements with the addition of stripes around the arms and legs.

Provides 360° visibility.



POLICIES

QUALITY POLICY

Tough Duck is committed to providing a high degree of value and continually improving processes to better customer satisfaction. We are committed to focusing on customer demand and standards requirements for the design, manufacture, and distribution of premium garments.

The inherent quality means our apparel is built to last, yielding years of service to our customers and a long-life span. The longer our gear is serving hard-working people, the less material goes to the landfill.

RETURN POLICY

Tough Duck offers a 90-day return policy from the date of purchase on apparel and accessories. Garments must be returned in their original packaging and be in resalable condition to qualify for a credit to your account.

We do not accept returns that are altered or embroidered, damaged through abuse/misuse, or show excessive use. Returns are not available on clearance or liquidations. Refunds are subject to a 15% restocking fee of the purchasing paid price, plus any applicable sales tax unless otherwise prohibited by law.

We do not credit shipping or handling fees. The customer is responsible for return shipping charges.

A return authorization number is required to return the product. Any product returned to Tough Duck without a return authorization is considered an unauthorized return and may not be eligible for a credit. Please contact Customer Support to request a Return Authorization number.

SHIPPING & HANDLING

Our goal is to ensure you receive your order in an efficient and economic manner. The following shipping guidelines are provided. Please contact Customer Support for additional information or questions on available shipping methods.

Shipping within Canada - Orders are shipped via UPS (Western Canada, Ontario & Atlantic Canada) or Purolator (Quebec) unless a courier is requested by the customer.

Shipping charges are based upon delivery to most urban areas. There may be additional charges for out-of-ordinary locations. Shipping charges are subject to change based on the delivery address and the shipping method.

The following fees are applied to all orders:

- An additional \$10.00 service charge is applied to orders under \$150.00
- An additional \$5.00 fee is applied for garment Drop Ship requests

CONTACT SUPPORT

Customer support is available from:

Monday - Friday: from 8:00 - 5:00 PM CST.

Our team can be reached by one of the following methods:

Local Phone: (204) 942-3494

Toll-Free: 1-800-665-3369

Email: sales@toughduck.com

Please note that customer support offices are closed during Canadian statutory holidays.

CONTACT INFORMATION

Address:

85 Adelaide Street
Winnipeg, MB R3A 0V9
Canada

Phone:

(204) 942-3494

Toll-Free Phone:

(800) 665-3369

Email order:

sales@toughduck.com

Website:

TOUGHDUCK.COM

At Tough Duck, we try our best to ensure accuracy of all descriptions, photographs, details, colours, specifications, and fabrics, but errors can occur. As well, due to our Constant Improvement Policy, the garments pictured in this catalog are subject to change without notice.

Tough Duck and Design is a registered trademark of **Winnipeg Pants & Sportswear Mfg. Ltd.**

Tough Duck is located within Treaty No. 1 Territory, the traditional lands of the Anishinaabe (Ojibway), Ininew (Cree), Oji-Cree, Dene, and Dakota, and is the Birthplace of the Métis Nation and the Heart of the Métis Nation Homeland.



TOUGH DUCK

TOUGHDUCK.COM

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