

TRUSTED

FOR 85 YEARS

**TOUGH
DUCK**

2024 | CATALOG

toughduck.com



TOUGH DUCK STORY

Trusted for 85 Years

Born in the North in 1939, Tough Duck protected the workforce, earning trust. Whether it was expanding the electrical grid across Canada or covering the vast landscape from coast to coast on the railroad, these workers needed reliable protection from the snow, sleet, wind, and biting cold.

Tough Duck consistently upholds an unwavering commitment to durability and quality, instilling trust. Today, Tough Duck remains deeply connected to our heritage. At the core of our belief is designing and manufacturing quality apparel that offers years of wear long after the job is done.

Creating durable gear designed to conquer any challenge is our foundation. Our workwear embodies quality woven into every fibre, providing comfort and assurance for any task.

Tough Duck is built well and built to last. It's in our DNA.



THANK YOU

Welcome to the 2024 Tough Duck catalog.

As we commemorate our remarkable 85-year journey, expressing our deep appreciation to our loyal customers, dedicated employees, and valued friends is extremely important.

Throughout this journey, we've grown and expanded while focusing on excellence. We've introduced durable, high-quality products to the market, placing our customers front and center, with customer satisfaction as our primary goal.

At the heart of our strength and success lie our valued relationships and fair dealings. We remain committed to earning your trust each day.

This sentiment has been at the forefront of the thoughts and hearts of all our employees, designers, and, most importantly, our products for over 85 years.

Thank you for your unwavering trust, loyalty, and support.

Stay warm and safe.

Gavin Rich,
President

David Rich,
Chairman & CEO



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WJ10

WOMEN'S
DUCK HYDRO PARKA

Shell: Washed 100% Cotton 10 oz Premium Sanded Duck

Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

Full zip front closure with snap tabs at top and bottom
Detachable hood with drawcord
Detachable faux fur trim
Four large scoop pockets
Rib-knit storm cuffs
Brass rivets at stress points
Lining pockets; including media pocket

Sizes and Colours:

XS	S	M	L	XL	2XL
●	●	●	●	●	●

● Black

WJ20

WOMEN'S
SHERPA LINED DUCK JACKET

Shell: Washed 100% Cotton 10 oz Premium Sanded Duck

Body Lining: 100% Polyester Sherpa

Sleeve Lining: 100% Polyester quilted to 4 oz polyester insulation

Features:

Full zip front zipper closure
Storm placket with snap closure
Attached hood with adjustable drawcord
Two upper chest pockets with snap flange
Two lower welt pockets
Adjustable drawcord waist
Snap closure on cuff
Drop back
Lining pockets; including media pocket
Embroidery access zipper

Sizes and Colours:

XS	S	M	L	XL	2XL
●	●	●	●	●	●
●	●	●	●	●	●

● Black
● Olive

WOMEN'S
DUCK BOMBER

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish

Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

Full brass zip front closure
Attached hood with adjustable drawcord
Upper zipper pocket
Two lower scoop pockets
Rib-knit storm cuffs
Triple stitched
Brass rivets at stress points
Action back
Lining pockets; including media pocket

Sizes and Colours:

S	M	L	XL	2XL
●	●	●	●	●
●	●	●	●	●

● Black
● Brown

WJ32



Pairs well with:



WB09 PG10



WA16 PG96

WJ28 PG04

WJ28

WOMEN'S POLY OXFORD
3-IN-1 PARKA

Outer Shell: 600D Poly Oxford 100% Polyester waterproof/breathable 5000/5000 MVP/24hr² protection with durable water repellent finish

Contrast Shell: Abrasion Resistant Ripstop, 95% Polyester 5% Spandex, Waterproof 8000mm MVP/24hr²

Lining: Brushed Tricot

Outer Shell Features:

Full zip front closure
Double storm placket with hook and loop closure
Detachable hood with adjustable drawcord
Upper welt pocket with flap and reflective trim
Upper zipper pocket
Two lower welt pockets
Adjustable drawcord at hem
Adjustable cuffs with hook and loop closure
Drop back
Contrast stitching detail
Reflective enhancements
Seam sealed
Lining Pockets
Embroidery access zipper

Liner: 150D Poly Oxford 100% Polyester waterproof/breathable 5000/5000 MVP/24hr² protection with durable water repellent finish

Contrast Trim: Abrasion Resistant Ripstop 95% Polyester 5% Spandex Waterproof 8000mm MVP/24hr²

Lining: 100% Polyester quilted to 6 oz polyfill insulation

Outer Shell



Liner

Liner Features:

Full zip front closure
Reflective enhancements
Adjustable drawcord hem
Contrast stitching detail
Seam sealed
Lining pockets; including media pocket
Embroidery access zipper

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL
●	●	●	●	●	●	●
●	●	●	●	●	●	●

● Black

● Navy



Liner Back



Outer Shell Back

WOMEN'S
PRIMALOFT FREEZER JACKET

WJ39



Shell: 100% Nylon with durable water repellent finish

Lining: 100% Polyester quilted to 4 oz Primaloft® insulation

Features:

Full zip front closure
Two lower patch pockets
Zip off fleece hood with adjustable drawcord
Knit collar and cuffs
Diamond quilt design
100% post consumer recycled insulation
Contrast lining
Lining pocket

Sizes and Colours:

	XS	S	M	L	XL	2XL
NEW	●	●	●	●	●	●
NEW	●	●	●	●	●	●

● Black + Cranberry Lining

● Olive + Black Lining

WOMEN'S QUILTED JACKET WITH
PRIMALOFT® INSULATION

WJ29



Shell: 100% Nylon with durable water repellent finish

Lining: 100% Polyester quilted to 4 oz Primaloft® insulation

Features:

Full zip front closure
Two lower snap pockets
Onion quilted pattern
100% Post consumer recycled insulation
Two lining pockets

Sizes and Colours:

XS	S	M	L	XL	2XL
●	●	●	●	●	●
●	●	●	●	●	●

● Black

● Olive

WJ36

WOMEN'S
FLEECE ZIP HOODIE

Shell: 65% Polyester 35% Cotton Jersey knit with durable water repellent finish

Features:

Heavy duty zip front closure
Raglan sleeve
Attached three-piece hood with drawcord
Two lower pouch pockets
Rib-knit waist and cuffs
Inside media pocket

Sizes and Colours:

	XS	S	M	L	XL	2XL	
	●	●	●	●	●	●	● Black
	●	●	●	●	●	●	● Charcoal
NEW	●	●	●	●	●	●	● Cranberry

WOMEN'S
PLUSH PILE-LINED FLANNEL

Shell: 4 oz 100% Brushed Cotton Yarn Dyed Flannel, double preshrunk
Lining: 100% Polyester plush pile

Features:

Front zipper closure
Attached three-piece hood with drawcord
Two chest pockets with flap and button closure
Two lower on-seam pockets
Adjustable button cuffs
Lining pockets; including media pocket

Sizes and Colours:

	XS	S	M	L	XL	2XL	
NEW	●	●	●	●	●	●	● Green/Gold Plaid
	●	●	●	●	●	●	● Navy/Blue Plaid
	●	●	●	●	●	●	● Red/Navy Plaid

WS12



WS10

WOMEN'S
FLANNEL SHIRT

Shell: 4 oz 100% Brushed Cotton Yarn Dyed Flannel, double preshrunk

Features:

Front placket with button closure
Two chest pockets
Pencil slot pocket
Adjustable button cuffs

Sizes and Colours:

	XS	S	M	L	XL	2XL	
	●	●	●	●	●	●	● Navy Plaid
	●	●	●	●	●	●	● Grey Plaid



WV10

WOMEN'S
QUILTED SHERPA LINED VEST

Shell: 100% Nylon with durable water repellent finish
Lining: 100% Polyester Sherpa

Features:

Snap front closure
Two lower pockets
Attached hood with adjustable drawcord
Diamond quilt design

Sizes and Colours:

	XS	S	M	L	XL	2XL	
NEW	●	●	●	●	●	●	● Black
NEW	●	●	●	●	●	●	● Cranberry

WV09

WOMEN'S
DUCK SHERPA LINED VEST

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish
Lining: 100% Polyester Sherpa

Features:

Full zip front closure
Color block trim
Lower front patch pockets
Triple stitched
Lining pockets; including media pocket

Sizes and Colours:

S	M	L	XL	2XL	
●	●	●	●	●	● Olive/Black

WOMEN'S
FLEX DUCK UNLINED BIB OVERALL

Shell: 98% Cotton, 2% Spandex Flex Duck with durable water repellent finish

Features:

Upper zippered security pocket
Upper utility pocket with pencil pocket
Two lower slash pockets with coin pocket
Full-chap double front with knee pad pockets
Adjustable shoulder straps
Two rear patch pockets
Hammer loop and ruler pockets
Brass rivets and bartacks at stress points
Triple stitched
Reinforced kick panel on back hem

Sizes and Colours:

XS	S	M	L	XL	2XL	
●	●	●	●	●	●	● Black
●	●	●	●	●	●	● Brown



WB06



WB09

WOMEN'S
DUCK INSULATED BIB OVERALL

Shell: 100% Cotton 12 oz Premium Duck with durable water-repellent finish
Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

Full brass full zip front closure
 Adjustable shoulder straps
 Upper zipper pocket
 Two lower slash pockets
 Full-chap double front
 Knee pad pockets
 Waterproof knee and seat
 Ankle to hip two way brass side leg zippers
 Two rear patch pockets
 Hammer loop and ruler pocket
 Elastic back waist
 Brass rivets and bartacks at stress points
 Triple stitched

Sizes and Colours:

XS	S	M	L	XL	2XL	
●	●	●	●	●	●	● Black
●	●	●	●	●	●	● Brown

Pairs well with:



WJ32 PG03

WOMEN'S
360° STRETCH WAIST FLEX TWILL
CARGO PANT

Shell: 98% Cotton, 2% Spandex Flex Twill with stain repellent finish

Features:

360° stretch waist
 Fly front closure
 Five pocket upper detailing
 Two lower cargo pockets with bellows
 Pencil pocket at cargo pocket
 Pockets and trim are reinforced with heavy duty polyester
 Five belt loops
 Gusset crotch reinforcement
 Rivets at all stress points
 Triple stitched

Sizes and Colours:

WAIST										INSEAM
0	2	4	6	8	10	12	14	16	18	
●	●	●	●	●	●	●	●	●	●	30"
●	●	●	●	●	●	●	●	●	●	32"

● Navy ● Black



WP10



SJ41



Pairs well with:



SB07 PG13

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

WOMEN'S INSULATED FLEX SAFETY JACKET

Shell: Mechanical Stretch 100% Polyester with PU membrane with 5000/5000 MVP/24hr² protection with durable water repellent finish
Lining: 100% Polyester quilted to 6 oz 100% polyester insulation

Features:
 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 Full zip front closure
 Welded lower pocket and sleeve zippers with reflective trim
 Quick-release hood with snaps and adjustable drawcord
 Tear-drop sleeves with knit storm cuff and adjustable hook and loop tab
 Lining Pockets
 Seam sealed
 Embroidery access zipper



Sizes and Colours:

XS	S	M	L	XL	2XL	
●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	● Black

SB07



WOMEN'S INSULATED FLEX SAFETY BIB

Shell: Mechanical Stretch 100% Polyester with PU membrane with 5000/5000 MVP/24hr² protection with durable water repellent finish
Lining: 100% Polyester quilted to 6 oz 100% polyester insulation

Features:
 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 Upper loss proof pocket with flap
 Upper pencil pockets
 Two slash pockets
 Adjustable shoulder strap
 Adjustable hook and loop waist tabs
 Side leg zippers
 Two rear patch pockets
 Turned under hem allows for 3" tall extension
 Seam sealed



Sizes and Colours:

XS	S	M	L	XL	2XL	
●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	● Black



SJ42



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

WOMEN'S FLEECE SAFETY HOODIE

Shell: 100% Polyester Anti-pill Fleece 280 GSM with durable water repellent finish

Features:
 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 Full zip front closure
 Quick-release hood with snaps and adjustable drawcord
 Rib-knit cuffs and waist
 Two lower kangaroo pockets
 Hidden media pocket



Sizes and Colours:

XS	S	M	L	XL	2XL	
●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	● Black
●	●	●	●	●	●	● Grey

Pairs well with:



SJ41 PG12

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type E	ANSI	Type E

SP07



WOMEN'S INSULATED FLEX SAFETY PANT

Shell: Mechanical Stretch 100% Polyester with PU membrane with 5000/5000 MVP/24hr² protection with durable water repellent finish

Lining: 100% Polyester quilted to 6 oz 100% polyester insulation

Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Fly front closure with snap waist
- Two welt pockets with zippers
- Zippered leg pocket
- Adjustable hook and loop waist tabs
- Side leg zippers
- Seam sealed



Sizes and Colours:

XS	S	M	L	XL	2XL	
●	●	●	●	●	●	● Fluorescent Orange
	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	● Black



CSA	Class 2 Level 2*	CSA	Class 1 Level 2
ANSI	Type E	ANSI	Type E

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS



WJ18



DUCK ABRAHAM HYDRO PARKA

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish

Lining: 100% Polyester quilted to 8 oz polyester insulation

Features:

Heavy duty brass zip front closure with snap tabs at top and bottom
Zip through Corduroy collar
Detachable snap-off hood with drawcord
Four large scoop pockets
Pencil pocket on sleeve
Rib-knit storm cuffs
Inside drawcord waist
Triple stitched
Brass rivets at stress points
Lining pockets; including media pocket
Embroidery access zipper

Sizes and Colours:

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	● Navy
●	●	●	●	●	●	●	●	● Brown
●	●	●	●	●	●	●	●	● Black

Pairs well with:



WB03 PG38



DUCK CLASSIC HOODED BOMBER JACKET

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish

Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

Full zip front brass closure
Three-piece attached hood with drawcord
Two upper chest patch pockets and two front scoop pockets
Pencil pocket on sleeve
Action back
Rib-knit cuffs and waistband
Brass rivets at stress points
Triple stitched
Lining pockets; including media pocket
Embroidery access zipper

Sizes and Colours:

S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT	4XLT	5XLT	
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	● Brown
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	● Dark Brown
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	● Black

WJ30



DUCK CHORE JACKET

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish

Lining: 100% Polyester quilted to 6 oz polyester insulation

Sleeve Lining: 100% Polyester quilted to 4 oz polyester insulation

Features:

Heavy duty brass zip front closure
Brass zipper closure on chest pocket
Two lower front welt pockets
Pencil pocket on sleeve
Adjustable shank button on cuff
Two adjustable waist tabs
Action back
Brass rivets at stress points
Triple stitched
Lining pockets; including media pocket
Embroidery access zipper

Sizes and Colours:

S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT	
●	●	●	●	●	●	●	●	●	●	●	●	●	● Navy
●	●	●	●	●	●	●	●	●	●	●	●	●	● Brown
●	●	●	●	●	●	●	●	●	●	●	●	●	● Dark Brown
●	●	●	●	●	●	●	●	●	●	●	●	●	● Black

WJ31



WJ34

Pairs well with:



WB03 PG38

**DUCK
ULTIMATE PARKA**

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish
Lining: 100% Polyester quilted to 8 oz polyester insulation

Features:

Heavy duty two way brass zipper front closure
 Double storm placket
 Detachable hood with chin guard extensions; adjustable snaps and drawcord
 Two upper chest patch pockets with flaps
 Two lower scoop pockets
 Pencil pocket on sleeve
 Rib-knit storm cuffs
 Action back
 Brass rivets at stress points
 Triple stitched
 Lining pockets; including media pocket
 Inside drawcord waist
 Embroidery access zipper

Sizes and Colours:

S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●

● Brown ● Dark Brown ● Black

**SHERPA LINED DUCK
JAC-SHIRT**

Shell: 100% Cotton 10 oz Premium Duck with durable water repellent finish
Body Lining: 100% Polyester Sherpa
Sleeve Lining: 100% Polyester quilted to 5 oz polyester insulation

Features:

Zip front closure
 Inside storm fly
 Poly/Cotton Jersey knit hood
 Two upper chest pockets with flap and snap closure
 Pencil stall on chest pocket
 Two lower welt pockets
 Adjustable cuff with snap closure
 Lining pockets; including media pocket

Sizes and Colours:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●
●	●	●	●	●	●

● Brown ● Black

WS03**i8A2****DUCK
ZIP-OFF SLEEVE JACKET**

Shell: 100% Cotton 10 oz Premium Duck with durable water repellent finish
Sleeves and Hood: 60% Cotton 40% Polyester Jersey knit with durable water repellent finish
Body Lining: 100% Polyester with 6 oz Quilted polyester insulation
Sleeve Lining: 100% Polyester quilted to 4 oz polyester insulation

Features:

Full zip front closure
 Storm placket with snap closure
 Detachable zip off Jersey knit sleeves to convert to vest
 Detachable zip off Jersey knit hood
 Two way lower patch pockets with flaps and hook and loop closure
 Rib-knit cuffs
 Drop back
 Back locker loop
 Lining pockets; including media pocket
 Embroidery access zipper

Sizes and Colours:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●

● Black

**BONDED DUCK
SOFT SHELL JACKET**

Shell: 100% Cotton 8 oz Premium Duck bonded to 100% Polyester Microfleece with durable water repellent finish

Features:

Full zip front closure
 Inside storm fly
 Three zippered welt pockets
 Adjustable cuffs with hook and loop closure
 Drop back
 Contrast stitch detail
 Inside pockets; including media pocket

Sizes and Colours:

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●

● Black

WJ09

WJ14



Outer Shell

POLY OXFORD
3-IN-1 PARKA

Outer Shell: 600D Poly Oxford 100% Polyester waterproof/breathable 5000/5000 MVP/24hr² protection with durable water-repellent finish

Contrast Shell: Abrasion Resistant Ripstop, 95% Polyester 5% Spandex, Waterproof 8000mm MVP/24hr²

Lining: Brushed Tricot

Outer Shell Features:

Full zip front closure
Double storm placket with hook and loop closure
Detachable hood with adjustable drawcord
Upper welt pocket with flap and reflective trim
Upper zipper pocket
Two lower welt pockets
Adjustable drawcord at hem
Adjustable cuffs with hook and loop closure
Drop back
Contrast stitching detail
Reflective enhancements
Seam sealed
Lining pockets
Embroidery access zipper

Liner: 150D Poly Oxford 100% Polyester waterproof/breathable 5000/5000 MVP/24hr² protection with durable water repellent finish

Contrast Trim: Abrasion Resistant Ripstop 95% Polyester 5% Spandex Waterproof 8000mm MVP/24hr²

Lining: 100% Polyester quilted to 6 oz polyfill insulation

Liner Features:

Full zip front closure
Reflective enhancements
Adjustable drawcord hem
Contrast stitching detail
Seam sealed
Lining pockets; including media pocket
Embroidery access zipper

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT	4XLT	5XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

● Black ● Navy

Pairs well with:



7910 PG39



Liner Back



Outer Shell Back

Liner

POLY OXFORD
PARKA

Shell: 600D Poly Oxford 100% Polyester waterproof/breathable fabric with 5000/5000 MVP/24hr² protection with durable water repellent finish

Contrast Shell: Abrasion Resistant Ripstop 95% Polyester 5% Spandex Waterproof 8000mm MVP/24hr²

Lining: 100% Polyester Tricot lining quilted to 6 oz polyester insulation

Features:

Full zip front closure with double storm placket
Detachable snap off hood with adjustable drawcord
Upper chest and two lower zipper pockets
Upper chest patch pocket with bellows and flap closure
Adjustable storm cuffs with hook and loop tabs
Adjustable drawcord at hem
Contrast stitch detail
Reflective enhancements
Seam sealed
Lining pockets; including media pocket
Embroidery access zipper

Sizes and Colours:

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●

● Black



Pairs well with:



7910 PG39



WJ13

POLY OXFORD
INSULATED JACKET

Shell: 150D Poly Oxford 100% Polyester waterproof/breathable fabric with 5000/5000 MVP/24hr² protection with durable water repellent finish

Contrast Shell: Abrasion Resistant Ripstop 95% Polyester 5% Spandex Waterproof 8000mm MVP/24hr²

Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

Full zip front closure
Reflective enhancements
Shock cord drawcord hem
Contrast stitching detail
Lining pockets; including media pocket
Embroidery access zipper

Sizes and Colours:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●

● Black



WJ24



WJ37



Pairs well with:



WP12 PG48

WATERPROOF BREATHABLE RIPSTOP
RAIN JACKET

Shell: 100% Polyester 300D Ripstop with PU membrane, waterproof/breathable fabric with 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finish
Body Lining: 100% Polyester Mesh
Sleeve Lining: 100% Polyester

Features:

Full zip front closure
 Waterproof double storm placket
 Attached snorkel hood with adjustable drawcord
 Adjustable hook and loop tab at back hood
 Waterproof pocket zippers
 Adjustable storm cuffs
 Drop tail hem with adjustable drawcord
 Reflective trim at back yoke
 Lining pocket
 Seam sealed

Sizes and Colours:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●

● Black

QUILTED HOODED
FREEZER JACKET

Shell: 100% Polyester
Lining: 100% Polyester quilted to 4 oz polyester insulation
Hood: 50% Cotton 50% Polyester

Features:

YKK® zip front closure
 Lower patch pockets
 Contrast Jersey knit hood with drawcord
 Rib-knit collar and cuffs
 Drop back
 Diamond quilt
 Lining pockets; including media pocket

Sizes and Colours:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●

● Black

WJ26



WJ25

QUILTED
FREEZER JACKET

Shell: 100% Polyester
Lining: 100% Polyester quilted to 4 oz polyester insulation

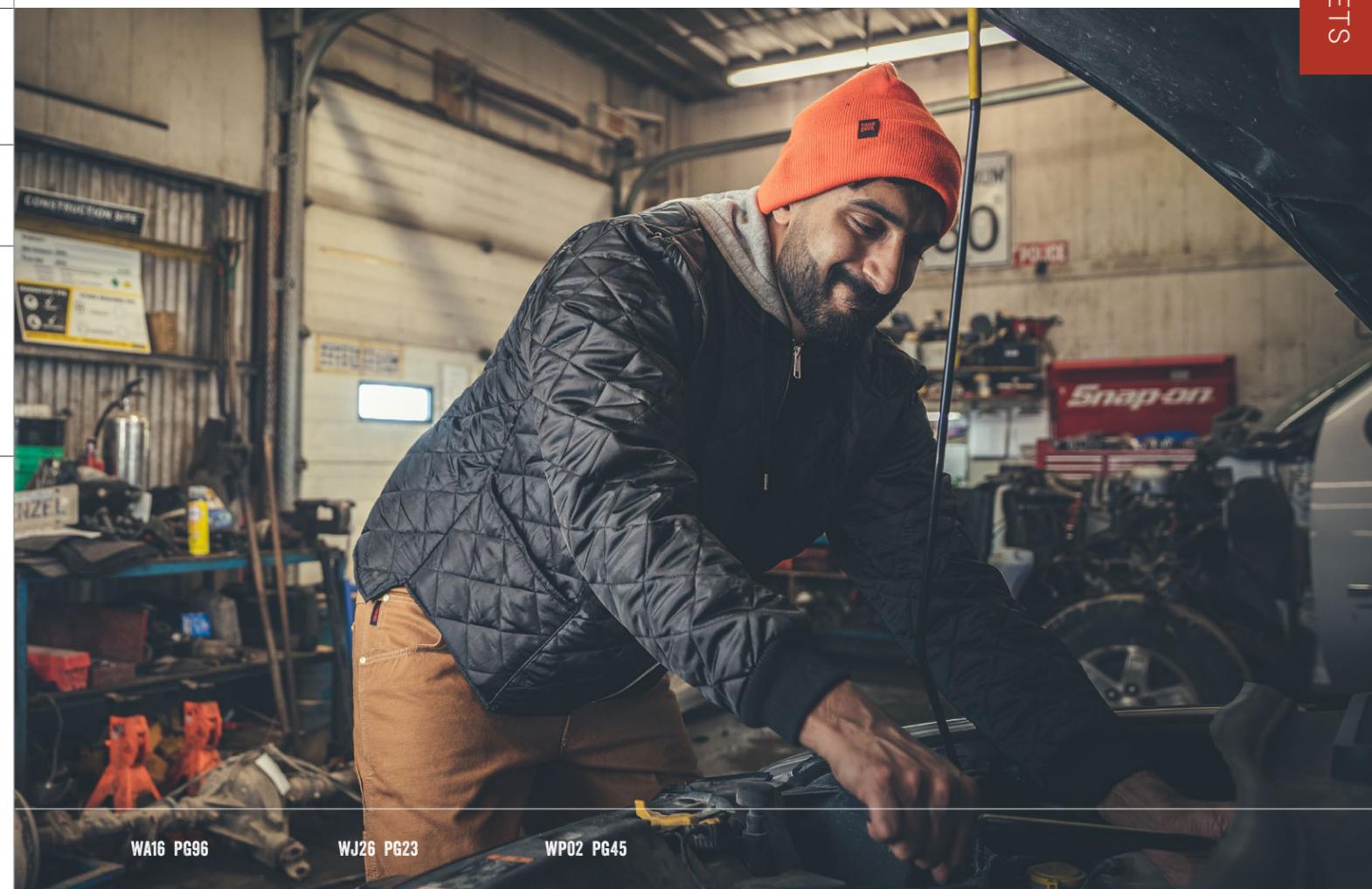
Features:

YKK® zip front closure
 Two lower patch pockets
 Rib-knit collar and cuffs
 Diamond quilt
 Drop back
 Lining pockets; including media pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●

● Black



WA16 PG96

WJ26 PG23

WP02 PG45

WJ16


QUILTED FREEZER JACKET WITH PRIMALOFT® INSULATION


Shell: 100% Nylon with durable water repellent finish
Lining: 100% Polyester quilted to 4 oz PrimaLoft® insulation

Features:

YKK® zip front closure
 Upper zippered welt pocket
 Two lower patch pockets
 Rib-knit collar and cuffs
 100% post consumer recycled insulation
 Lining pockets; including media pocket
 Embroidery access zipper

Sizes and Colours:

S	M	L	XL	2XL	3XL	
	●	●	●	●	●	● Navy
●	●	●	●	●	●	● Brown
●	●	●	●	●	●	● Black

QUILTED MOUNTAINEERING JACKET WITH PRIMALOFT® INSULATION


Shell: 100% Nylon with durable water repellent finish
Lining: 100% Polyester quilted to 4 oz PrimaLoft® insulation

Features:

YKK® zip front closure
 Zip through collar
 Two lower zip pockets
 Unique quilt design with 2" horizontal tubular channels
 Adjustable drawcord hem
 100% post consumer recycled insulation
 Lining pockets; including media pocket
 Embroidery access zipper

Sizes and Colours:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● Navy
●	●	●	●	●	●	● Black

WJ23



WJ38


HOODED FREEZER JACKET WITH PRIMALOFT® INSULATION


Shell: 100% Nylon with durable water repellent finish
Lining: 100% Nylon quilted to 4 oz PrimaLoft® insulation

Features:

Heavy duty snap front closure
 Poly/Cotton Jersey fleece hood with adjustable drawcord
 Two upper chest pockets with flap and snap closure
 Two lower welt pockets
 Knit cuff
 Box quilt
 100% post consumer recycled insulation
 Inside lining pockets

Sizes and Colours:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● Olive + Orange Lining
●	●	●	●	●	●	● Black + Black Lining

FREEZER SHIRT WITH PRIMALOFT® INSULATION


Shell: 100% Nylon with durable water repellent finish
Lining: 100% Nylon quilted to 4 oz PrimaLoft® insulation

Features:

Heavy duty snap front closure
 Two upper patch pockets with flap and snap closures
 Pencil stall on chest pocket
 Two lower on-seam pockets
 Adjustable snap cuff
 100% post consumer recycled insulation
 Inside lining pockets

Sizes and Colours:

	XS	S	M	L	XL	2XL	3XL	4XL	5XL	
	●	●	●	●	●	●	●	●	●	● Olive
	●	●	●	●	●	●	●	●	●	● Black
NEW	●	●	●	●	●	●	●	●	●	● Brown

WS14



WS02

SHERPA LINED FLEECE
JAC-SHIRT

Shell: 100% Polyester Heavyweight Solar Fleece
Body Lining: 100% Polyester Sherpa
Sleeve Lining: 100% Polyester quilted to 4 oz polyester insulation
Hood and Foller: 65% Polyester 35% Cotton Jersey knit

Features:

Zip front Poly/Cotton Jersey foller front
 Button front placket closure
 Jersey knit hood with adjustable drawcord
 Two chest pockets with flap and button closure
 Two lower on-seam pockets
 Adjustable button cuffs
 Lining pockets; including media pocket

Sizes and Colours:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●
●	●	●	●	●	●

● Navy Plaid
 ● Charcoal Plaid

QUILT LINED
FLANNEL SHIRT

Shell: 4 oz 100% Brushed Cotton Yarn Dyed Flannel, double preshrunk with durable water repellent finish
Lining: 100% Polyester quilted to 5 oz polyester insulation

Features:

Snap front closure
 Two chest pockets with flap and snap closure
 Pencil stall on chest pocket
 Two lower on seam pockets
 Adjustable cuffs
 Lining pockets; including media pocket

Sizes and Colours:

	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT	4XLT	5XLT
	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
NEW	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
NEW	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

● Grey/Green Plaid ● Red/Ecru Plaid ● Black/Grey Plaid

WS05



i964

BUFFALO CHECK
FLEECE SHIRT

Shell: 100% Polyester Heavyweight Solar Fleece

Features:

Button front placket closure
 Two chest pockets with flap and button closure
 Adjustable button cuffs

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL
●	●	●	●	●	●	●
●	●	●	●	●	●	●
●	●	●	●	●	●	●

● Red Check
 ● Grey Check
 ● Green Check

QUILT LINED HOODED FLANNEL
JAC-SHIRT

Shell: 4 oz 100% Brushed Cotton Yarn Dyed Flannel, double preshrunk with durable water repellent finish
Lining: 100% Polyester quilted to 5 oz polyester insulation
Hood and Foller: 65% Polyester 35% Cotton Jersey knit

Features:

Zip front Poly/Cotton Jersey foller front
 Snap front placket closure
 Jersey knit hood with adjustable drawcord
 Two upper chest pockets with flap and snap closure
 Pencil stall on chest pocket
 Two lower welt pockets
 Adjustable snap cuffs
 Lining pockets; including media pocket

Sizes and Colours:

	S	M	L	XL	2XL	3XL
NEW	●	●	●	●	●	●
NEW	●	●	●	●	●	●

● Charcoal/Brown Plaid
 ● Navy/Black Plaid

WS06



WS04

HEAVY FLANNEL
OVERSHIRT

Shell: 9 oz 100% Brushed Cotton Yarn Dyed Flannel, double preshrunk

Features:

Heavy duty snap front placket closure
Two chest pockets with flap and snap closure
Pencil stall on chest pocket
Adjustable snap cuffs

Sizes and Colours:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● Red/Black Plaid
●	●	●	●	●	●	● Navy/Tan Plaid

OXFORD EASY CARE
SHIRT

Shell: 60% Cotton, 40% Polyester Oxford Weave with wrinkle resistant finish

Features:

Great choice as a uniform style
Button front closure
Button down collar
Chest pocket on left
Adjustable button cuffs
Back yoke
Embellishment friendly

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●

● French Blue ● Charcoal

WS13



WS15

SHERPA BONDED FLANNEL
JAC-SHIRT

Shell: 100% Brushed Cotton Yarn Dyed Flannel double preshrunk with durable water repellent finish bonded to 100% Polyester Sherpa

Features:

Heavy duty full front zipper
Inside storm fly
Two chest pockets with flap and snap closure
Pencil stall on chest pocket
Two lower welt pockets
Adjustable snap cuffs
Lining pockets; including media pocket

Sizes and Colours:

	S	M	L	XL	2XL	3XL	
NEW	●	●	●	●	●	●	● Navy/Grey Plaid
NEW	●	●	●	●	●	●	● Charcoal/Navy Plaid
	●	●	●	●	●	●	● Olive/Rust Plaid

SHORT SLEEVE STRETCH RIPSTOP
SHIRT

Shell: 98% Cotton, 2% Spandex Flex Ripstop with stain repellent finish

Features:

Great choice as a uniform style
Button front closure
Two chest pockets with flap and button closure
Pencil stall on chest pocket
Gusset sleeve
Action back
Embellishment friendly

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●

● Navy ● Grey

WS20



WS19



LONG SLEEVE STRETCH RIPSTOP SHIRT

Shell: 98% Cotton, 2% Spandex Flex Ripstop with stain repellent finish

Features:

Great choice as a uniform style
Button front closure
Two chest pockets with flap and button closure
Pencil stall on chest pocket
Gusset sleeve
Adjustable button cuff
Pen pocket on sleeve
Action back
Embellishment friendly

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●

● Navy ● Grey

TOUGH DUCK LOGO T-SHIRT

Shell: 65% Polyester 35% Cotton Jersey Knit

Features:

Rib-knit crew neck collar
Fabric with soft handfeel
Screen printed logos
Contrasting neck tape

Sizes and Colours:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●
●	●	●	●	●	●
●	●	●	●	●	●

● BK01 Black
● HG01 Heather Grey
● BK02 Black



BK01 Black

HG01 Heather Grey

BK02 Black

WT08



WS18



SHORT SLEEVE STRETCH RIPSTOP COLOUR BLOCK SHIRT

Shell: 98% Cotton, 2% Spandex Flex Ripstop with stain repellent finish

Features:

Great choice as a uniform style
Button front closure
Two chest pockets with flap and button closure
Pencil stall on chest pocket
Gusset sleeve
Action back
Embellishment friendly

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●

● Navy/Grey

PULLOVER TOUGH DUCK LOGO HOODIE

Shell: 65% Polyester 35% Cotton Jersey Knit Fleece with durable water repellent finish

Features:

Attached three-piece hood with adjustable drawcord
Kangaroo front pocket
Set-in sleeve
Screen printed logo sleeve
Rib-knit waist and cuffs
Hidden zippered media pocket

Sizes and Colours:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●

● Black



WJ40



WJ21



FLEECE ZIP HOODIE

Shell: 65% Polyester, 35% Cotton Jersey knit fleece with durable water repellent finish

Features:

Heavy duty front zipper
Zip through collar
Attached three-piece hood with adjustable drawcord
Two lower pouch pockets
Set-in sleeve
Rib-knit waist and cuffs
Inside media pocket

Sizes and Colours:

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	● Melange Brown
●	●	●	●	●	●	●	●	● Navy
●	●	●	●	●	●	●	●	● Charcoal
●	●	●	●	●	●	●	●	● Black

FLEECE INSULATED HOODIE

Shell: 65% Polyester, 35% Cotton Jersey knit fleece with durable water repellent finish
Lining: 100% Polyester quilted to 4 oz polyester insulation

Features:

Heavy duty front zipper
Zip through collar
Attached three-piece double hood with drawcord
Two lower front pockets
Set-in sleeve
Rib-knit waist and cuffs
Lining pockets; including media pocket
Embroidery access zipper

Sizes and Colours:

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	● Navy
●	●	●	●	●	●	●	●	● Charcoal
●	●	●	●	●	●	●	●	● Black

WJ08



WJ22



FLEECE PULLOVER HOODIE

Shell: 65% Polyester, 35% Cotton Jersey knit fleece with durable water repellent finish

Features:

Attached three-piece hood with adjustable drawcord
Kangaroo front pocket
Set-in sleeve
Rib-knit waist and cuffs
Hidden zippered media pocket

Sizes and Colours:

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	● Melange Brown
●	●	●	●	●	●	●	●	● Navy
●	●	●	●	●	●	●	●	● Charcoal
●	●	●	●	●	●	●	●	● Black
NEW	●	●	●	●	●	●	●	● Moss

DUCK MOTO VEST

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish
Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

Brass zip front closure
Two upper chest pockets
Two lower scoop pockets
Rib-knit collar and side panels
Drop back
Brass rivets at stress points
Triple stitched
Lining pockets; including media pocket
Embroidery access zippers

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●
	●	●	●	●	●	●	●	●					

● Navy ● Brown ● Dark Brown
● Black ● Green Camo

WV04



WV06**DUCK SHERPA LINED VEST**

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish
Lining: 100% Polyester Sherpa

Features:

Brass zip front closure
 Two lower patch pockets
 Rib-knit collar
 Drop back
 Brass rivets at stress points
 Triple stitched
 Lining pockets; including media pocket
 Embroidery access zippers

Sizes and Colours:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●
●	●	●	●	●	●

● Brown
● Olive

FREEZER VEST

Shell: 100% Polyester
Lining: 100% Polyester quilted to 4 oz polyester insulation

Features:

YKK® zip front closure
 Two lower patch pockets
 Rib-knit collar
 Diamond quilt
 Lining pockets; including media pocket

Sizes and Colours:

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●

● Black

**WV07****WV08****DUCK WOODSMAN VEST**

Shell: 100% Premium Cotton Duck
Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

Brass zip front closure
 Storm placket with snap closure
 Two way lower patch pockets with flap and snap closure
 Drop back
 Brass rivets at stress points
 Triple stitched
 Lining pockets; including media pocket
 Embroidery access zipper

Sizes and Colours:

S	M	L	XL	2XL	3XL
●	●	●	●	●	●
●	●	●	●	●	●
●	●	●	●	●	●
●	●	●	●	●	●

● Olive/Black
● Brown/Dark Brown
● Black
● Navy/Brown

BOX QUILTED VEST

Shell: 100% Polyester with durable water repellent finish
Lining: 100% Polyester Sherpa

Features:

Heavy duty front zipper
 One upper chest zip pocket
 Two front welt pockets
 Rib-knit collar
 Box quilt
 Lining pockets; including media pocket

Sizes and Colours:

M	L	XL	2XL
●	●	●	●

● Black

**WV01**

WV03



FREEZER QUILTED VEST WITH PRIMALOFT® INSULATION



Shell: 100% Nylon with durable water repellent finish
Lining: 100% Polyester quilted to 4 oz Quilted PrimaLoft® insulation

Features:

YKK® zip front closure
 Upper chest zipper pocket
 Two lower patch pockets
 Rib-knit collar
 100% post consumer recycled insulation
 Lining pockets; including media pocket
 Embroidery access zipper

Sizes and Colours:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● Navy
●	●	●	●	●	●	● Black

DUCK UNLINED PREMIUM DUCK BIB OVERALL

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish

Features:

Adjustable shoulder straps
 Loss-proof chest pocket with flap and hook and loop closure
 Upper chest patch pocket with pencil pocket
 Two lower slash pockets
 Pass through pockets at waist
 Exclusive Full-chap double front leg
 Knee pad pockets
 Two rear patch pockets
 Hammer loop and ruler pocket
 Back hem reinforced with double layer Duck fabric
 Brass rivets and bartacks at stress points
 Triple stitched
 Two-way brass front zipper

Sizes and Colours:

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	● Brown
●	●	●	●	●	●	●	●	● Dark Brown
●	●	●	●	●	●	●	●	● Black

WB04



i198



DUCK UNLINED BIB OVERALL

Shell: 100% Cotton 10 oz Premium Duck

Features:

Front fly with zipper
 Upper chest utility pocket with pencil pocket
 Adjustable shoulder straps
 Two lower slash pockets and coin pocket
 Shank button side closure
 Double knee with knee pad pocket
 Two rear patch pockets
 Hammer loop and ruler pockets
 Bar tacked and riveted at stress points

Sizes and Colours:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● Brown
●	●	●	●	●	●	● Black



WA16 PG96

WJ16 PG24

WP02 PG45

WG05 PG94

WB03



INSULATED DUCK BIB OVERALL

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish
Lining: Quilted 6 oz polyester insulation

Features:

Heavy duty two-way brass front zipper
Adjustable shoulder straps
Loss-proof chest pocket with flap and hook and loop closure
Upper chest patch pocket with pencil pocket
Ankle to hip heavy duty two way brass side leg zippers
Two lower slash pockets
Exclusive Full-chap double front leg
Knee pad pockets
Turned under hem allows for 3" tall leg extensions
Two rear patch pockets
Hammer loop and ruler pocket
Back waist elastic
Brass rivets and bartacks at stress points
Triple stitched
Waterproof knee and seat

Sizes and Colours:

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	● Brown
●	●	●	●	●	●	●	●	● Dark Brown
●	●	●	●	●	●	●	●	● Black

Pairs well with:



WJ30 PG17



INSULATED BIB OVERALL

Shell: 600D Poly Oxford 100% Polyester waterproof/breathable fabric with 5000/5000 MVP/24hr² protection with durable water repellent finish
Upper Bib Lining: 100% Polyester Tricot lining
Lower Body Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

Front fly zipper
Upper chest utility pocket with pencil pocket
Adjustable shoulder straps
Two lower slash pockets and coin pocket
Full-chap double front leg
Knee pad pockets
Ankle to hip two way side leg zippers
Turned under hem allows for 3" tall leg extensions
Two rear patch pockets
Hammer loop and ruler pockets
Reinforced as stress points with heavy duty polyester
Inside zipper pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Navy
●	●	●	●	●	●	●	●	●	● Black

Pairs well with:



WJ14 PG20



7910



TWILL UNLINED COVERALL

Shell: 7.5 oz 65% Polyester, 35% Cotton Twill

Features:

Two-way brass front zipper
Storm flap with snap closure
Laydown collar
Loss-proof upper chest pocket
Upper chest patch pocket with pencil stall
Two rear patch pockets
Back elastic waist
Pass through pockets at waist

Sizes and Colours:

S	M	L	XL	2XL	3XL	MT	LT	XLT	2XLT	
●	●	●	●	●	●	●	●	●	●	● Navy



i063

7121



TWILL INSULATED COVERALL

Shell: 7.5 oz 65% Polyester, 35% Cotton Twill
Lining: 100% Polyester quilted to 5 oz polyester insulation

Features:

Two-way brass front zipper
 Storm flap over front zipper
 Laydown collar
 Loss-proof upper chest pocket
 Upper chest patch pocket with pencil stall
 Two rear patch pockets
 Back elastic waist
 Pass through pockets at waist

Sizes and Colours:

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	● Navy
●	●	●	●	●	●	●	●	● Black

XSS	SS	MS	LS	XLS	2XLS	MT	LT	XLT	2XLT	3XLT	4XLT	5XLT	
●	●	●	●	●	●	●	●	●	●	●	●	●	● Navy
●	●	●	●	●	●	●	●	●	●	●	●	●	● Black

● Navy ● Black

INSULATED DUCK COVERALL

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish

Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

Two-way heavy duty brass front zipper
 Zip-though Corduroy collar
 Detachable hood with snaps and adjustable drawcord hood
 Loss-proof chest with flap and hook and loop closure
 Upper chest patch pocket with pencil pocket
 Two lower slash pockets
 Knit storm cuffs at inner sleeve hem
 Sleeve Pencil pocket
 Exclusive Full-chap double front leg
 Knee pad pockets
 Ankle to hip heavy duty two way brass zippers
 Turned under hem allows for 3" tall leg extensions
 Raised ankle zip for easy hemming
 Two rear patch pockets
 Hammer loop and ruler pocket
 Back hem reinforced with double layer Duck fabric
 Back waist elastic
 Triple stitched
 Brass rivets and bartacks at stress points
 Waterproof knee and seat

Sizes and Colours:

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	● Brown
●	●	●	●	●	●	●	●	● Black

XSS	SS	MS	LS	XLS	2XLS	MT	LT	XLT	2XLT	3XLT	4XLT	5XLT	
●	●	●	●	●	●	●	●	●	●	●	●	●	● Brown
●	●	●	●	●	●	●	●	●	●	●	●	●	● Black



WCO1

6010



RELAXED FIT FLEX TWILL CARGO PANT

Shell: 9.5 oz Flex Twill, 98% Cotton, 2% Spandex Flex Twill with stain repellent finish

Features:

Fly front closure
Five pocket upper detailing
Two lower cargo pockets with bellows
Pencil pocket at cargo pocket
Pockets and trim are reinforced with heavy duty polyester
Seven belt loops
Gusset crotch reinforcement
Rivets and bartacks at all stress points
Triple stitched

Sizes and Colours:

WAIST													INSEAM
28	30	32	34	36	38	40	42	44	46	48	50	52	
•	•	•	•	•	•	•	•	•	•	•	•	•	30"
•	•	•	•	•	•	•	•	•	•	•	•	•	32"
•	•	•	•	•	•	•	•	•	•	•	•	•	34"
•	•	•	•	•	•	•	•	•	•	•	•	•	UNF

• Navy • Black

WP09



RELAXED FIT FLAT FRONT FLEX TWILL PANT WITH EXPANDABLE WAIST

Shell: 9.5 oz Flex Twill 98% Cotton 2% Spandex with stain repellent finish

Features:

Fly front closure
Expandable waistband
Flat front for clean lines
Five pocket upper detailing
Five belt tunnels
Gusset crotch
Bartacked at stress points
Triple stitched

Sizes and Colours:

WAIST													INSEAM
28	30	32	34	36	38	40	42	44	46	48	50	52	
•	•	•	•	•	•	•	•	•	•	•	•	•	30"
•	•	•	•	•	•	•	•	•	•	•	•	•	32"
•	•	•	•	•	•	•	•	•	•	•	•	•	34"

• Navy • Black

WP08



RELAXED FIT FLEX TWILL CARGO PANT WITH EXPANDABLE WAIST

Shell: 9.5 oz Flex Twill, 98% Cotton, 2% Spandex Flex Twill with stain repellent finish

Features:

Fly front closure
Expandable waist band
Five pocket upper detailing
Two lower cargo pockets with bellows
Pencil pocket at cargo pocket
Five belt tunnels
Gusset crotch
Bartacked at stress points
Triple stitched

Sizes and Colours:

WAIST													INSEAM
28	30	32	34	36	38	40	42	44	46	48	50	52	
•	•	•	•	•	•	•	•	•	•	•	•	•	30"
•	•	•	•	•	•	•	•	•	•	•	•	•	32"
•	•	•	•	•	•	•	•	•	•	•	•	•	34"

• Navy • Black

RELAXED FIT FLEX TWILL CARPENTER PANT

Shell: 9.5 oz Flex Twill, 98% Cotton, 2% Spandex Flex Twill with stain repellent finish

Features:

Fly front closure
Five pocket upper detailing
Two lower cargo pockets with bellows
Pencil pocket at cargo pocket
Pockets, trim and back hem kick panel are reinforced with heavy duty polyester trim
Hammer loop
Double knee with knee pad pocket
Bartacks and rivets at all stress points
Seven belt loop tunnels
Gusset crotch reinforcement
Triple stitched

Sizes and Colours:

WAIST										INSEAM
28	30	32	34	36	38	40	42	44		
•	•	•	•	•	•	•	•	•	•	30"
•	•	•	•	•	•	•	•	•	•	32"
•	•	•	•	•	•	•	•	•	•	34"

• Navy • Black

WP05



WP06



RELAXED FIT FLEECE LINED FLEX TWILL CARGO PANT WITH 360° STRETCH WAIST

Shell: 9.5 oz Flex Twill, 98% Cotton, 2% Spandex Flex Twill with stain repellent finish
Lining: 100% Polyester Solar Fleece

Features:

- Fly front closure
- 360° stretch elastic waist with Tough Duck logo
- Five pocket upper detailing
- Two lower double cargo pockets
- Pencil pocket at cargo pocket
- Pockets, trim and kick panel are reinforced with heavy duty polyester
- Seven belt loop tunnels
- Gusset crotch reinforcement
- Rivets and bartacks at stress points
- Triple stitched

Sizes and Colours:

WAIST													INSEAM
28	30	32	34	36	38	40	42	44	46	48	50	52	
	●	●	●	●	●	●	●	●	●	●	●	●	30"
●	●	●	●	●	●	●	●	●	●	●	●	●	32"
	●	●	●	●	●	●	●	●	●	●	●	●	34"

● Navy ● Black

WP01



RELAXED FIT FLEX DUCK CARGO PANT

Shell: 98% Cotton, 2% Spandex Flex Duck

Features:

- Fly front closure
- Five pocket upper detailing
- Two lower cargo pockets with bellows
- Pencil pocket at cargo pocket
- Pockets, trim and back hem kick panel are reinforced with heavy duty polyester trim
- Seven belt loops
- Gusset crotch reinforcement
- Rivets at stress points
- Triple stitched

Sizes and Colours:

WAIST								INSEAM
30	32	34	36	38	40	42	44	
●	●	●	●	●	●	●	●	30"
●	●	●	●	●	●	●	●	32"
	●	●	●	●	●	●	●	34"

● Black

LOOSE FIT WASHED WASHED DUCK PANT

Shell: 100% Cotton 12 oz washed Premium Duck

Features:

- Fly front closure
- Five pocket upper detailing
- Back ruler pocket
- Hammer loop
- Media and inside security pocket
- Back hem kick panel reinforced with double layer Duck fabric
- Seven belt loops
- Gusset crotch reinforcement
- Rivets and bartacks at stress points
- Triple stitched

Sizes and Colours:

WAIST								INSEAM
30	32	34	36	38	40	42	44	
●	●	●	●	●	●	●	●	30"
●	●	●	●	●	●	●	●	32"
	●	●	●	●	●	●	●	34"

● Black ● Brown

LOOSE FIT WASHED DUCK DOUBLE FRONT PANT

Shell: 100% Cotton 12 oz washed Premium Duck

Features:

- Fly front closure
- Five pocket upper detailing
- Back ruler pocket
- Hammer loop
- Media and inside security pocket
- Back hem kick panel reinforced with double layer Duck fabric
- Seven belt loops
- Gusset crotch reinforcement
- Full-chap double front
- Knee pad pockets
- Rivets and bartacks at stress points
- Triple stitched

Sizes and Colours:

WAIST								INSEAM
30	32	34	36	38	40	42	44	
●	●	●	●	●	●	●	●	30"
●	●	●	●	●	●	●	●	32"
	●	●	●	●	●	●	●	34"

● Black ● Brown

WP02



WP03



WP07



RELAXED FIT FLEX RIPSTOP CONTRACTOR PANT

Shell: 98% Cotton, 2% Spandex Flex Ripstop

Features:

Fly front closure
 Inside waist gripper elastic
 Multi Pocket design
 Pull-out utility pocket
 Lower leg pencil pockets and ruler pocket
 Ambidextrous hammer loops
 Knees, pockets, trim and back hem kick panel are reinforced with abrasion-resistant waterproof Polyester
 Double knee with knee pad pocket
 Reinforced gusset crotch
 Reflective trim
 Triple stitched

Sizes and Colours:

WAIST									INSEAM
30	32	34	36	38	40	42	44		
•	•	•	•	•	•	•	•	30"	
•	•	•	•	•	•	•	•	32"	
	•	•	•	•	•	•	•	34"	

● Black

COMFORT FIT FREE FLEX JOGGER WITH TAPERED LEG

Shell: 92% Nylon, 8% Spandex, 4-way Stretch Dobby

Features:

Fly front closure
 360° stretch elastic waist with Tough Duck logo
 Two upper front zipper pockets
 Two back zippered pockets
 Five belt tunnels
 Double knee with knee pad pockets
 Back waist yoke
 Pockets and knee pad pocket are reinforced with heavy duty polyester trim
 Elasticized cuff
 Bartacked at stress points
 Triple stitched

Sizes and Colours:

S	M	L	XL	2XL
•	•	•	•	•

● Black

WP14



WP04



LOOSE FIT TRADITIONAL LOGGER JEAN

Shell: 100% Cotton 15 oz, unwashed Premium Denim

Features:

Fly front closure
 Five pocket upper detailing
 Suspender buttons at waist
 Multi-pocket design
 Back ruler pocket
 Hammer loop
 Full-chap double front
 Knee pad pockets
 Gusset crotch reinforcement
 Seven belt loops
 Rivets at stress points

Sizes and Colours:

WAIST										INSEAM
30	32	34	36	38	40	42	44	46		
•	•	•	•	•	•	•	•	•	30"	
•	•	•	•	•	•	•	•	•	32"	
•		•	•	•	•				34"	
•	•	•	•	•	•				36"	

● Denim

RELAXED FIT RIPSTOP CARGO PANT WITH EXPANDABLE WAIST

Shell: 65% Polyester, 35% Cotton Ripstop with stain repellent finish

Features:

Fly front closure
 Expandable waist band
 Gripper back waist elastic
 Five pocket upper detailing
 Multi-cargo pocket design
 Six belt tunnels
 Triple stitched

Sizes and Colours:

WAIST													INSEAM	
28	30	32	34	36	38	40	42	44	46	48	50	52		
	•	•	•	•	•	•	•	•	•	•	•	•		30"
	•	•	•	•	•	•	•	•	•	•	•	•		32"
	•	•	•	•	•	•	•	•					34"	

● Navy

WP11



WP12



Pairs well with:



WJ37 PG22

WATERPROOF BREATHABLE RIPSTOP RAIN PANT

Shell: 100% Polyester 300D Ripstop with PU membrane, waterproof/breathable fabric with 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finish

Features:

Fly front closure
Elastic inserts at waistband for comfort fit
Back waist yoke
Heavy duty belt loops
Elasticized belt
Two upper on-seam pockets with storm plackets
Right side bellowed cargo pocket with flap closure
Side leg zips
Articulated knee
Adjustable hook and loop ankle tab
Reflective trim at back calf
Fully seam sealed

Sizes and Colours:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● Black

6310



RELAXED FIT FLEX TWILL CARGO SHORT

Shell: 9.5 oz Flex Twill 98% Cotton 2% Spandex
Flex Twill with stain-repellent finish

Features:

Fly front closure
Five pocket upper detailing
Two lower cargo pockets with bellows
Pencil pocket at cargo pocket
Pockets and trim are reinforced with heavy duty polyester
Seven belt loops
Gusset crotch reinforcement
Rivets at all stress points
Triple stitched

Sizes and Colours:

WAIST								INSEAM
30	32	34	36	38	40	42	44	
●	●	●	●	●	●	●	●	11"

● Navy ● Black



WA16 PG96

WS14 PG25

WP06 PG44

S426



POLY OXFORD 5-IN-1 SAFETY JACKET



Outer Shell: 300D Poly Oxford 100% Polyester with PU coating, antifreeze and durable water repellent finishes
Lining: 100% Polyester

Outer Shell Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Full zip front closure
- Storm fly with snap closure
- Quick-release hard hat hood with snaps and adjustable drawcord
- Upper chest ID pocket with hook and loop closure
- Two lower welt pockets with flap and hook and loop closures
- Two microphone loops
- Black cuffs and hemline keeps garment looking clean (except solid orange)
- Elasticized storm cuff with adjustable snap tabs
- Zippered side vents
- Drop back
- Lining pockets; including media pocket
- Embroidery access zipper

Liner: 300D 100% Polyester Oxford with PU coating, antifreeze and durable water repellent finishes
Lining: 100% Polyester quilted to 6 oz polyester insulation

Liner Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Full zip front closure
- Upper chest ID pocket with hook and loop closure
- Two lower welt pockets with flap and hook and loop closures
- Two microphone loops
- Black cuffs and hemline keeps garment looking clean (except solid orange)
- Elasticized storm cuff with adjustable hook and loop tabs
- Drop back
- Liner fully reverses to black shell
- Detachable zip off sleeves to convert to vest
- Reverse side of liner includes two lower welt pockets

Sizes and Colours:

	XXS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	7XL	MT	LT	XLT	2XLT	3XLT	4XLT	5XLT	
Fluorescent Orange	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Fluorescent Green	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Black	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Solid Orange	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

● Fluorescent Orange ● Fluorescent Green
 ● Black ● Solid Orange

Liner

Liner

Pairs well with:



S798 PG78



S614 PG86

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1



S413



POLY OXFORD 3-IN-1 SAFETY BOMBER WITH FLEECE LINER



Outer Shell: 300D Poly Oxford 100% Polyester with PU coating, antifreeze and durable water repellent finishes
Lining: 100% polyester

Outer Shell Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Full zip front closure
- Storm Fly with snap closure
- Quick-release hard hat hood with snaps and adjustable drawcord
- Upper zippered welt pocket
- Two lower two way patch pockets with flap and hook and loop closures
- Two microphone loops
- Elasticized waistband
- Elasticized storm cuffs with adjustable hook and loop tabs
- Black cuffs and hemline keeps garment looking clean
- Lining pockets; including media pocket
- Embroidery access zipper

Liner: 300g Anti-pill 100% Polyester Fleece

Liner Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Full zip front closure
- Zip through collar
- Two lower on seam pockets
- Adjustable drawcord hem
- Lining pockets; including media pocket

Sizes and Colours:

	XS	S	M	L	XL	2XL	3XL	4XL	5XL
Fluorescent Orange	●	●	●	●	●	●	●	●	●
Fluorescent Green	●	●	●	●	●	●	●	●	●
Black	●	●	●	●	●	●	●	●	●

Pairs well with:



S798 PG78



S614 PG86

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1



Liner

S176



POLY OXFORD LINED SAFETY PARKA



Shell: 300D 100% Polyester Oxford with PU coating, antifreeze and durable water repellent finishes
Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Two way full zip front closure
- Storm fly with snap closure
- Lay down collar
- Quick-release hard hat hood with snaps and adjustable drawcord
- Upper chest ID pocket with hook and loop closure
- Two lower welt pockets with flap and hook and loop closures
- Black cuffs and hemline keeps garment looking clean
- Rib-knit storm cuffs
- Lining pockets; including media pocket

Sizes and Colours:

XXS	XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●

- Fluorescent Orange
- Fluorescent Green
- Black

Pairs well with:



S798 PG78 S614 PG86



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

S187



RIPSTOP 4-IN-1 SAFETY JACKET



Outer Shell: 300D Ripstop 100% Polyester with PU membrane waterproof/breathable 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes
Lining: 100% Polyester

Outer Shell Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Full zip front closure
- Storm fly with snap closure
- Quick-release hard hat hood with snaps and adjustable drawcord
- Welded chest and sleeve pocket zippers with reflective trim
- Upper chest zippered security pocket
- Two lower two way patch pockets with flaps and hook and loop closures
- Two microphone loops
- Elasticized storm cuff with adjustable snap tabs
- Black cuffs and hemline keeps garment looking clean
- Zippered side vents
- Drop back
- Seam sealed
- Lining pockets; including media pocket and tablet pocket
- Embroidery access zipper

Liner: 300D Ripstop 100% Polyester with PU membrane waterproof/breathable 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes
Lining: 100% Polyester with 3.5 oz polyester insulation

Liner Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Full zip front closure
- Knit collar and cuff
- Two lower two way patch pockets with flaps and hook and loop closures
- Black cuffs and hemline keeps garment looking clean
- Seam sealed
- Liner fully reverses to black shell
- Reverse side of liner includes two lower patch pocket with hook and loop closures

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

- Fluorescent Orange
- Fluorescent Green
- Black

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1



Liner

Pairs well with:



S876 PG79 SP08 PG88

S245



RIPSTOP FLEECE LINED SAFETY JACKET

Shell: 300D Ripstop 100% Polyester, waterproof/breathable coating 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes
Body Lining: 100% Polyester Anti-pill Fleece
Sleeve Lining: 100% Polyester quilted to 4 oz polyester insulation
Hood Lining: 100% Polyester

Features:
 3M[™] Scotchlite[™] 2" Reflective Material with 4" contrast backing
 Full zip front closure with storm fly
 Quick-release hard hat hood with adjustable drawcord
 Upper chest welded zipper with reflective trim
 Upper Chest loss proof pocket with flap
 Two lower zippered welt pocket
 Two microphone loops
 Tear-drop sleeves with adjustable hook and loop tab
 Fleece storm cuffs
 Drop back
 Black cuffs, side panel and hemline keeps garment looking clean
 Adjustable hem cord
 Seam sealed
 Lining pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●

● Fluorescent Orange ● Fluorescent Green
 ● Black ● Solid Orange

Pairs well with:



S876 PG79



CSA Class 2 Level 2	CSA Class 1 Level 2
ANSI Type R Class 3	ANSI Type O Class 1



RIPSTOP SHERPA LINED SAFETY BOMBER

Shell: 300D Ripstop 100% Polyester, waterproof/breathable coating 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes
Upper Body Lining: 100% Polyester Sherpa
Lower Body and Sleeve Lining: 100% Polyester quilted to 4 oz polyester insulation

Features:
 3M[™] Scotchlite[™] 2" Reflective Material with 4" contrast backing
 Heavy duty zip front closure
 Zip through collar
 Upper chest welt pocket with snap closure
 Two lower welt pockets
 Rib-knit waistband and cuffs
 Seam sealed
 Lining pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

● Fluorescent Orange
 ● Fluorescent Green
 ● Black



SJ26



CSA Class 2 Level 2	CSA Class 1 Level 2
ANSI Type R Class 3	ANSI Type O Class 1

RIPSTOP SAFETY BOMBER

Shell: 300D Ripstop 100% Polyester with PU membrane waterproof/breathable 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes
Lining: 100% Polyester quilted to 3M[™] Thinsulate[™] Insulation
Hood Lining: 280 GSM 100% Polyester Solar Fleece

Features:
 3M[™] Scotchlite[™] 2" Reflective Material with 4" contrast backing
 Full zip front closure with storm placket and snap closure
 Quick-release fleece lined hard hat hood with adjustable drawcord
 Upper chest welded zipper with reflective trim
 Two lower two-way patch pockets with flaps
 Two Microphone loops
 Elasticized waistband and storm cuff with adjustable snap tabs
 Seam sealed
 Lining pockets; including media pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

● Fluorescent Orange
 ● Fluorescent Green
 ● Black



SJ20



Pairs well with:



S798 PG78



S614 PG86

CSA Class 2 Level 2	CSA Class 1 Level 2
ANSI Type R Class 3	ANSI Type O Class 1

SJ39



RIPSTOP SAFETY DOWN FILLED PARKA



Shell: 300D Ripstop 100% Polyester with PU membrane waterproof/breathable fabric with 5000/5000 MVP/24hr² protection with durable water repellent and antifreeze finishes
Lining: 100% Polyester lining
Fill: 80% Down, 20% Feather insulation

- Features:**
- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 - Heavy duty full zipper front closure
 - Double storm placket with hook and loop closure
 - Zip through Sherpa-lined inner collar
 - Quick-release hood with snaps
 - Upper chest welded zipper with reflective trim
 - Two lower two way belled pockets with flap and hook and loop closure
 - Two microphone loops
 - Adjustable waist drawcord
 - Knit Storm cuffs
 - ID pocket on the sleeve
 - Zippered sleeve pocket with pencil stalls
 - Heavy duty side vent zippers
 - Drop back
 - Seam sealed
 - Integrated snow skirt
 - Lining pockets; including media pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black

Pairs well with:



S798 PG78

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

RIPSTOP REVERSIBLE SAFETY JACKET



Shell: 300D Ripstop 100% Polyester with PU membrane waterproof/breathable fabric with 5000/5000 MVP/24hr² protection with durable water repellent and antifreeze finishes

Reverse Shell: 100% Polyester quilted to 4 oz 100% polyester insulation

- Features:**
- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 - Full zip front closure
 - Multi-pocket design
 - Upper chest welded zipper with reflective trim
 - Two lower welt pockets
 - Fully reverses to black shell
 - Reverse side includes two lower zippered welt pockets
 - Embroidery zipper

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black



SJ27



Lining



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

RIPSTOP SAFETY RAIN JACKET



Shell: 300D 100% Polyester Ripstop with PU membrane, waterproof/breathable 5000/5000 MVP/24hr² protection, antifreeze and durable water repellent finishes
Body Lining: 100% Polyester Mesh
Sleeve and Hood Lining: 100% Polyester

- Features:**
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
 - Snap front close
 - Double storm facing
 - Quick-release hard hat hood with snaps
 - Upper Chest loss proof pocket with flap
 - Two lower double welt pockets
 - Vented back yoke
 - Storm cuffs with adjustable hook and loop tabs
 - Seam sealed
 - Lining pockets; including media pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black



S372



Pairs well with:



S374 PG87



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

SJ35



Pairs well with:



SB04 PG78

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

PREMIUM RIPSTOP SAFETY RAIN JACKET



Shell: 300D Ripstop 100% Polyester with PU membrane, waterproof/breathable 5000/5000 MVP/24hr² protection, antifreeze and durable water repellent finishes
Body Lining: 100% Polyester Mesh
Sleeve and Hood Lining: 100% Polyester

Features:
 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 Full zip front closure
 Zip through collar
 Storm placket with snap closure
 Quick-release hood with snaps and adjustable drawcord
 Upper chest welt pocket with snap closure
 Lower patch pockets with flap and snap closure
 Tear drop sleeve with snap tabs
 Drop back
 Seam sealed
 Lining pockets; including media pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black

RIPSTOP SAFETY HI-VIS SHELL



Shell: 300D Ripstop 100% Polyester with PU membrane, waterproof/breathable 5000/5000 MVP/24hr² protection, antifreeze and durable water repellent finishes
Lining: 100% Polyester

Features:
 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 Full zip front closure with storm facing
 Quick-release hard hat hood with snaps
 Welded zippers with reflective trim
 Upper chest zippered security pocket
 Two microphone loops
 Elasticized storm cuff with adjustable snap tabs
 Black contrast cuffs, elbow, placket and hemline keeps garment looking clean
 Zippered side vents
 Seam sealed
 Lining pockets; including media pocket and tablet pocket
 Embroidery access zipper

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black

SJ28



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

SJ05



Pairs well with:



SP02 PG87

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

PACKABLE RIPSTOP PACKABLE SAFETY RAIN JACKET

Shell: 240T Ripstop 100% Polyester with PU coating, waterproof/breathable 5000/3000 MVP/24hr² protection and durable water repellent finish

Features:
 2" Segmented reflective heat seal material with 4" segmented contrast backing
 Full zip front closure
 Zip through collar
 Double storm facing with hook and loop closure
 Quick-release hood with snaps
 Adjustable cuffs with hook and loop tabs
 Under arm zippered vents
 Drop back
 Adjustable hem cord
 Seam sealed
 Packs into its own inside pocket

Sizes and Colours:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	● Fluorescent Green

QUILTED SAFETY FREEZER JACKET



Shell: 100% Polyester with durable water repellent finish
Lining: 100% Polyester quilted to 4 oz polyester insulation

Features:
 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 Front YKK® zipper closure
 Rib-knit collar and cuffs
 Two lower patch pockets
 Two microphone loops
 Rib-knit action back
 Drop back
 Inside pockets; including media pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT	
●	●	●	●	●	●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	●	●	●	●	●	● Black

S432



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

SJ40



Pairs well with:



SB06 PG80

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

INSULATED FLEX SAFETY JACKET



Shell: Mechanical Stretch 100% Polyester with PU membrane waterproof/breathable 5000/5000 MVP/24hr² protection with durable water repellent finish
Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:
 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 Full zip front closure
 Zip through collar
 Quick-release hood with snaps and adjustable drawcord
 Welded upper chest, lower hand warmer and sleeve pocket zippers with reflective trim
 Two lower patch pockets
 Rib-knit storm cuffs
 Seam sealed
 Inside pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black

DUCK SAFETY JACKET



Shell: 100% Cotton 10 oz Premium Duck with durable water repellent finish
Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:
 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 Heavy duty full zip front closure
 Storm flap with hook and loop closure
 Laydown collar
 Quick-release hard hat hood with snaps and adjustable drawcord
 Action back
 Knit storm cuffs
 Articulated sleeves
 Two upper chest patch pockets
 Two lower scoop pockets
 Pencil pocket on sleeve
 Inside pockets; including media pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Navy
●	●	●	●	●	●	●	●	●	● Orange
●	●	●	●	●	●	●	●	●	● Black

S457



Pairs well with:



S757 PG81



CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1

SJ25



Pairs well with:



S757 PG81

CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1

DUCK SAFETY BOMBER

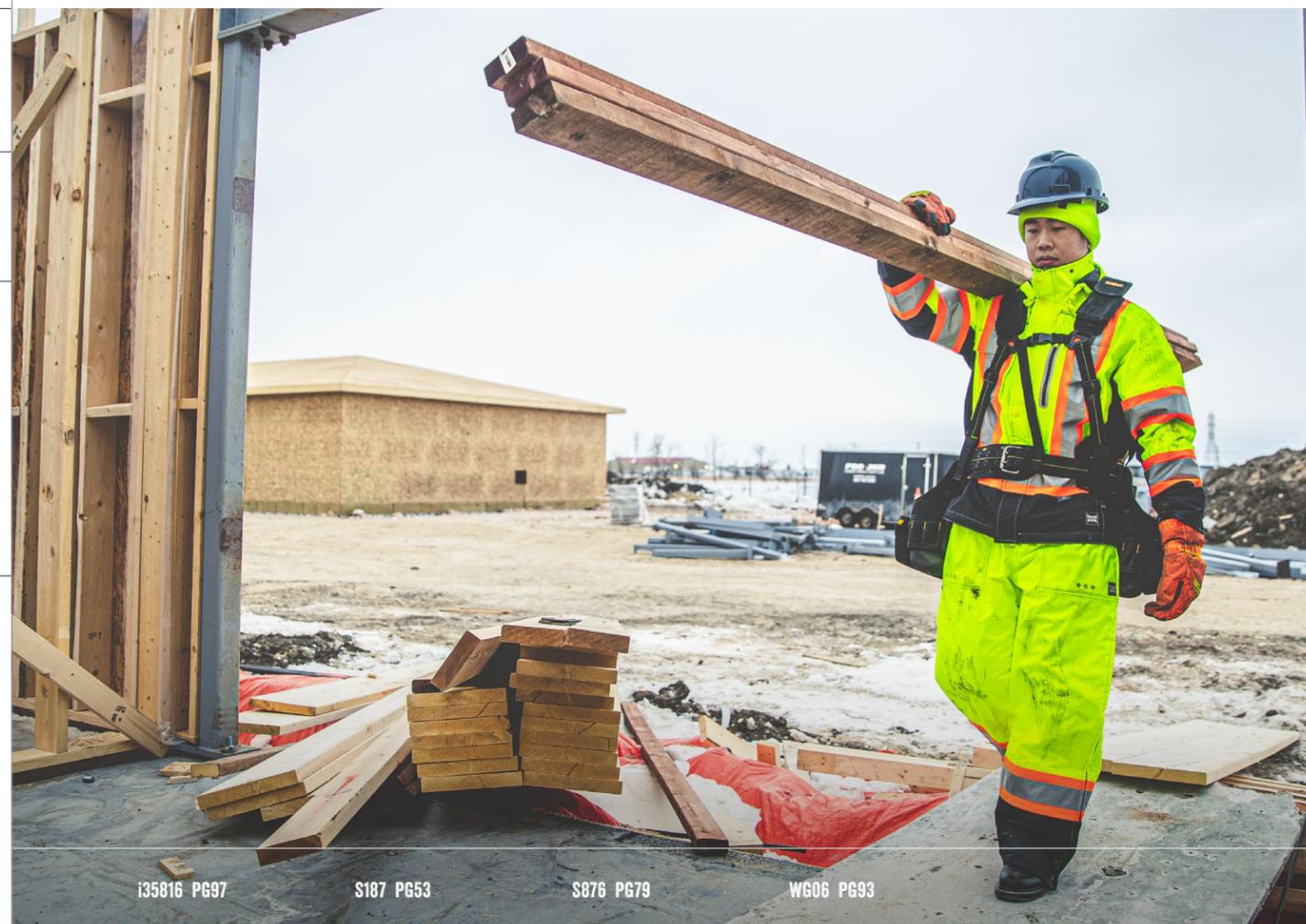


Shell: 100% Cotton 10 oz Premium Duck with durable water repellent finish
Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:
 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 Heavy duty full zip front closure
 Quick-release hood with snaps and adjustable drawcord
 Upper chest welt pocket with pencil pocket
 Two lower scoop pockets
 Knit storm cuffs and hem
 Inside lining pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Navy
●	●	●	●	●	●	●	●	●	● Orange
●	●	●	●	●	●	●	●	●	● Black



I35816 PG97

S187 PG53

S876 PG79

WG06 PG93

S157



DUCK SAFETY PARKA



Shell: 100% Cotton 10 oz Premium Duck with durable water repellent finish
Lining: 100% Polyester quilted to 6 oz polyester insulation

- Features:**
- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 - Quick-release hard hat hood with snaps and adjustable drawcord
 - Heavy duty full zip front closure
 - Laydown collar
 - Four large scoop pockets
 - Pencil pocket on sleeve
 - Adjustable waist drawcord inside
 - Inside pockets; lining & media

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●	●	●	●	●	●

● Orange ● Navy ● Black



Pairs well with:



S757 PG81

CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1

CAMO FLEX DUCK SAFETY BOMBER



Shell: 98% Cotton, 2% Spandex Flex Duck with durable water repellent finish
Lining: 100% Polyester quilted to 6 oz polyester insulation

- Features:**
- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 - Heavy duty full zip front closure
 - Quick-release hood with snaps and adjustable drawcord
 - Upper chest welt pocket with pencil pocket
 - Two lower scoop pockets
 - Knit storm cuffs and hem
 - Inside lining pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●

● Green Camo



SJ32



Pairs well with:



SB03 PG81

CSA	Class 1 Level 2
ANSI	Type O Class 1

CAMO FLEX DUCK SAFETY JACKET



Shell: 98% Cotton, 2% Spandex Flex Duck with durable water repellent finish
Lining: 100% Polyester quilted to 6 oz polyester insulation

- Features:**
- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 - Heavy duty full zip front closure
 - Storm flap with hook and loop closure
 - Laydown collar
 - Quick-release hard hat hood with snaps and adjustable drawcord
 - Action back
 - Knit storm cuffs
 - Articulated sleeves
 - Two upper chest patch pockets
 - Two lower scoop pockets
 - Pencil pocket on sleeve
 - Inside pockets; including media pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●	●

● Green Camo



SJ33



Pairs well with:



SB03 PG81

CSA	Class 1 Level 2
ANSI	Type O Class 1

SJ34



CAMO FLEX DUCK SAFETY PARKA



Shell: 98% Cotton, 2% Spandex Flex Duck with durable water repellent finish
Lining: 100% Polyester quilted to 6 oz 100% polyester insulation

Features:
 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 Quick-release hard hat hood with snaps and adjustable drawcord
 Heavy duty full zip front closure
 Laydown collar
 Four large scoop pockets
 Pencil pocket on sleeve
 Adjustable waist drawcord inside
 Inside pockets; lining & media

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Green Camo

Pairs well with:



SB03 PG81



CSA	Class 1 Level 2
ANSI	Type O Class 1

MICRO MESH SHORT SLEEVE SAFETY T-SHIRT W/POCKET

Shell: 100% Polyester 125 GSM Micro-Mesh with wicking treatment

Features:
 2" Reflective material with 4" contrast backing
 Crew Neck
 Chest pocket
 Comfortable fit and breathable

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black
●	●	●	●	●	●	●	●	●	● Navy



S392



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1

MICRO MESH SHORT SLEEVE SAFETY T-SHIRT

Shell: 100% Polyester 125 GSM Micro-Mesh with wicking treatment

Features:
 2" Reflective material with 4" contrast backing
 Crew Neck
 Comfortable fit and breathable

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black
●	●	●	●	●	●	●	●	●	● Navy



ST09



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

ST10



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

MICRO MESH LONG SLEEVE SAFETY T-SHIRT

Shell: 100% Polyester 125 GSM Micro-Mesh with wicking treatment

Features:
 2" Reflective material with 4" contrast backing
 Crew Neck
 Comfortable fit and breathable

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black
●	●	●	●	●	●	●	●	●	● Navy

MICRO MESH LONG SLEEVE SAFETY T-SHIRT

Shell: 100% Polyester 125 GSM Micro Mesh with wicking treatment

Features:
 2" Heat transfer segmented reflective striping
 Crew Neck
 Chest pocket
 Comfortable fit and breathable

Sizes and Colours:

	XS	S	M	L	XL	2XL	3XL	4XL	5XL	
NEW	●	●	●	●	●	●	●	●	●	● Fluorescent Green + Black
	●	●	●	●	●	●	●	●	●	● Fluorescent Orange
	●	●	●	●	●	●	●	●	●	● Fluorescent Green
	●	●	●	●	●	●	●	●	●	● Black
	●	●	●	●	●	●	●	●	●	● Navy

ST08



CSA	Class 2 Level 2	CSA	Class 1 Level 2	CSA	Class 2 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1	ANSI	Type R Class 3

ST07



CSA	Class 2 Level 2	CSA	Class 1 Level 2	CSA	Class 2 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1	ANSI	Type R Class 2

MICRO MESH SHORT SLEEVE SAFETY T-SHIRT W/POCKET

Shell: 100% Polyester 125 GSM Micro Mesh with wicking treatment

Features:
 2" Heat transfer segmented reflective striping
 Crew Neck
 Chest pocket
 Comfortable fit and breathable

Sizes and Colours:

	XS	S	M	L	XL	2XL	3XL	4XL	5XL	
NEW	●	●	●	●	●	●	●	●	●	● Fluorescent Green + Black
	●	●	●	●	●	●	●	●	●	● Fluorescent Orange
	●	●	●	●	●	●	●	●	●	● Fluorescent Green
	●	●	●	●	●	●	●	●	●	● Black
	●	●	●	●	●	●	●	●	●	● Navy

POLYESTER JERSEY SLEEVELESS SAFETY T-SHIRT

Shell: 100% Polyester 180 GSM Jersey with wicking treatment

Features:
 2" Heat transfer segmented reflective striping
 Rib-knit crew neck collar
 Chest pocket
 Comfortable fit

Sizes and Colours:

	XS	S	M	L	XL	2XL	3XL	4XL	5XL	
	●	●	●	●	●	●	●	●	●	● Fluorescent Orange
	●	●	●	●	●	●	●	●	●	● Fluorescent Green
	●	●	●	●	●	●	●	●	●	● Black
	●	●	●	●	●	●	●	●	●	● Navy

ST15



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1

ST12



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

POLYESTER JERSEY SHORT SLEEVE SAFETY T-SHIRT

Shell: 100% Polyester 180 GSM Jersey with wicking treatment

Features:
 2" Heat transfer segmented reflective striping
 Rib-knit crew neck collar
 Chest pocket
 Comfortable fit

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black
●	●	●	●	●	●	●	●	●	● Navy

COTTON JERSEY SHORT SLEEVE SAFETY T-SHIRT

Shell: 100% Cotton 150 GSM Jersey with wicking treatment

Features:
 2" Reflective material with 4" contrast backing
 Rib-knit crew neck collar
 Comfortable fit and naturally breathable

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Orange
●	●	●	●	●	●	●	●	●	● Yellow
●	●	●	●	●	●	●	●	●	● Black
●	●	●	●	●	●	●	●	●	● Navy



CSA	Class 1 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1

ST11



ST22



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1

POLYESTER JERSEY LONG SLEEVE SAFETY T-SHIRT

Shell: 100% Polyester 180 GSM Jersey with wicking treatment

Features:
 2" Heat transfer segmented reflective striping
 Rib-knit crew neck collar
 Chest pocket
 Comfortable fit

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black
●	●	●	●	●	●	●	●	●	● Navy

COTTON JERSEY LONG SLEEVE SAFETY T-SHIRT

Shell: 100% Cotton 150 GSM Jersey with wicking treatment

Features:
 Reflective material with 4" contrast backing
 Rib-knit crew neck collar
 Comfortable fit and naturally breathable

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Orange
●	●	●	●	●	●	●	●	●	● Yellow
●	●	●	●	●	●	●	●	●	● Black
●	●	●	●	●	●	●	●	●	● Navy



CSA	Class 1 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1

ST21



ST17



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1

BIRDSEYE MESH SHORT SLEEVE SAFETY POLO SHIRT

Shell: 100% Polyester 140 GSM Birdseye Mesh with wicking treatment

Features:
 2" Reflective material with 4" contrast backing
 Chest pocket
 Flat knit collar with contrast stripe
 Comfortable fit and breathable

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black
●	●	●	●	●	●	●	●	●	● Navy

FLEECE UNLINED SAFETY HOODIE



Shell: 100% Polyester Anti-pill Fleece, 280 GSM with durable water repellent finish

Features:
 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 Full zip front closure
 Quick-release hood with snaps with adjustable drawcord
 Lower pouch pockets
 Rib-knit cuffs and waist

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black
●	●	●	●	●	●	●	●	●	● Grey



S494



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

SJ19



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

FLEECE 1/4 ZIP SAFETY PULLOVER

Shell: 100% Polyester Anti-pill Fleece, 280 GSM with durable water repellent finish

Features:
 2" segmented reflective heat transfer material with 4" contrast backing
 1/4 Front zip
 Kangaroo pouch pocket with inside media pocket
 Rib-knit waist and cuffs

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black

FLEECE INSULATED SAFETY HOODIE



Shell: 100% Polyester Anti-pill Fleece, 280 GSM with durable water repellent finish
Lining: 100% Polyester quilted to 4 oz polyester insulation

Features:
 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 Full zip front closure
 Quick-release hood with snaps with adjustable drawcord
 Lower pouch pockets
 Rib-knit waist and cuffs
 Inside lining media pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Black



S474



CSA	Class 1 Level 2
ANSI	Type O Class 1

SJ16



FLEECE THERMAL LINED SAFETY HOODIE

Shell: 100% Polyester Anti-pill Fleece, 280 GSM with durable water repellent finish
Lining: 100% Polyester Thermal knit, 180g

Features:

2" segmented reflective heat transfer material with 4" contrast backing
Full zip front closure
Quick-release hood with snaps with adjustable drawcord
Reflective piping trim on hood
Upper chest zippered security pocket
Two lower pouch pockets with inside media pocket
Rib-knit waist and cuffs

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

MESH FIVE-POINT TEAR AWAY SAFETY VEST

Shell: 100% Polyester Birdseye Mesh

Features:

2" Reflective material with 4" contrast backing
Quick release five point hook and loop closures at front, shoulder and side seams
Two lower patch pockets
Safety harness opening at centre back

Sizes and Colours:

S/M	L/XL	2XL/3XL	4XL/5XL	
●	●	●	●	● Fluorescent Orange
●	●	●	●	● Fluorescent Green
●	●	●	●	● Black



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1

S9i0



SV07



CSA Class 2 Level 2

CSA Class 1 Level 2

ANSI Type R Class 3

ANSI Type O Class 1

MESH
SAFETY VEST WITH SLEEVES

Shell: 100% Polyester Birdseye Mesh

Features:

2" Reflective material
Quick release hook and loop closure at front closure
Two lower patch pockets with flap and hook and loop closure
Two upper chest patch pockets

Sizes and Colours:

S/M	L/XL	2XL/3XL	4XL/5XL	
●	●	●	●	● Fluorescent Orange
	●	●		● Fluorescent Green
●	●	●	●	● Black

POLY TWILL
HARNESS COMPATIBLE SAFETY VESTShell Front: 100% Polyester Heavyweight Twill
Back: 100% Polyester mesh

Features:

2" Reflective material with 4" contrast backing
Zip front closure with extender zip for seasonal fit adjustment
Two lower front pockets
Back and front openings for D-rings
Easy access high cut side openings
Inside harness holder straps with snaps
Inside heavy duty mesh binding

Sizes and Colours:

(S)M	L(XL)	2XL(3XL)	4XL(5XL)	
●	●	●	●	● Fluorescent Orange
●	●	●	●	● Fluorescent Green
●	●	●	●	● Black



SV09



CSA Class 2 Level 2

CSA Class 1 Level 2

ANSI Type R Class 2

ANSI Type O Class 1

SV13



CSA Class 2 Level 2

ANSI Type R Class 2

TRICOT
FIVE-POINT TEAR AWAY VEST

Shell: 100% Polyester Mesh

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
Quick release five point hook and loop closures at front, shoulder and side seams
Two upper chest patch pockets
Upper chest pencil pocket
Two lower patch pockets
Safety harness opening at centre back
Embellishment friendly

Sizes and Colours:

S/M	L/XL	2XL/3XL	
●	●	●	● Fluorescent Orange
●	●	●	● Fluorescent Green

POLY TWILL
DELUXE SAFETY VEST

Shell: 100% Polyester Twill

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
Zip front closure
Multi pocket design
Five upper chest pockets; including pencil pocket
Two lower patch pockets with flaps
Grommets for tape feed and hooks
Mesh side vents
Safety harness opening
Contrast binding

Sizes and Colours:

S	M	L	XL	2XL	
●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	● Black



SV12



CSA Class 2 Level 2

CSA Class 1 Level 2

ANSI Type R Class 2

ANSI Type O Class 1

S313



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1

POLY TWILL SURVEYOR SAFETY VEST



Shell: 100% Polyester Twill

Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Snap front closure
- Upper chest patch pocket with security tabs
- Two lower double patch pockets with bellows and security tabs
- Safety harness opening at centre back
- Adjustable side snaps for seasonal fit adjustment
- Mesh side vents
- Grommets for tape feed and hooks
- Large rear zippered pouch pocket
- Back tool pocket
- Inside pockets

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black
●	●	●	●	●	●	●	●	●	● Red

DUCK SAFETY VEST



Shell: 100% Cotton 10 oz Premium Duck with durable water repellent finish
 Lining: 100% Polyester quilted to 3 oz polyester insulation

Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Heavy duty zip front closure
- Upper chest welt pocket with pencil pocket
- Two lower scoop pockets
- Rib-knit collar and knit side inserts
- Drop back
- Inside pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Navy
●	●	●	●	●	●	●	●	●	● Orange
●	●	●	●	●	●	●	●	●	● Black



SV06



CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1

SV05



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1

QUILTED SAFETY FREEZER VEST



Shell: 100% Polyester with durable water repellent finish
 Lining: 100% Polyester quilted to 3 oz polyester insulation

Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Front YKK® zipper closure
- Rib-knit collar
- Two lower patch pockets
- Drop back
- Inside pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black

CAMO FLEX DUCK SAFETY VEST



Shell: 98% Cotton, 2% Spandex Flex Duck with durable water repellent finish
 Lining: 100% Polyester quilted to 3 oz polyester insulation

Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Heavy duty zip front closure
- Upper Chest welt pocket with pencil pocket
- Two lower scoop pockets
- Rib-knit collar and knit side inserts
- Drop back
- Inside pocket

Sizes and Colours:

L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	● Green Camo



SV08



CSA	Class 1 Level 2
ANSI	Type O Class 1

S798



Pairs well with:



S426 PG50

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type E	ANSI	Type E



POLY OXFORD INSULATED SAFETY BIB OVERALL

Shell: 300D Poly Oxford 100% Polyester with PU coating, antifreeze and durable water repellent finishes
Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Two way full front zipper closure
- Storm placket with hook and loop closure
- Upper chest pocket with pencil pocket
- Upper chest loss proof pocket with flap and hook and loop closure
- Two rear patch pockets
- Ankle to hip two way side leg zippers
- Black hemline keeps garment looking clean (except on solid orange)
- Turned under hem allows for 3" tall extension
- Elasticized back waist
- Hammer loop and ruler pocket

Sizes and Colours:

XXS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	●	● Black
●	●	●	●	●	●	●	●	●	●	● Solid Orange



RIPSTOP INSULATED SAFETY BIB OVERALL

Shell: 300D Ripstop 100% Polyester with PU membrane, waterproof/breathable 5000/5000 MVP/24hr² protection, antifreeze and durable water repellent finishes
Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Two way full front zipper closure
- Upper chest patch pocket
- Upper chest loss proof pocket with flap and hook and loop closure
- Welded waterproof chest zipper pocket with reflective tape
- Two lower patch pockets
- Adjustable shoulder straps
- Ankle to hip two way side leg zippers
- Black hemline keeps garment looking clean
- Turned under hem allows for 3" tall extension
- Elasticized back waist
- Two back patch pockets
- Hammer loop and ruler pocket
- Seam sealed

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black

S876



SB04



Pairs well with:



SJ35 PG58

CSA	Class 3 Level 2*	CSA	Class 1 Level 2
ANSI	Type E	ANSI	Type E



RIPSTOP UNLINED SAFETY RAIN BIB OVERALL

Shell: 300D Ripstop 100% Polyester with PU membrane, waterproof/breathable 5000/5000 MVP/24hr² protection, antifreeze and durable water repellent finishes

Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Upper chest security pocket
- Adjustable shoulder straps
- Back elastic waist
- Two cargo pockets with flap and hook and loop closure
- Side leg zippers with storm fly
- Turned under hem allows for 3" tall extension
- Rear security pocket with flap
- Seam sealed
- Inside pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black



RIPSTOP INSULATED SAFETY BIB OVERALL

Shell: 300D Ripstop 100% Polyester with PU membrane, waterproof/breathable 5000/5000 MVP/24hr² protection, antifreeze and durable water repellent finishes
Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Two way full front zipper closure
- Upper chest patch pocket
- Upper chest loss proof pocket with flap and hook and loop closure
- Welded waterproof chest zipper pocket with reflective tape
- Two lower patch pockets
- Adjustable shoulder straps
- Ankle to hip two way side leg zippers
- Black hemline keeps garment looking clean
- Turned under hem allows for 3" tall extension
- Elasticized back waist
- Two back patch pockets
- Hammer loop and ruler pocket
- Seam sealed

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black

Pairs well with:



S187 PG53

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type E	ANSI	Type E

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

SB06



Pairs well with:



SJ40 PG60

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type E	ANSI	Type E

FLEX SAFETY BIB OVERALL



Shell: Mechanical Stretch 100% Polyester with PU membrane, waterproof/breathable fabric 5000/5000 MVP/24hr² protection and durable water repellent finish
Upper Bib Lining: 100% Anti-pill Polyester Fleece
Lower Body Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:
 3M[™] Scotchlite[™] 2" Reflective Material with 4" contrast backing
 Upper bib utility pocket featuring flap closure, welded zippered with reflective trim and pen pockets
 Two lower slash pockets
 Two side waist zippers
 Adjustable shoulder straps
 Side leg zippers
 Turned under hem allows for 3" tall extension
 Rear patch pockets
 Hammer loop
 Seam sealed

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black

DUCK INSULATED SAFETY BIB OVERALL



Shell: 100% Cotton 10 oz Duck Premium with durable water repellent finish
Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:
 3M[™] Scotchlite[™] 2" Reflective Material with 4" contrast backing
 Heavy duty two way zip front closure
 Storm facing with snap closure
 Two upper patch pockets
 Two lower slash pockets
 Adjustable shoulder straps
 Heavy duty two way ankle to hip side leg zippers with snap storm flap closure
 Two rear patch pockets
 Hammer loop and ruler pocket
 Back elastic waist

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Navy
●	●	●	●	●	●	●	●	●	● Orange
●	●	●	●	●	●	●	●	●	● Black



Pairs well with:



S157 PG62

CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1

S769



CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1

TWILL UNLINED SAFETY BIB OVERALL



Shell: 8 oz Twill 65% Polyester, 35% Cotton with durable water repellent finish

Features:
 3M[™] Scotchlite[™] 2" Reflective Material with 4" contrast backing
 Two way zip front closure
 Storm facing with hook and loop closure
 Upper chest patch pocket
 Upper chest loss proof pocket with flap and hook and loop closure
 Adjustable shoulder straps
 Two lower patch pockets
 Hammer loop and ruler pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Navy
●	●	●	●	●	●	●	●	●	● Orange
●	●	●	●	●	●	●	●	●	● Black

CAMO FLEX DUCK SAFETY BIB OVERALL



Shell: 98% Cotton, 2% Spandex Flex Duck with durable water repellent finish
Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:
 3M[™] Scotchlite[™] 2" Reflective Material with 4" contrast backing
 Heavy duty two way zip front closure
 Storm facing with snap closure
 Two upper patch pockets
 Two lower slash pockets
 Adjustable shoulder straps
 Heavy duty two way ankle to hip side leg zippers with snap storm flap closure
 Two rear patch pockets
 Hammer loop and ruler pocket
 Back elastic waist

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Green Camo



Pairs well with:



SJ34 PG64

SB03



CSA	Class 1 Level 2
ANSI	Type O Class 1

S792



CSA	Class 1 Level 2	CSA	Class 2 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1

TWILL UNLINED SAFETY COVERALL



Shell: 8 oz Twill 65% Polyester, 35% Cotton with durable water repellent finish

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
Full zip front closure
Storm fly with snap closure
Lay down collar
Upper chest pockets with flaps and hook and loop closure
Two lower slash pockets
Adjustable snap cuffs and leg openings
Action back
Two rear pockets
Pass through pockets at waist

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Navy
●	●	●	●	●	●	●	●	●	● Orange

RELAXED FIT TWILL SAFETY CARGO WORK PANT



Shell: 9 oz Twill 62% Polyester and 38% Cotton with durable water repellent finish

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
Fly front closure
Two slash pocket
Two side cargo pockets with bellows
Seven belt loops
Two rear welt pockets with button loops

Sizes and Colours:

WAIST									INSEAM
30	32	34	36	38	40	42	44	46	
●	●	●	●	●	●	●	●	●	30"
	●	●	●	●	●	●	●	●	32"
		●	●	●	●				34"

● Fluorescent Orange

SP01



CSA	Class 3 Level 2*
ANSI	Type E

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

S787



CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1

DUCK INSULATED SAFETY COVERALL



Shell: 100% Cotton 10 oz Premium Duck with durable water repellent finish
Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
Heavy duty two way zip front closure
Storm fly with snap closure
Lay down collar
Two upper loss proof pockets with flap and hook and loop closure
Two lower patch pockets
Pencil pocket on sleeve
Knit storm cuffs
Heavy duty ankle to hip two way side leg zippers
Turned under hem allows for 3" tall extension
Two rear patch pockets

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Navy
●	●	●	●	●	●	●	●	●	● Orange
●	●	●	●	●	●	●	●	●	● Black

RELAXED FIT TWILL SAFETY CARGO UTILITY PANT



Shell: 8 oz Twill 65% Polyester, 35% Cotton with durable water repellent finish

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
Fly front closure
Two slash pocket
Two side cargo pockets with bellows
Seven belt loops
Two rear welt pockets with button loops

Sizes and Colours:

WAIST									INSEAM
30	32	34	36	38	40	42	44		
●	●	●	●	●	●	●	●	●	30"
●	●	●	●	●	●	●	●	●	32"
		●	●	●	●				34"

● Navy ● Black

S607



CSA	Class 1 Level 2
ANSI	Type E

SP03



CSA Class 1 Level 2

ANSI Type E

RELAXED FIT FLEX TWILL SAFETY CARGO PANT



Shell: 9.5 oz Flex Twill 98% Cotton, 2% Spandex with stain repellent finish

Features:
 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 Fly front closure
 Five pocket upper detailing
 Two lower cargo pockets with bellows
 Pencil pocket at cargo pocket
 Pockets and trim are reinforced with heavy duty polyester
 Seven belt loops
 Gusset crotch reinforcement

Sizes and Colours:

WAIST										INSEAM
28	30	32	34	36	38	40	42	44		
●	●	●	●	●	●	●	●	●	●	30"
●	●	●	●	●	●	●	●	●	●	32"
		●	●	●	●	●	●	●	●	34"

NEW ● Navy ● Black

COMFORT FIT FREE STRETCH SAFETY JOGGER



Shell: 92% Nylon 8% Spandex 4-way stretch dobby

Features:
 3M™ 2" Reflective Material with 4" contrast backing
 Fly front closure
 360° stretch elastic waist with Tough Duck logo
 Two upper front zipper pockets
 Two back zippered pockets
 Five belt tunnels
 Back waist yoke
 Pockets are reinforced with heavy duty polyester trim
 Elasticized cuff

Sizes and Colours:

S	M	L	XL	2XL	
●	●	●	●	●	● Black

SP10



CSA Class 1 Level 2

ANSI Type E

SP06



CSA Class 2 Level 2*

CSA Class 1 Level 2

ANSI Type E

ANSI Type E

RELAXED FIT 4-WAY STRETCH CARGO PANT

Shell: 4 way stretch 100% Polyester with UFP 50 (ultraviolet protection)

Features:
 2" reflective heat transfer on legs and cargo pocket flaps
 Fly front closure
 Side elastics
 Two slash pockets
 Two lower cargo pockets with bellows and flap closure
 Mesh inserts on inner thigh
 Rear patch pocket with bellows and flap closure
 Snip-to-fit hem-cut to your inseam
 Reinforced inside crotch
 Abrasion resistant

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
	●	●	●		●	●	●	●	● Fluorescent Orange
	●	●	●	●	●	●			● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black

RELAXED FIT CAMO FLEX DUCK SAFETY CARGO UTILITY PANT



Shell: 98% Cotton, 2% Spandex Flex Duck with durable water repellent finish

Features:
 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
 Fly front closure
 Two slash pocket
 Two side cargo pockets with bellows
 Seven belt loops
 Two rear welt pockets with button loops

Sizes and Colours:

WAIST								INSEAM
30	32	34	36	38	40	42	44	
●	●	●	●	●	●	●	●	30"
●	●	●	●	●	●	●	●	32"
		●	●	●	●			34"

● Green Camo

SP04



CSA Class 1 Level 2

ANSI Type E

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

S603



CSA Class 3 Level 2*

ANSI Type E

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

PULL-ON TRICOT SAFETY PANT



Shell: 100% Polyester Tricot

Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Full elasticized waistband with adjustable drawcord
- Two welt pockets
- Adjustable snaps at hem
- Rear patch pocket

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange

PULL-ON RIPSTOP SAFETY RAIN PANT



Shell: 300D Ripstop 100% Polyester with PU membrane, waterproof/breathable 5000/5000 MVP/24hr² protection, antifreeze and durable water repellent finishes

Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Full elasticized waistband with adjustable drawcord
- Storm proof pass-through pockets
- Adjustable snaps at hem
- Rear patch pocket
- Seam sealed

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black

Pairs well with:



S372 PG57



CSA Class 3 Level 2*

ANSI Type E

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

CSA Class 1 Level 2

ANSI Type E

S614



Pairs well with:



S426 PG50

CSA Class 1 Level 2

ANSI Type E

PULL-ON POLY OXFORD INSULATED SAFETY PANT



Shell: 300D Poly Oxford 100% Polyester with PU coating, antifreeze and durable water repellent finishes

Lining: 100% Polyester quilted to 4 oz polyester insulation

Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Full elasticized waistband with adjustable drawcord
- Two welt pockets
- Ankle to mid-calf snap closures
- Two rear patch pockets

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Black

PULL-ON RIPSTOP PACKABLE SAFETY RAIN PANT

Shell: 240T Ripstop 100% Polyester with PU coated waterproof/breathable 5000/3000 MVP/24hr² protection and durable water repellent finish

Features:

- 2" Segmented reflective heat seal material with 4" segmented contrast backing
- Full elasticized waistband with adjustable drawcord
- Two zippered welt pockets
- Adjustable snaps at hem
- Rear patch pocket
- Seam sealed
- Packs into its own side pocket

Sizes and Colours:

S	M	L	XL	2XL	3XL	
●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	● Fluorescent Green

Pairs well with:



SJ05 PG58



CSA Class 3 Level 2*

ANSI Type E

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

CSA Class 1 Level 2

ANSI Type E

SP08



Pairs well with:



S245 PG54

CSA	Class 3 Level 2*	CSA	Class 1 Level 2
ANSI	Type E	ANSI	Type E

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

PULL-ON RIPSTOP TECHNICAL SNOW PANT



Shell: 300D Ripstop 100% Polyester with PU membrane, waterproof/breathable 5000/5000 MVP/24hr² protection and durable water repellent finish

Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

- 3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
- Fly front closure
- Adjustable hook and loop tabs at waist
- Five belt loops
- Two welded pocket zippers with reflective trim
- Cargo pocket with flap and hook and loop closure
- Side leg zippers
- Two rear pockets with flap and hook and loop closure
- Seam sealed

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	● Fluorescent Orange
●	●	●	●	●	●	●	●	●	● Fluorescent Green
●	●	●	●	●	●	●	●	●	● Black



S157 PG62

S757 PG81

WG06 PG93

WA16 PG96

S494 PG71

SP03 PG84

G69916 PG90

Gi5506

Gi5606 | Gi6606



Gi5506

Gi5606

Gi6606

COW SPLIT LEATHER FITTERS GLOVE

Gi5506: 100% Polyester pile lined for maximum warmth & comfort
Gi5606: Palm lined lightweight flexibility for all activities
Gi6606: 100g 3M™ Thinsulate™ insulation for all-season warmth without the added bulk

Features:
 Premium Cotton Duck
 Premium Cow Split
 Rubberized safety cuff protects from cuts and abrasions
 Leather knuckle straps and finger tips

Sizes and Colours:

M	L	XL	2XL	
●	●	●	●	● Brown



3M™ THINSULATE™ LINED FULL GRAIN HI-VIS FITTERS GLOVE

Features:
 Premium Cotton Duck
 Premium Cow Grain
 100g 3M™ Thinsulate™ insulation
 Rubberized safety cuff protects from cuts and abrasion
 Reflective knuckle straps

Sizes and Colours:

M	L	XL	
●	●	●	● Orange



G79416



WOMEN'S 3M™ THINSULATE™ LINED COW GRAIN FITTERS GLOVE

Features:
 Premium Cotton Duck
 Premium Cow Grain
 Polyester fleece with 40g 3M™ Thinsulate™ insulation
 Rubberized safety cuff protects from cuts and abrasions
 Leather knuckle straps and finger tips

Sizes and Colours:

S	M	L	XL	
●	●	●	●	● Cream



G69406



G69916

Gi7606 | Gi8606 | Gi9606



Gi69916

Gi7606

Gi8606

Gi9606

COW GRAIN FITTERS GLOVE

G69916: Polyester fleece with 150g 3M™ Thinsulate™ insulation and waterproof/breathable liner
Gi7606: Polyester fleece with 150g 3M™ Thinsulate™ insulation
Gi8606: Palm lined lightweight flexibility for all activities
Gi9606: 100% Polyester pile lined for maximum warmth & comfort

Features:
 Premium Cotton Duck
 Premium Cow Grain
 Rubberized safety cuff protects from cuts and abrasions
 Leather knuckle straps and finger tips

Sizes and Colours:

M	L	XL	2XL	
●	●	●	●	● Brown



COMFORT PILE LINED LEATHER MITT

Features:
 100% Genuine Leather
 100% Polyester pile lined
 Striped comfort elastic cuff

Sizes and Colours:

M	L	XL	
●	●	●	● Tan
●	●	●	● Black



G37413



G35312



LEATHER ADJUSTABLE PILE LINED MITT

Features:

100% Genuine Leather
100% Polyester pile lined
Hook and loop wrist tab for adjustability

Sizes and Colours:

M	L	XL	2XL	
●	●	●	●	● Tan
●	●	●	●	● Black

SNOWMOBILE MITT

Features:

Poly Oxford shell with Grain Leather palm
100g 3M™ Thinsulate™ insulation
Removable fleece padded liner
Hook and loop wrist tab for adjustability
Reflective piping
Ski glove clasp

Sizes and Colours:

M	L	XL	2XL	
●	●	●	●	● Black

G41412



3M
THINSULATE™
Insulation

G34312



Pairs well with:



G33312 PG92

UNLINED LEATHER CHOPPER MITT

Features:

100% Genuine Leather
Use with #G33312 as liner (sold separately)

Sizes and Colours:

L	XL	2XL	
●	●	●	● Tan

SNOWMOBILE GLOVE

Features:

Poly Oxford shell with Grain Leather palm
100g 3M™ Thinsulate™ insulation
Removable fleece padded liner
Hook and loop wrist tab for adjustability
Reflective piping
Ski glove clasp

Sizes and Colours:

M	L	XL	
●	●	●	● Black

G40412



3M
THINSULATE™
Insulation

G33312



Pairs well with:



G34312 PG92

BRUSHED RAG WOOL MITT

Features:

85% Recycled Wool, 15% Nylon
Use with #G34312 as a liner (sold separately)

Sizes and Colours:

L	XL	
●	●	● Oatmeal

AGASSIZ COLD WEATHER GLOVE

Features:

300D polyoxford with Teflon finish
150g 3M™ Thinsulate™ insulation
TPU waterproof/breathable liner
Rib-knit storm cuff
Hook and loop wrist tab for adjustability
Fluorescent green reflective elements

Sizes and Colours:

M	L	XL	2XL	
●	●	●	●	● Fluorescent Orange

WG06



3M
THINSULATE™
Insulation

WG05


**PACKABLE
PRIMALOFT® QUILTED GLOVE**
**Features:**

100% Polyester
Lightweight packable warmth with 60g PrimaLoft® Gold insulation with Cross Core™
Conductive touch screen material perfect for multitouch screens

Sizes and Colours:

M	L	XL	2XL	
●	●	●	●	● Black

**HI-VIS
PRECISION GLOVE**
Features:

Polyester/Spandex back
Synthetic Suede palm with anti slip PU palm patch
40g Thinsulate™ lined
Waterproof/breathable liner
Touchscreen compatible fingertips
Reflective elements: piping at knuckles; fabric at finger tips
Adjustable elastic cuffs with reflective tab

Sizes and Colours:

M	L	XL	2XL	
●	●	●	●	● Fluorescent Green



WA33



3M
THINSULATE™
Insulation

WA34


**PRECISION FIT GRIP
GLOVE**
Features:

Synthetic Leather palm with Silicone pattern Suregrip
Polyester/Spandex back
Stretch fabric fourchettes for added movement/comfort
Snap together at adjustable elastic cuffs
Padded knuckles

Sizes and Colours:

M	L	XL	2XL	
●	●	●	●	● Brown
●	●	●	●	● Black

WA35


**INSULATED
PRECISION GLOVE**
**Features:**

Polyester/Spandex back, Terry Cloth thumb back
PU palm patch
40g Thinsulate™ lined
Waterproof/breathable liner
Touchscreen compatible fingertips
Hook and loop wrist tab for adjustability
Name label
Reflective piping at knuckles
Palm and finger tips reinforced with gripper fabric

Sizes and Colours:

M	L	XL	2XL	
●	●	●	●	● Black



WA35 PG94

i35816 PG97

WJ40 PG31

S798 PG78

WA16



BEANIE WATCH CAP

Features:
 100% Acrylic knit
 Wide cuff
 Wide range of colours
 Embellishment friendly

Sizes and Colours:

O/S	
● Brown Marl	● Black Marl
● Fluorescent Orange	● Charcoal
● Fluorescent Green	● Black
● Brown	● Cranberry
● Olive	● Rust
● Moss	● Mustard
● Camo	● Wine
● Navy Marl	● Light Brown Marl
● Off White	● Red Marl
● Heather Grey	● Cobalt



i35816



FX 40 KNIT CAP



Features:
 100% Acrylic knit
 3M™ Flex 40 Thinsulate™
 Wide cuff
 Stretches 40% in each direction and recovers without compromise to its superior insulation properties

Sizes and Colours:

O/S
● Fluorescent Orange
● Fluorescent Green
● Black
● Navy
● Charcoal
● Brown

WA28



URBAN SAFETY KNIT CAP

Features:
 100% Acrylic knit with reflective yarns throughout
 Wide cuff

Sizes and Colours:

O/S
● Fluorescent Orange
● Fluorescent Green
● Black
● Brown

WA42



THICK KNIT RIB WATCH CAP

Features:
 100% Acrylic Knit
 1 x 1 thick knit rib
 Wide cuff

Sizes and Colours:

O/S
● Light Grey
● Black

i45916



CHUNKY KNIT WATCH CAP

Features:
 100% Acrylic knit
 4 x 2 chunky knit rib
 Wide cuff

Sizes and Colours:

O/S
● Fluorescent Orange
● Fluorescent Green

SA283



REVERSIBLE SAFETY BEANIE

Features:
 100% Acrylic knit
 3M™ Flex 40 Thinsulate™
 Reverses to solid black
 Stretches 40% in each direction and recovers without compromise to its superior insulation properties

Sizes and Colours:

0/S
● Fluorescent Orange
● Fluorescent Green



i45816



ACRYLIC KNIT CAP WITH REFLECTIVE STRIPE

Features:
 100% Acrylic knit
 100% Polyester fleece lined
 Double reflective yarn striped trim

Sizes and Colours:

0/S
● Fluorescent Orange
● Fluorescent Green
● Black

WA52



TOUGH DUCK TRUCKER HAT WITH LOGO PATCH

Features:
 100% Cotton
 100% Polyester mesh back
 Trucker hat with a Tough Duck embroidered patch on front
 Adjustable snapback

Sizes and Colours:

0/S
● Black

WA51



TOUGH DUCK BASEBALL CAP WITH EMBROIDERED LOGO

Features:
 100% Cotton
 Baseball cap with a Tough Duck embroidery on the front
 Adjustable snapback

Sizes and Colours:

0/S
● Brown

WA26



PRIMALOFT® FLEECE BEANIE

Features:
 100% Polyester
 Primaloft® Fleece
 Superior softness and comfort
 High warmth to weight ratio
 Quick dry

Sizes and Colours:

0/S
● Fluorescent Green
● Black



WA43



KNIT BEANIE

Features:
 100% Acrylic Knit
 Can be worn comfortably under a hard hat, hoodie or over ear protection

Sizes and Colours:

0/S
● Charcoal
● Brown
● Black

WA50



TOUGH DUCK BASEBALL CAP WITH EMBROIDERED LOGO PATCH

Features:
 100% Cotton
 Baseball cap with a Tough Duck embroidery patch on the front
 Adjustable snapback

Sizes and Colours:

0/S
● Black

WA48



BUCKET HAT

Features:
 100% Cotton washed Premium Duck
 4 embroidered eyelets for comfort and ventilation
 2' wide brim with Multi needle stitch
 UPF 50+ & WR Finish

Sizes and Colours:

M	L	
●	●	● Brown
●	●	● Black

i26516



ACRYLIC FLEECE LINED HI-VIS BALACLAVA

Features:

100% Acrylic knit
100% Polyester fleece lined
Hard hat straps

Sizes and Colours:

0/S
● Fluorescent Orange
● Fluorescent Green

FX 40 NECK WARMER

Features:

100% Acrylic knit
3M™ Flex 40 Thinsulate™
Stretches 40% in each direction and recovers without compromise to its superior insulation properties

Sizes and Colours:

0/S
● Black

3M
THINSULATE™
Insulation

i35716



WA25



PRIMALOFT® 3-IN-1 FLEECE BALACLAVA


Features:

100% Polyester
PrimaLoft® Fleece
Superior softness and comfort
High warmth to weight ratio
Quick dry
Can be worn as an open face balaclava, a ski mask over your nose and mouth or as a neck gaiter

Sizes and Colours:

0/S
● Fluorescent Green
● Black

WA31



TECHNICAL BALACLAVA

Features:

85% Polyester/15% Spandex
Windproof Polyester centre panel with breathable Mesh
Reflective Tough Duck logo
Quick dry and moisture wicking

Sizes and Colours:

0/S
● Fluorescent Green
● Black

ACRYLIC NECK WARMER

Features:

100% Acrylic knit
100% Polyester fleece lined

Sizes and Colours:

0/S
● Black

i25716



WA27


**PRIMALOFT® FLEECE
NECK GAITER**
**Features:**

100% Polyester PrimaLoft® Fleece
Double Layer
Superior softness and comfort
High warmth to weight ratio
Quick dry

Sizes and Colours:

0/S
● Fluorescent Green
● Black

**MULTIFUNCTION TUBULAR
BANDANA**
Features:

100% Polyester
Silverplus® antimicrobial finish
Tough Duck logo
Can be worn in multiple ways

Sizes and Colours:

0/S
● Camo
● Black



WA30

WA32


**TECHNICAL
FACEMASK**
Features:

Double layer 85% Polyester/15% Spandex
Windproof Neoprene panel with
breathing perforations
Soft hook and loop closure for adjustability
Reflective Tough Duck logo and piping details
Quick dry and moisture wicking

Sizes and Colours:

0/S
● Fluorescent Green
● Black

**HI-VIS MULTIFUNCTION TUBULAR
BANDANA**
Features:

100% Polyester
Bright colour for visibility
Tough Duck logo
Can be worn in multiple ways

Sizes and Colours:

0/S
● Fluorescent Green
● Fluorescent Orange



WA29

WA37 **AIRGLOW SAFETY
ARM/LEG BANDS****Features:**

70% Polyester, 30% Spandex
Premium elastic with segmented silver reflective stripe and Tough Duck logo
Adjustable hook and loop closure
Provides extra visibility
Sold in pairs

Sizes and Colours:

0/S
● Fluorescent Green
● Black

WA471

**REPLACEMENT FOAM
KNEE PAD****Features:**

100% EVA
For Tough Duck garments with kneepad pockets
Articulated for maximum flexibility
Can be cut to desired fit

Sizes and Colours:

0/S
● Black

WA39 **UTILITY
BAG****Features:**

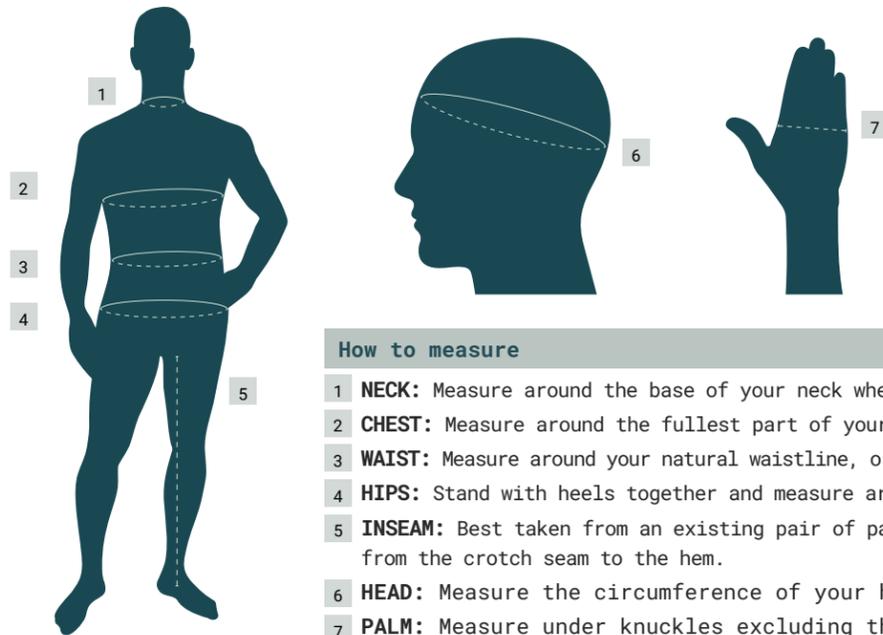
100% 12 oz Cotton Duck
Exterior patch pocket with pen holder
19" Long x 14" High x 3" Deep

Sizes and Colours:

0/S
● Black



SIZE AND FIT GUIDE



- How to measure**
- NECK:** Measure around the base of your neck where the shirt collar would sit.
 - CHEST:** Measure around the fullest part of your chest, under your arms.
 - WAIST:** Measure around your natural waistline, or where you actually wear your pants.
 - HIPS:** Stand with heels together and measure around the fullest part of your hips.
 - INSEAM:** Best taken from an existing pair of pants you like. Measure along inseam from the crotch seam to the hem.
 - HEAD:** Measure the circumference of your head where the hat would sit.
 - PALM:** Measure under knuckles excluding the thumb across the width of your dominant hand, placed flat with fingers together.

MEASURING NOTES:

Height Regular Fit 5' 8" to 6' Tall Fit 6" and higher Short fit 5' 7" and shorter
 Tall Sizes Jackets add 2" to body length & 1 1/2" to the Sleeve length. For Short reduce the same amount.
 Tall sizes Coveralls Back & Front waist length add 3/4". Back & Front rise add 3/4" and inseam add 1.5"

WOMEN'S JACKETS, SHIRTS, OVERALLS, COVERALLS						
SIZE	XS	S	M	L	XL	2XL
CHEST	33"-34"	35"-36"	37"-39"	40"-42"	43"-46"	47"-50"
WAIST	28"-29"	30"-31"	33"-34"	36"-37"	39"-40"	42"-43"

WOMEN'S GLOVES				
SIZE	SMALL	MEDIUM	LARGE	X-LARGE
PALM WIDTH	2"-2 1/4"	2 1/2"-3"	3"-3 1/4"	3 1/4"-3 3/4"

WOMEN'S PANTS										
SIZE	0	2	4	6	8	10	12	14	16	18
WAIST	28"-29"	29"-30"	30"-31"	31"-32"	32"-33"	33"-34"	34.5"-35.5"	36"-37"	37.5"-38.5"	39.5"-40.5"
HIP	33"-34"	34"-35"	36"-37"	37"-38"	38"-39"	39.5"-40.5"	41"-42"	42.5"-43.5"	44"-45"	45.5"-46.5"

MEN'S JACKETS, SHIRTS, OVERALLS, COVERALLS												
SIZE	XXS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	7XL
NECK	12 1/2"-13"	13 1/4"-13 3/4"	14"-14 1/2"	15"-15 1/2"	16"-16 1/2"	17"-17 1/2"	18"-18 1/2"	19"-19 1/2"	20"-20 1/2"	21"-21 1/2"	22"-22 1/2"	22 3/4"-23 1/4"
CHEST	33"-35"	34"-36"	35"-37"	38"-40"	42"-44"	46"-48"	49"-51"	52"-54"	55"-57"	58"-60"	61"-63"	64"-66"
WAIST	23"-25"	26"-28"	29"-31"	32"-34"	36"-38"	40"-42"	43"-45"	46"-48"	49"-51"	52"-54"	55"-57"	58"-60"

MEN'S PANTS													
SIZE	28	30	32	34	36	38	40	42	44	46	48	50	52
WAIST	28"-29"	30"-31"	32"-33"	34"-35"	36"-37"	38"-39"	40"-41"	42"-43"	44"-45"	46"-47"	48"-49"	50"-51"	52"-53"
HIP	34"-35"	36"-38"	39"-40"	41"-42"	43"-44"	45"-46"	47"-48"	49"-50"	51"-52"	53"-54"	55"-56"	57"-58"	59"-60"

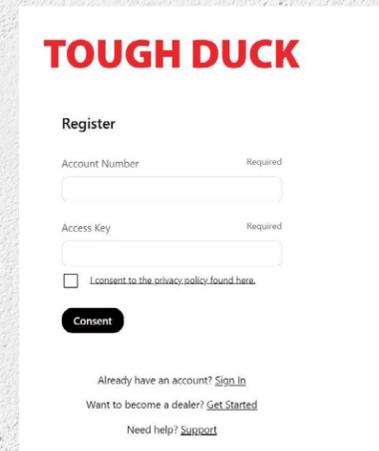
HEADWEAR				
SIZE	S	M	L	XL
HEAD		21 3/4"-22 1/2"	22 3/4"-23 3/4"	23 1/2"-23 3/4"

MEN'S GLOVES				
SIZE	M	L	XL	2XL
PALM WIDTH	3.25"-3.5"	3.5"-4"	4"-4.5"	4.5"-5.25"

ICON LEGEND

	Water Repellent		Double Front		Reflective Enhancements
	Waterproof Breathable		Knee Pad Pocket		Seam Sealed
	Wind Repellent		Waterproof Seat and Knee		Industrial Laundry
	Wicking		360° Stretch Waist		Tunnel Dry Only
	Stain Repellent		Embellishment Friendly		
	Stretch (Flex) Fabric		Reflective Material		

TOUGH DUCK CLIENT PORTAL



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Our Business to Business (B2B) Platform is available for registered accounts. Sign up now to securely and efficiently place orders, check inventory, and access up-to-date information 24/7.

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- Download UPC lists and product descriptions

HIGH-VISIBILITY GUIDE

CSA Z96 (Canadian)

CLASS 1

CSA Class 1 Level 2



Lowest body coverage and good visibility.

Garment must have, at minimum, reflective stripes on the shoulders and around the waist. Other Class 1 garments could be a top made of non-hi-vis material with high visibility or retro-reflective stripes.

Provides 360° visibility.

CLASS 2

CSA Class 2 Level 2



Moderate body coverage and better visibility.

Garment must cover the entire upper torso and be made of background material coloured fluorescent orange, green or red.

Stripes must be of retro-reflective or combined performance materials.

Provides 360° visibility.

CLASS 3

CSA Class 3 Level 2



Substantial body coverage and best visibility.

Garment combines Class 2 requirements with the addition of stripes when worn with Class 3 Level 2 bottoms.

Provides 360° visibility.

ANSI 107 (American)

**ANSI TYPE O (OFF-ROAD)
CLASS 1**

ANSI Type O Class 1



Workers not required by law to wear hi-vis apparel but may still work in an environment with moving equipment, vehicles and hazards.

Vehicle traffic travelling slower than Roadway speed.

Low volume of vehicle traffic.

Worker awareness focused on vehicle traffic.

Straightforward traffic pattern.

Provides 360° visibility.

**ANSI TYPE R (ROADWAY)
CLASS 2 & 3**

ANSI Type R Class 3



Workers exposed to roadway traffic.

Vehicle traffic travelling above minimum speed.

Medium to high volume of vehicle traffic.

Worker awareness focused on tasks, not traffic.

Complex traffic pattern.

Provides 360° visibility.

**ANSI TYPE E
(ENSEMBLE ITEMS)**

ANSI Type E



Additional garments that add to visibility.

When worn with a class 2 garment meets class 3 requirements.

POLICIES

Quality Policy

Tough Duck is committed to providing a high degree of value and continually improving processes to better customer satisfaction. We are committed to focusing on customer demand and standards requirements for the design, manufacture, and distribution of premium garments.

The inherent quality means our apparel is built to last, yielding years of service to our Customers and a long life span. The longer our gear is serving hard-working people, the less material goes to the landfill.

Return Policy

Tough Duck offers a 90-day return policy from the date of purchase on apparel and accessories. Garments must be returned in their original packaging and be in resalable condition to qualify for a credit to your account.

We do not accept returns that are altered or embroidered, damaged through abuse/misuse, or show excessive use. Returns are not available on clearance or liquidations. Refunds are subject to a 15% restocking fee of the purchasing paid price, plus any applicable sales tax, unless otherwise prohibited by law.

We do not credit shipping or handling fees. The customer is responsible for return shipping charges.

A return authorization number is required to return the product. Any product returned to Tough Duck without a return authorization is considered an unauthorized return and may not be eligible for a credit. Please contact Customer Support to request a Return Authorization number.

Shipping & Handling

Our goal is to ensure you receive your order in an efficient and economic manner.

The following shipping guidelines are provided. Please contact Customer Support for additional information or questions on available shipping methods.

Shipping within Canada - Orders are shipped via UPS, FedEx or Purolator unless the customer requests a different courier.

Shipping within the USA - Shipping in the USA is FOB Pembina, ND. Orders are shipped using UPS or Fed Ex unless the customer requests a different courier.

Shipping charges are based upon delivery to most urban areas. There may be additional charges for out-of-ordinary locations. Shipping charges are subject to change based on the delivery address and the shipping method.

The following fees are applied to all orders:

- An additional \$10.00 service charge is applied to orders under \$150.00
- An additional \$5.00 fee is applied for approved garment and apparel Drop Ship requests

Contact Support

Customer support is available Monday - Friday from 9:00 - 5:00 PM CST. Our team can be reached by one of the following methods:

LOCAL PHONE: (204) 942-3494

TOLL-FREE: (800) 665-3369

EMAIL: sales@toughduck.com

Please note that customer support offices are closed during Canadian statutory holidays.

CONTACT INFORMATION

Address:

85 Adelaide Street
Winnipeg, MB R3A 0V9
Canada

Phone:

(204) 942-3494

Toll-Free Phone:

(800) 665-3369

Email order:

sales@toughduck.com

Website:

TOUGHDUCK.COM

At Tough Duck, we try our best to ensure accuracy of all descriptions, photographs, details, colors, specifications, and fabrics, but errors can occur. As well, due to our Constant Improvement Policy, the garments pictured in this catalog are subject to change without notice.

Tough Duck and Design is a registered trademark of **Winnipeg Pants & Sportswear Mfg. Ltd.**

Tough Duck is located within Treaty No. 1 Territory, the traditional lands of the Anishinaabe (Ojibway), Ininew (Cree), Oji-Cree, Dene, and Dakota, and is the Birthplace of the Métis Nation and the Heart of the Métis Nation Homeland.



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